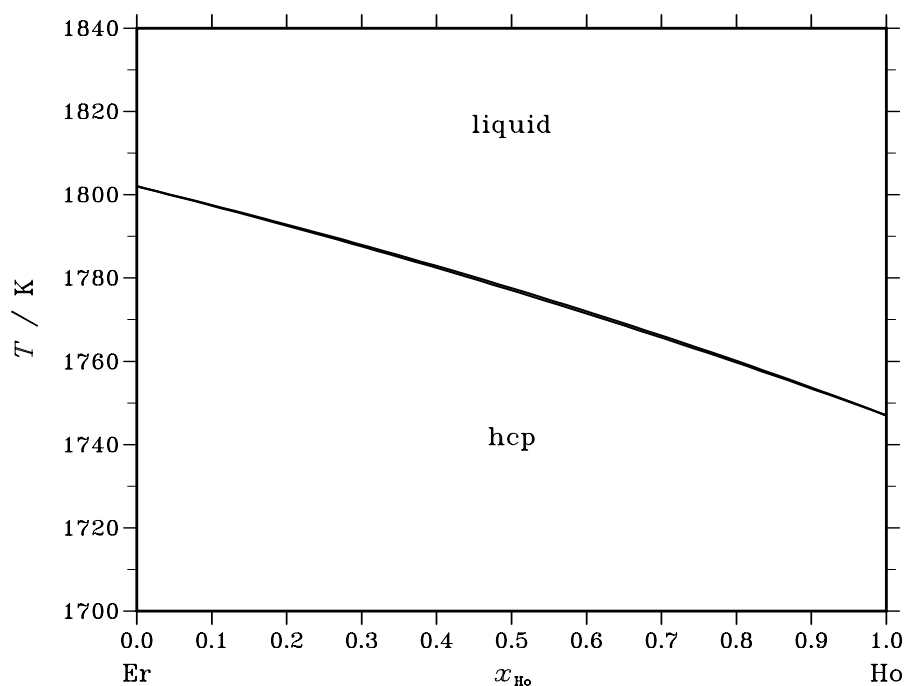


**Er – Ho (Erbium – Holmium)****Fig. 1.** Calculated phase diagram for the system Er-Ho.

Iron with addition of different rare-earth (RE) elements have attracted attention due to their magnetostrictive properties for building actuators. The analysis of ternary Fe-RE1-RE2 systems is important in order to understand and to optimise synthesis conditions. The binary inter-rare-earth system Er-Ho has been assessed by Norgren [00Nor] based on literature data. Experimental information on solid-liquid equilibria is reported by Spedding *et al.* [73Spe]. They applied metallographic, X-ray and thermal analysis to investigate the system. Complete mutual solubility is observed in the liquid and in the solid. The melting point varies with composition almost linearly which makes the two phase equilibrium zone very narrow. The assessment is in good agreement with the experimental data.

**Table I.** Phases, structures and models.

Phase	Strukturbericht	Prototype	Pearson symbol	Space group	SGTE name	Model
liquid					LIQUID	(Er,Ho) <sub>1</sub>
hcp	A3	Mg	<i>hP2</i>	<i>P6<sub>3</sub>/mmc</i>	HCP_A3	(Er,Ho) <sub>1</sub>

**Table IIa.** Integral quantities for the liquid phase at 1850 K.

$x_{\text{Ho}}$	$\Delta G_{\text{m}}$ [J/mol]	$\Delta H_{\text{m}}$ [J/mol]	$\Delta S_{\text{m}}$ [J/(mol·K)]	$G_{\text{m}}^{\text{E}}$ [J/mol]	$S_{\text{m}}^{\text{E}}$ [J/(mol·K)]	$\Delta C_P$ [J/(mol·K)]
0.000	0	0	0.000	0	0.000	0.000
0.100	–5000	0	2.703	0	0.000	0.000
0.200	–7697	0	4.161	0	0.000	0.000
0.300	–9396	0	5.079	0	0.000	0.000
0.400	–10352	0	5.596	0	0.000	0.000
0.500	–10662	0	5.763	0	0.000	0.000
0.600	–10352	0	5.596	0	0.000	0.000
0.700	–9396	0	5.079	0	0.000	0.000
0.800	–7697	0	4.161	0	0.000	0.000
0.900	–5000	0	2.703	0	0.000	0.000
1.000	0	0	0.000	0	0.000	0.000

Reference states: Er(liquid), Ho(liquid)

