

Contents

1	Introduction	1
1.1	Definition of Performance Parameters	3
1.1.1	DC Specifications	5
1.1.2	AC Specifications	13
1.1.3	Digital Interface	20
1.1.4	Power Specifications	24
1.1.5	Jitter	24
1.2	Overview of ADCs	25
1.2.1	Pipeline ADC	27
1.2.2	SAR ADC	29
1.2.3	Delta-Sigma ADC	31
1.3	ADCs Used in Industrial Applications	38
1.3.1	Electrical Motor Drives	38
1.3.2	Power Monitoring Applications	42
	References	48
2	ADCs Based on Successive Approximation	51
2.1	Sample and Hold (S&H)	52
2.2	Capacitive DAC	56
2.2.1	Basic CDAC Architectures	59
2.2.2	Trim Solutions	61
2.2.3	Implementation of a Pseudo Differential 16 bit CDAC	70
2.3	Comparator	84
2.3.1	Basic Comparator Topology	84
2.3.2	Layout Considerations	90
2.3.3	Noise Considerations	93
2.3.4	Dynamic Errors in the Comparator	96
2.4	Dynamic Error Correction	100
2.5	Reference Voltage	104
2.5.1	Internal Reference Buffer	104
2.5.2	Reference with External Capacitor	105
		vii

2.5.3	An Improved Reference Scheme	107
2.5.4	Noise of the Reference	108
2.6	Noise Calculation	109
2.6.1	A Novel Oversampling Method	111
2.6.2	Noise and Distortion Caused by the Power Supply	113
2.7	Limitations and Next Steps	115
	References	117
3	Advanced SAR ADC Design	119
3.1	Floating CDAC Architecture	119
3.2	Dual CDAC Architecture	130
3.3	Digital Trim	141
3.4	INL Trim	145
3.4.1	Calculation of the INL	146
3.4.2	INL Compensation Circuit	149
3.4.3	Results and Measurements	154
3.5	Novel Method to Measure Capacitive Matching	155
3.6	Zero-Power Sampling	165
3.7	Highest Performance SAR ADC	174
3.7.1	Architecture of the Highest Performance ADC	174
3.7.2	Process Selection	179
3.7.3	Results	181
3.8	Lowest Power SAR ADC	192
3.8.1	Process Selection	193
3.8.2	Implementation and Design Challenges	195
3.8.3	Simulation Results	201
	References	204
4	Basics on Delta-Sigma Converters	207
4.1	Delta-Sigma ADCs with Higher Order	211
4.2	Multi-bit Architectures	213
4.2.1	Calibration Techniques	216
4.2.2	Dynamic Element Matching	217
4.3	Dithering	219
4.4	Feed-Forward Architectures	220
4.5	Switched-Capacitor Approach	221
4.6	Differential Approach	223
4.7	Bandwidth and Noise	226
4.8	Offset Cancellation	229
4.8.1	Correlated Double Sampling	230
4.8.2	Chopper Techniques	231
4.9	Layout	233
	References	234

5	Continuous-Time Delta-Sigma ADCs	237
5.1	Clock Jitter	239
5.1.1	Resistive Feedback	241
5.1.2	Return-to-Zero Architecture	244
5.1.3	Capacitive Feedback	245
5.1.4	Current Feedback	247
5.1.5	Multi-bit Feedback	249
5.2	Excess-Loop Delay	251
5.3	Integrator Requirements	255
5.4	CM Feedback	263
	References	264
6	External Driver Circuitry and Test of ADCs	267
6.1	External Connections	267
6.1.1	Driving Amplifier	267
6.1.2	Reference Input	275
6.1.3	Grounding and Supply	278
6.1.4	Digital Interface	279
6.2	Test Methods and Production Test	281
6.2.1	DC Specifications	281
6.2.2	AC Tests	292
6.2.3	Power Consumption	294
6.2.4	Functionality and Continuity Testing	294
6.3	Quality Control in the Mass Production	296
6.3.1	Characterization	296
6.3.2	Capability Study	299
6.3.3	Lab-to-Final Correlation	299
6.3.4	Correlation Lockout	301
6.3.5	Quality Control Run	301
6.3.6	Quality Flow	302
	References	303
7	Digital-to-Analog Converters	305
7.1	DAC Specifications	305
7.2	Current Steering DAC	308
7.3	String DAC	311
7.4	R-2R DAC	317
7.5	Delta-Sigma DAC	322
	References	327
	Index	329

Analog-Digital Converters for Industrial Applications
Including an Introduction to Digital-Analog Converters

Ohnhäuser, F.

2015, IX, 333 p. 309 illus., Hardcover

ISBN: 978-3-662-47019-0