

Preface

The preface of a book is generally considered to be a suitable place for philosophical thoughts ‘*There is no I in research.*’ [88] ‘*Everything that has a beginning has an end.*’ [31]. It is also a place to display creativity, sometimes in the original format (e.g. the ‘*Matrix of Gratitude*’ [78]), sometimes in finding a dozen different ways to say *Thank you* [37, 145]. However, its ultimate function is to serve as a platform where the author can acknowledge invaluable contributions by others.

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Design and TCAD Simulation

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