**Table IIb.** Partial quantities for Er in the liquid phase at 1850 K.

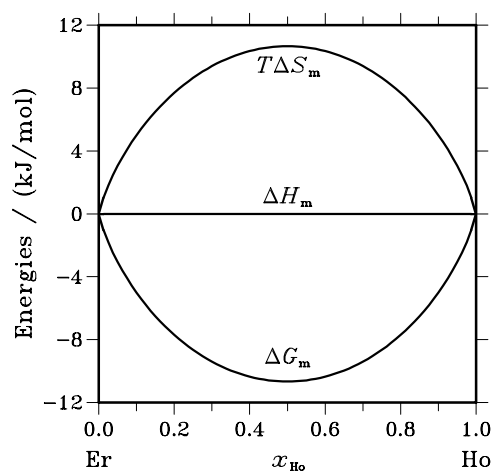
$x_{\text{Er}}$	$\Delta G_{\text{Er}}$ [J/mol]	$\Delta H_{\text{Er}}$ [J/mol]	$\Delta S_{\text{Er}}$ [J/(mol·K)]	$G_{\text{Er}}^{\text{E}}$ [J/mol]	$S_{\text{Er}}^{\text{E}}$ [J/(mol·K)]	$a_{\text{Er}}$	$\gamma_{\text{Er}}$
1.000	0	0	0.000	0	0.000	1.000	1.000
0.900	–1621	0	0.876	0	0.000	0.900	1.000
0.800	–3432	0	1.855	0	0.000	0.800	1.000
0.700	–5486	0	2.966	0	0.000	0.700	1.000
0.600	–7857	0	4.247	0	0.000	0.600	1.000
0.500	–10662	0	5.763	0	0.000	0.500	1.000
0.400	–14094	0	7.619	0	0.000	0.400	1.000
0.300	–18519	0	10.010	0	0.000	0.300	1.000
0.200	–24756	0	13.382	0	0.000	0.200	1.000
0.100	–35418	0	19.145	0	0.000	0.100	1.000
0.000	– $\infty$	0	$\infty$	0	0.000	0.000	1.000

Reference state: Er(liquid)

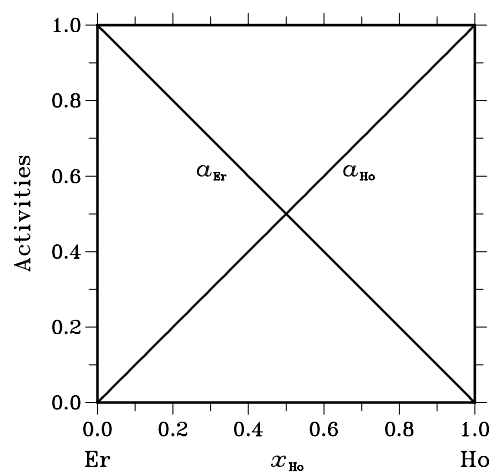
**Table IIc.** Partial quantities for Ho in the liquid phase at 1850 K.

$x_{\text{Ho}}$	$\Delta G_{\text{Ho}}$ [J/mol]	$\Delta H_{\text{Ho}}$ [J/mol]	$\Delta S_{\text{Ho}}$ [J/(mol·K)]	$G_{\text{Ho}}^{\text{E}}$ [J/mol]	$S_{\text{Ho}}^{\text{E}}$ [J/(mol·K)]	$a_{\text{Ho}}$	$\gamma_{\text{Ho}}$
0.000	– $\infty$	0	$\infty$	0	0.000	0.000	1.000
0.100	–35418	0	19.145	0	0.000	0.100	1.000
0.200	–24756	0	13.382	0	0.000	0.200	1.000
0.300	–18519	0	10.010	0	0.000	0.300	1.000
0.400	–14094	0	7.619	0	0.000	0.400	1.000
0.500	–10662	0	5.763	0	0.000	0.500	1.000
0.600	–7857	0	4.247	0	0.000	0.600	1.000
0.700	–5486	0	2.966	0	0.000	0.700	1.000
0.800	–3432	0	1.855	0	0.000	0.800	1.000
0.900	–1621	0	0.876	0	0.000	0.900	1.000
1.000	0	0	0.000	0	0.000	1.000	1.000

Reference state: Ho(liquid)



**Fig. 2.** Integral quantities of the liquid phase at  $T=1850$  K.



**Fig. 3.** Activities in the liquid phase at  $T=1850$  K.

**Table IIIa.** Integral quantities for the stable phases at 1700 K.

Phase	$x_{\text{Ho}}$	$\Delta G_{\text{m}}$ [J/mol]	$\Delta H_{\text{m}}$ [J/mol]	$\Delta S_{\text{m}}$ [J/(mol·K)]	$G_{\text{m}}^{\text{E}}$ [J/mol]	$S_{\text{m}}^{\text{E}}$ [J/(mol·K)]	$\Delta C_P$ [J/(mol·K)]
hcp	0.000	0	0	0.000	0	0.000	0.000
	0.100	-4595	0	2.703	0	0.000	0.000
	0.200	-7073	0	4.161	0	0.000	0.000
	0.300	-8634	0	5.079	0	0.000	0.000
	0.400	-9513	0	5.596	0	0.000	0.000
	0.500	-9797	0	5.763	0	0.000	0.000
	0.600	-9513	0	5.596	0	0.000	0.000
	0.700	-8634	0	5.079	0	0.000	0.000
	0.800	-7073	0	4.161	0	0.000	0.000
	0.900	-4595	0	2.703	0	0.000	0.000
	1.000	0	0	0.000	0	0.000	0.000

