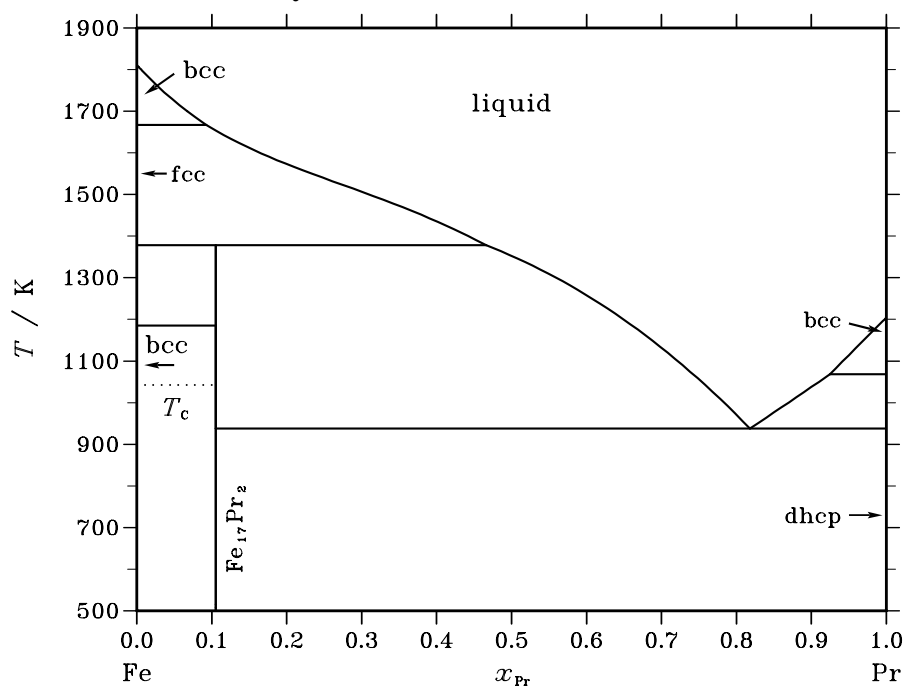


Fe – Pr (Iron – Praseodymium)**Fig. 1.** Calculated phase diagram for the system Fe-Pr.

The binary Fe-Pr system is an important constituent of the Fe-Pr-B ternary to develop hard magnetic materials. Bär and Schaller [95Bae] studied this system experimentally by differential thermal analysis, X-ray diffraction and EMF measurements. On the basis of their results and phase diagram information from Ray [69Ray] and Tian *et al.* [87Tia] they performed a thermodynamic assessment of the system which has been accepted. The system is characterised by a stoichiometric intermetallic compound $\text{Fe}_{17}\text{Pr}_2$ which forms peritectically at 1378 K. The agreement between the experimental data and the calculated values is very good.

Table I. Phases, structures and models.

Phase	Strukturbericht	Prototype	Pearson symbol	Space group	SGTE name	Model
liquid					LIQUID	$(\text{Fe},\text{Pr})_1$
bcc	A2	W	$cI2$	$Im\bar{3}m$	BCC_A2	$(\text{Fe},\text{Pr})_1$
fcc	A1	Cu	$cF4$	$Fm\bar{3}m$	FCC_A1	$(\text{Fe},\text{Pr})_1$
$\text{Fe}_{17}\text{Pr}_2$...	$\text{Th}_2\text{Zn}_{17}$	$hR19$	$R\bar{3}m$	FE17PR2	$\text{Fe}_{17}\text{Pr}_2$
dhcp	A3'	αLa	$hP4$	$P6_3/mmc$	DHCP	Pr_1

Table II. Invariant reactions.

Reaction	Type	T / K	Compositions / x_{Pr}			$\Delta_r H / (\text{J/mol})$
$\text{bcc} \rightleftharpoons \text{fcc} + \text{liquid}$	degenerate	1667.2	0.000	0.000	0.093	−823
$\text{fcc} + \text{liquid} \rightleftharpoons \text{Fe}_{17}\text{Pr}_2$	peritectic	1377.7	0.000	0.466	0.105	−4976
$\text{fcc} + \text{Fe}_{17}\text{Pr}_2 \rightleftharpoons \text{bcc}$	degenerate	1185.0	0.000	0.105	0.000	−1011
$\text{bcc} \rightleftharpoons \text{liquid} + \text{dhcp}$	degenerate	1068.0	1.000	0.925	1.000	−3166
$\text{liquid} \rightleftharpoons \text{Fe}_{17}\text{Pr}_2 + \text{dhcp}$	eutectic	938.0	0.818	0.105	1.000	−11573

Table IIIa. Integral quantities for the liquid phase at 1900 K.

x_{Pr}	ΔG_{m} [J/mol]	ΔH_{m} [J/mol]	ΔS_{m} [J/(mol·K)]	G_{m}^{E} [J/mol]	S_{m}^{E} [J/(mol·K)]	ΔC_P [J/(mol·K)]
0.000	0	0	0.000	0	0.000	0.000
0.100	−3787	1665	2.869	1349	0.167	0.000
0.200	−5783	2620	4.423	2122	0.262	0.000
0.300	−7211	3011	5.380	2439	0.301	0.000
0.400	−8223	2974	5.893	2409	0.297	0.000
0.500	−8817	2634	6.027	2133	0.263	0.000
0.600	−8927	2104	5.806	1705	0.210	0.000
0.700	−8444	1489	5.228	1206	0.149	0.000
0.800	−7192	881	4.249	713	0.088	0.000
0.900	−4843	361	2.739	292	0.036	0.000
1.000	0	0	0.000	0	0.000	0.000

