

# Preface

From 2010 to 2016, as part of the priority programme SPP1476 “Small Machine Tools for Small Workpieces” funded by the German Research Foundation (DFG) a new modular machine tools concept was scientifically established. This book was written to make the findings of the project partners available to the scientific engineering community and the affected sub-research fields and to offer scope for further discussion. The contributors to this book are the project partners of the SPP1476 who worked closely together during the project duration. The SPP1476 consisted of 13 projects from 18 leading institutes of Production Technology allocated to 13 German universities and research organisations. The coordination of the priority programme was located at the Institute of Production Engineering (LaFT) at the Helmut-Schmidt-University, Hamburg, Germany. The spokesman of the SPP1476 was Prof. Dr.-Ing. Jens. P. Wulfsberg.

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