Reference states: Er(hcp), Ho(hcp)

**Table IIIb.** Partial quantities for Er in the stable phases at 1700 K.

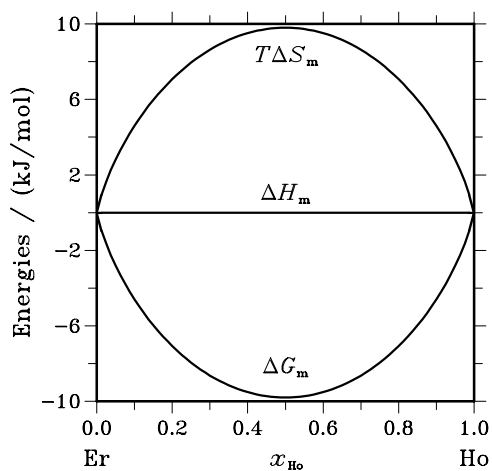
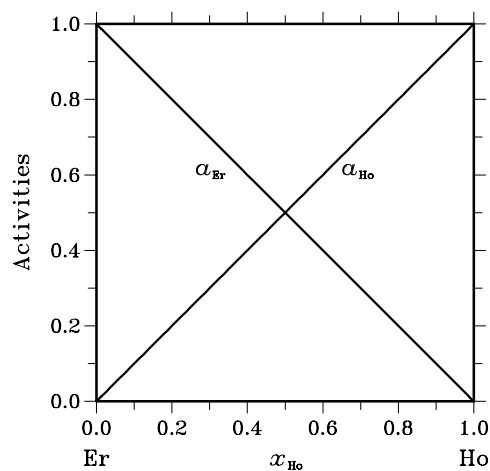
Phase	$x_{\text{Er}}$	$\Delta G_{\text{Er}}$ [J/mol]	$\Delta H_{\text{Er}}$ [J/mol]	$\Delta S_{\text{Er}}$ [J/(mol·K)]	$G_{\text{Er}}^{\text{E}}$ [J/mol]	$S_{\text{Er}}^{\text{E}}$ [J/(mol·K)]	$a_{\text{Er}}$	$\gamma_{\text{Er}}$
hcp	1.000	0	0	0.000	0	0.000	1.000	1.000
	0.900	-1489	0	0.876	0	0.000	0.900	1.000
	0.800	-3154	0	1.855	0	0.000	0.800	1.000
	0.700	-5041	0	2.966	0	0.000	0.700	1.000
	0.600	-7220	0	4.247	0	0.000	0.600	1.000
	0.500	-9797	0	5.763	0	0.000	0.500	1.000
	0.400	-12952	0	7.619	0	0.000	0.400	1.000
	0.300	-17018	0	10.010	0	0.000	0.300	1.000
	0.200	-22749	0	13.382	0	0.000	0.200	1.000
	0.100	-32546	0	19.145	0	0.000	0.100	1.000
	0.000	$-\infty$	0	$\infty$	0	0.000	0.000	1.000

Reference state: Er(hcp)

**Table IIIc.** Partial quantities for Ho in the stable phases at 1700 K.

Phase	$x_{\text{Ho}}$	$\Delta G_{\text{Ho}}$ [J/mol]	$\Delta H_{\text{Ho}}$ [J/mol]	$\Delta S_{\text{Ho}}$ [J/(mol·K)]	$G_{\text{Ho}}^{\text{E}}$ [J/mol]	$S_{\text{Ho}}^{\text{E}}$ [J/(mol·K)]	$a_{\text{Ho}}$	$\gamma_{\text{Ho}}$
hcp	0.000	$-\infty$	0	$\infty$	0	0.000	0.000	1.000
	0.100	−32546	0	19.145	0	0.000	0.100	1.000
	0.200	−22749	0	13.382	0	0.000	0.200	1.000
	0.300	−17018	0	10.010	0	0.000	0.300	1.000
	0.400	−12952	0	7.619	0	0.000	0.400	1.000
	0.500	−9797	0	5.763	0	0.000	0.500	1.000
	0.600	−7220	0	4.247	0	0.000	0.600	1.000
	0.700	−5041	0	2.966	0	0.000	0.700	1.000
	0.800	−3154	0	1.855	0	0.000	0.800	1.000
	0.900	−1489	0	0.876	0	0.000	0.900	1.000
	1.000	0	0	0.000	0	0.000	1.000	1.000

Reference state: Ho(hcp)

**Fig. 4.** Integral quantities of the stable phases at  $T=1700$  K.**Fig. 5.** Activities in the stable phases at  $T=1700$  K.

## References

- [73Spe] F.H. Spedding, B. Sanden, B.J. Beaudry: J. Less-Common Met. **31** (1973) 1–13.  
 [00Nor] S. Norgren: J. Phase Equilibria **21** (2000) 148–156.