

# Contents

<b>1</b>	<b>Introduction</b>	<b>1</b>
1.1	Optical Metrology and Laser Measurement Technology	1
1.2	Schematic Set-up	3
<b>2</b>	<b>Properties of Laser Radiation</b>	<b>5</b>
2.1	Light as Electromagnetic Wave	5
2.2	Beam Parameters	7
2.2.1	Irradiance	8
2.2.2	Phase Angle	8
2.2.3	Direction of Propagation	9
2.2.4	Wavelength	10
2.2.5	Polarization	12
2.3	Diffraction	13
2.3.1	Single Slit	14
2.3.2	Circular Aperture	16
2.3.3	Double Slit	16
2.3.4	Grating	18
2.4	Coherence	18
2.4.1	Definition of Coherence	20
2.4.2	Measurement of Temporal Coherence	21
2.4.3	Measurement of Spatial Coherence	22
2.5	Comparison of Laser Radiation and Thermal Light	24
2.6	Gaussian Beam	26
2.6.1	Description of the Gaussian Beam	27
2.6.2	Higher Transverse Modes	31
2.6.3	Beam Quality	32
2.7	Beam Parameters of Specific Laser Systems	34
2.8	Dangers of Laser Radiation	35
	References	39
<b>3</b>	<b>Interaction of Laser Radiation and Matter</b>	<b>41</b>
3.1	Particle Character of Light	41
3.2	Reflection and Refraction	42
3.2.1	Refractive Index	42

3.2.2	Reflection and Refraction at a Plane Interface . . . . .	44
3.2.3	Reflection at Rough Surfaces . . . . .	48
3.2.4	Birefringence . . . . .	49
3.3	Absorption . . . . .	51
3.3.1	Classical Absorption . . . . .	51
3.3.2	Non-linear Absorption . . . . .	53
3.3.3	Two-Photon Absorption . . . . .	54
3.4	Light Scattering . . . . .	55
3.4.1	Rayleigh Scattering . . . . .	56
3.4.2	Mie Scattering . . . . .	56
3.4.3	Raman Scattering . . . . .	57
3.5	Frequency Doubling . . . . .	58
3.6	Optical Doppler Effect . . . . .	60
	References . . . . .	61
<b>4</b>	<b>Beam Shaping and Guiding . . . . .</b>	<b>63</b>
4.1	Optical Elements for Beam Modulation . . . . .	63
4.1.1	Beam Deflection and Beam Splitting . . . . .	63
4.1.2	Modulation of the Polarization . . . . .	69
4.1.3	Modulation of the Intensity . . . . .	74
4.1.4	Modulation of the Wavelength . . . . .	76
4.1.5	Phase Shifter . . . . .	77
4.2	Propagation of Gaussian Beams . . . . .	80
4.2.1	<i>ABCD</i> Law . . . . .	80
4.2.2	Focusing . . . . .	82
4.2.3	Beam Expansion . . . . .	87
4.3	Optical Fibers . . . . .	89
4.3.1	Gradient-Index Fiber . . . . .	89
4.3.2	Step-Index Fiber . . . . .	93
4.3.3	Absorption and Dispersion of Optical Fibers . . . . .	95
	References . . . . .	96
<b>5</b>	<b>Detection of Electromagnetic Radiation . . . . .</b>	<b>99</b>
5.1	Thermal Detectors . . . . .	99
5.1.1	Thermocouple and Thermopile . . . . .	104
5.1.2	Bolometer . . . . .	105
5.1.3	Pyroelectric Detectors . . . . .	108
5.2	Photoelectric Detectors . . . . .	111
5.2.1	Photoelectric Cell . . . . .	112
5.2.2	Photomultiplier . . . . .	115
5.2.3	Channel Electron Multiplier . . . . .	117
5.3	Semiconductor Detectors . . . . .	118
5.3.1	Photoresistor . . . . .	118
5.3.2	Photovoltaic Element and Photodiode . . . . .	121

5.4	Space-Resolving Detectors. . . . .	125
5.4.1	Photographic Films. . . . .	125
5.4.2	Phase-Modulating Recording Materials. . . . .	129
5.4.3	Radiation Converter. . . . .	131
5.4.4	Image Converter. . . . .	132
5.4.5	Solid-State Image Sensors. . . . .	134
5.4.6	Lateral Effect Diode. . . . .	137
5.5	Measuring of Detector Signals. . . . .	138
5.5.1	Broadband Signals. . . . .	138
5.5.2	Impedance Conversion. . . . .	140
5.5.3	Current–Voltage Conversion. . . . .	140
5.6	Summary and Comparison. . . . .	141
	References. . . . .	142
<b>6</b>	<b>Laser Interferometry. . . . .</b>	<b>145</b>
6.1	Fundamentals of Interferometry. . . . .	146
6.1.1	Principle of Superposition and Complex Notation. . . . .	146
6.1.2	Principle of a Laser Interferometer. . . . .	147
6.2	Distance Measurement Using Laser Interferometers. . . . .	149
6.2.1	Polarization Interferometer. . . . .	149
6.2.2	Dual-Frequency Interferometer. . . . .	152
6.2.3	Wavelength as Length Scale. . . . .	154
6.2.4	Measuring Range and Measuring Uncertainty. . . . .	155
6.2.5	Angle Measurements. . . . .	156
6.2.6	Straightness Measurements. . . . .	158
6.2.7	Examples of Applications. . . . .	160
6.3	Twyman-Green Interferometer. . . . .	160
	References. . . . .	163
<b>7</b>	<b>Holographic Interferometry. . . . .</b>	<b>165</b>
7.1	Holographic Principle. . . . .	165
7.2	Principle of Holographic Interferometry. . . . .	172
7.2.1	Double-Exposure Method. . . . .	173
7.2.2	Real-Time Method. . . . .	174
7.3	Interpretation and Evaluation. . . . .	175
7.3.1	Sensitivity Vector. . . . .	175
7.3.2	Interference Fringe Patterns for Object Translation and Object Rotation. . . . .	176
7.3.3	Phase-Shifting Method. . . . .	180
7.4	Digital Holography. . . . .	182
7.4.1	Fundamentals of Digital Holography. . . . .	182
7.4.2	Digital Holographic Interferometry. . . . .	185

