

Table 1-14 Cont'd.

Material		$\sigma_f^\circ$ ( $\sigma_f^\circ$ )	$\sigma_e^\circ$	$\sigma_{en}^\circ$ max	Modulus of elasticity		$F.T.$	$\rho_f^\circ$	$\sigma_r^0$ , MYS
Profile	Designation Dim., $t_T$ , load				$E^\circ$ ( $E/\rho_f$ ) $^\circ$	$G^\circ$ ( $\nu_p^\circ$ )			
Poly-silicon	Si, tension	1.38	2.29	2.88	1.42	(0.79)	0.85-	0.26	...
	bending	- 2.6 (2.5)	- 4.28	- 3.27			1.9		
Tungsten Carbide	W	1.3-	3.5-	...	3.6	3.6	...	2.19	...
	WC	3.5	5.0		6.4	(0.99)		1.78	

\* Quenching temperature  $t_T$  is shown in parenthesis with an asterisk in °C; all properties at 20°C;

\*\*Young's modulus  $E=112.8$  GPa; shear modulus  $G=44.1$  GPa; Poisson's ratio  $\nu_p=0.279$ ; tensile (UTS) strength  $\sigma_t=1.13$  GPa; yield stress  $\sigma_e=0.785$  GPa; endurance limit  $\sigma_{en}=0.260$  GPa (approximately, on the basis of 10 million cycles); elasticity temperature coefficient  $\alpha_E=-4.5 \times 10^{-4}$  K<sup>-1</sup> (approximately); temperature coefficient of linear expansion  $\alpha_L=15.5 \times 10^{-6}$  K<sup>-1</sup>,  $E/\rho_f=12.84$  MNm/kg= $12.84 \times 10^6$  m<sup>2</sup>/s<sup>2</sup>; specific gravity  $\rho_f=8.8$  g/cm<sup>3</sup> (8,800 kg/m<sup>3</sup>), and MYS  $\sigma_r=300$  MPa.  $F.T.$  represents fracture toughness in, MPa·m<sup>1/2</sup>, and  $\sigma_r^0$  is the relative fracture strength  $\sigma_t/\sigma_f$  for brittle material. Thermal properties of elastic materials are shown in Table 7-6. Superscript ° indicates relative values; recommended factor of safety is not less than 1.3. \*\*\* Data (A. Khan *et al.*, 2004; D. Munz *et al.*, 1999) for amorphous silicon nitride films and cantilevers; data ^ after E. Wong *et al.*, 1997, P. Poncharal *et al.*, 1999, V.N. Popov, 2004; data ^ for diamond-like after X. Blase *et al.* (2004), data ^ of Thorne fiber Ø 11 µm; for AlBeMet (62% Be, 38% Al) alloy MYS is equal  $\sigma_r=17.3$  MPa; t/c<sup>s</sup> data belong to tensile (above) and compression (below) test. Sign ... shows that this parameter is not applicable or the author does not have reliable information and recommends to verify data in Handbook by J.M. Shackelford and W. Alexander, 2001; Smithells Metals Reference Book, 2004; publications by W.N. Sharpe, 2002; M.J. Madou, 2002; and B. Bhushan, ed., 2004.



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