Reference states: Fe(liquid), Pr(liquid)

Table IIIb. Partial quantities for Fe in the liquid phase at 1900 K.

x_{Fe}	ΔG_{Fe} [J/mol]	ΔH_{Fe} [J/mol]	ΔS_{Fe} [J/(mol·K)]	G_{Fe}^{E} [J/mol]	S_{Fe}^{E} [J/(mol·K)]	a_{Fe}	γ_{Fe}
1.000	0	0	0.000	0	0.000	1.000	1.000
0.900	−1356	380	0.914	308	0.038	0.918	1.020
0.800	−2455	1321	1.987	1070	0.132	0.856	1.070
0.700	−3573	2545	3.220	2062	0.255	0.798	1.139
0.600	−4985	3808	4.628	3085	0.381	0.729	1.216
0.500	−6982	4899	6.253	3968	0.490	0.643	1.286
0.400	−9910	5636	8.182	4565	0.564	0.534	1.335
0.300	−14262	5874	10.598	4758	0.587	0.405	1.351
0.200	−20973	5497	13.931	4452	0.550	0.265	1.326
0.100	−32793	4422	19.587	3582	0.442	0.125	1.255
0.000	−∞	2600	∞	2106	0.260	0.000	1.143

Reference state: Fe(liquid)

Table IIIc. Partial quantities for Pr in the liquid phase at 1900 K.

x_{Pr}	ΔG_{Pr} [J/mol]	ΔH_{Pr} [J/mol]	ΔS_{Pr} [J/(mol·K)]	G_{Pr}^{E} [J/mol]	S_{Pr}^{E} [J/(mol·K)]	a_{Pr}	γ_{Pr}
0.000	−∞	20718	∞	16782	2.072	0.000	2.893
0.100	−25661	13227	20.468	10714	1.323	0.197	1.970
0.200	−19095	7816	14.163	6331	0.782	0.299	1.493
0.300	−15700	4098	10.420	3320	0.410	0.370	1.234
0.400	−13080	1723	7.791	1395	0.172	0.437	1.092
0.500	−10651	369	5.800	299	0.037	0.510	1.019
0.600	−8272	−250	4.222	−203	−0.025	0.592	0.987
0.700	−5950	−390	2.927	−316	−0.039	0.686	0.980
0.800	−3746	−273	1.828	−221	−0.027	0.789	0.986
0.900	−1738	−91	0.867	−73	−0.009	0.896	0.995
1.000	0	0	0.000	0	0.000	1.000	1.000

Reference state: Pr(liquid)

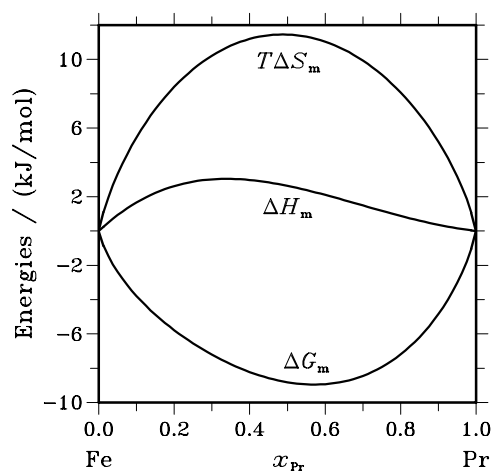


Fig. 2. Integral quantities of the liquid phase at $T=1900$ K.

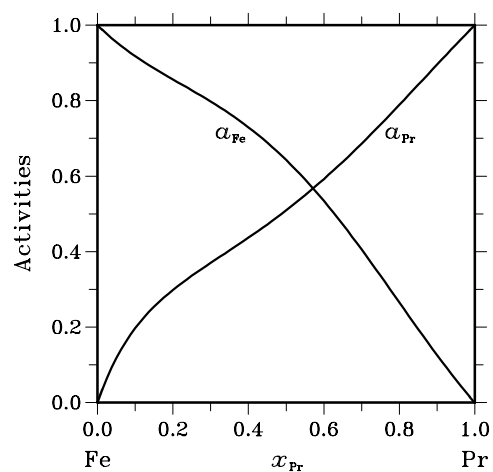


Fig. 3. Activities in the liquid phase at $T=1900$ K.

Table IV. Standard reaction quantities at 298.15 K for the compounds per mole of atoms.

Compound	x_{Pr}	$\Delta_f G^\circ / (\text{J/mol})$	$\Delta_f H^\circ / (\text{J/mol})$	$\Delta_f S^\circ / (\text{J}/(\text{mol}\cdot\text{K}))$	$\Delta_f C_P^\circ / (\text{J}/(\text{mol}\cdot\text{K}))$
$\text{Fe}_{17}\text{Pr}_2$	0.105	-287	-324	-0.126	4.056

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