7.5	Set-up for Holographic Interferometry and Examples of Applications. . . . .	186
7.5.1	Measurement Set-up . . . . .	186
7.5.2	Examples of Applications . . . . .	189
	References . . . . .	193
<b>8</b>	<b>Speckle Metrology . . . . .</b>	<b>195</b>
8.1	Formation of Speckles. . . . .	195
8.2	Speckle Pattern Photography . . . . .	198
8.2.1	Imaging Speckle Pattern Photography . . . . .	198
8.2.2	Unfocused Speckle Pattern Photography . . . . .	203
8.3	Speckle Interferometry . . . . .	204
8.3.1	Principle . . . . .	205
8.3.2	Speckle Interferometer . . . . .	207
8.3.3	Electronic Speckle Interferometry. . . . .	213
8.3.4	Time-Averaged Vibration Electronic Speckle Interferometry . . . . .	216
8.4	Examples of Applications . . . . .	218
	References . . . . .	225
<b>9</b>	<b>Optical Coherence Tomography: OCT . . . . .</b>	<b>227</b>
9.1	Principle . . . . .	227
9.1.1	Time-Domain OCT. . . . .	229
9.1.2	Fourier-Domain OCT . . . . .	235
9.2	OCT Sensors . . . . .	239
9.3	Examples of Applications . . . . .	242
	References . . . . .	244
<b>10</b>	<b>Laser Triangulation . . . . .</b>	<b>247</b>
10.1	Principle . . . . .	248
10.1.1	Scheimpflug Condition . . . . .	249
10.1.2	Characteristic Curve of a Triangulation Sensor . . . . .	251
10.2	Influencing Quantities in Laser Triangulation. . . . .	252
10.2.1	Laser Beam Propagation . . . . .	253
10.2.2	Properties of the Object Surface. . . . .	256
10.2.3	Imaging Aberrations . . . . .	259
10.2.4	Detectors and Signal Evaluation. . . . .	260
10.2.5	Atmospheric Influences. . . . .	268
10.3	Triangulation Sensors for Contour Measurement . . . . .	270
10.4	Examples of Applications . . . . .	273
	References . . . . .	278

<b>11 Laser Doppler Methods</b>	279
11.1 Doppler Effect	279
11.2 Laser Vibrometer	281
11.2.1 Principle	282
11.2.2 Signal Processing	284
11.2.3 Measuring Range of Laser Vibrometers	289
11.2.4 Examples of Applications	290
11.3 Laser Doppler Anemometer	292
11.3.1 Principle	292
11.3.2 Signal Processing	296
11.3.3 Measuring Range of Laser Doppler Anemometers	299
11.3.4 Examples of Applications	300
References	302
<b>12 Confocal Measurement Systems</b>	305
12.1 Confocal Microscopy	305
12.1.1 Geometric Optical Analysis	305
12.1.2 Resolution	307
12.1.3 Scanners	310
12.1.4 Typical Applications of Confocal Microscopy	312
12.2 Profilometer	313
12.3 Optical Disc Scanning Systems	314
12.3.1 Optical Disc	314
12.3.2 Principle of Optical Disc Scanning	315
12.3.3 Optical Pick-up Systems	317
References	320
<b>13 Laser Spectroscopy</b>	323
13.1 Laser Material Analysis	324
13.1.1 Principle	324
13.1.2 Vaporization and Plasma Formation	327
13.1.3 Vaporized Material	331
13.1.4 Time-Resolved Spectroscopy	332
13.1.5 Data Evaluation	334
13.1.6 Measuring Range	335
13.1.7 Examples of Applications	336
13.2 Light Detection and Ranging: LIDAR	343
13.2.1 Principle	343
13.2.2 Differential Absorption LIDAR	348
13.2.3 Signal Processing	350
13.2.4 Measuring Range	352
13.2.5 Examples of Applications	352

13.3	Coherent Anti-Stokes Raman Spectroscopy: CARS . . . . .	355
13.3.1	Principle . . . . .	355
13.3.2	BOXCARS . . . . .	361
13.3.3	Measuring Range . . . . .	362
13.3.4	Examples of Applications . . . . .	363
	References . . . . .	368
<b>14</b>	<b>Laser-Induced Fluorescence . . . . .</b>	<b>373</b>
14.1	Principle . . . . .	374
14.2	Fluorescence Spectroscopy . . . . .	376
14.3	Fluorescence Markers . . . . .	378
14.4	Fluorescence Correlation Spectroscopy . . . . .	379
14.5	Fluorescence Polarization Spectroscopy. . . . .	380
14.6	Time-Resolved Fluorescence Analytics . . . . .	382
14.7	Examples of Applications . . . . .	383
	References . . . . .	391
	<b>Appendix A. . . . .</b>	<b>393</b>
	<b>Index . . . . .</b>	<b>415</b>

Laser Measurement Technology

Fundamentals and Applications

Donges, A.; Noll, R.

2015, XIV, 422 p. 338 illus., 18 illus. in color., Hardcover

ISBN: 978-3-662-43633-2