

Contents

1	Introduction	1
1.1	Motivation	1
1.2	Outline	2
2	Scientific Background	5
2.1	Electron Beam Welding	5
2.2	Fracture Mechanics	6
2.2.1	The Fracture Mechanics Approach	6
2.2.2	The Brittle Fracture	8
2.2.3	The J-Integral	8
2.3	Constitutive Damage Models	10
2.3.1	The Rice and Tracey Model	10
2.3.2	The Rousselier Model	11
2.3.3	The Gurson-Tvergaard-Needleman (GTN) Model	13
2.4	Cohesive Zone Model (CZM)	15
2.5	ARAMIS System	19
2.6	Synchrotron Radiation-Computed Laminography (SRCL)	20
	References	21
3	Characterization of Steel S355 Electron Beam Welded (EBW) Joints	27
3.1	Chemical Composition	28
3.2	Microstructures of Steel S355 EBW Joints	28
3.3	Mechanical Properties of S355 EBW	30
3.3.1	Hardness Measurement	30
3.3.2	Tensile Behaviour of Different Tensile Specimens	31
3.3.3	Fracture Surface of Notched Specimens	40

3.4	Fracture Behaviour of S355 EBW Joints	42
3.4.1	Fracture Toughness Tests	42
3.4.2	Fracture Surface Analysis of C(T)-Specimens	45
3.5	Summary and Conclusions	51
	References	51
4	The Rousselier Model	53
4.1	Parameter Study Using the Rousselier Model	53
4.1.1	Influence of f_0	54
4.1.2	Influence of f_c	55
4.1.3	Influence of σ_k	57
4.1.4	Influence of l_c	58
4.2	Crack Propagation in the Homogeneous Base Material	61
4.3	Crack Propagation in an Inhomogeneous Region	64
4.4	Discussion and Conclusions	72
	References	73
5	The Gurson-Tvergaard-Needleman (GTN) Model.	75
5.1	Parameter Study Using the GTN Model	75
5.1.1	Influence of f_0	76
5.1.2	Influence of f_c	78
5.1.3	Influence of f_f	79
5.1.4	Influence of f_n	81
5.1.5	Influence of ε_n	82
5.2	Crack Propagation in the Homogeneous Base Material	85
5.3	Crack Propagation in an Inhomogeneous Material	88
5.4	Discussion and Conclusions	92
	References	94
6	The Cohesive Zone Model	97
6.1	Parameter Study Using the Cohesive Model	97
6.1.1	Influence of Cohesive Strength T_0 and Cohesive Energy Γ_0	100
6.1.2	Influence of the Cohesive Element	100
6.1.3	Influence of the Shape of the TSL	104
6.2	Crack Propagation in S355 Base Material	105
6.2.1	Identification of the Cohesive Parameters	105
6.2.2	Identification of the Shape of the TSL	110
6.3	Crack Propagation in S355 Fusion Zone (FZ)	111
6.4	Crack Propagation at the Interface Between the FZ and the HAZ	112
6.5	Discussion and Conclusions	115
	References	117

7	Optical Measurement of Crack Propagation with the ARAMIS System	119
7.1	Specimen Preparation	119
7.2	Experimental Results Obtained with ARAMIS	119
7.3	Comparison of Experiment with Simulation Results Obtained with the GTN Model	125
7.4	Discussion and Conclusions	129
	References	131
8	In Situ Laminography Investigation of Damage Evolution in S355 Base Material	133
8.1	Laminography	133
8.2	In Situ Observation of Damage Evolution by Laminography Reconstruction	135
8.3	Discussion and Conclusions	160
	References	162
9	Summary and Outlook	163
9.1	Summary	163
9.2	Outlook	167
	Appendix	169

Numerical Simulation and Experimental Investigation of
the Fracture Behaviour of an Electron Beam Welded
Steel Joint

Tu, H.

2018, XVII, 171 p. 190 illus., 163 illus. in color.,

Hardcover

ISBN: 978-3-319-67276-2