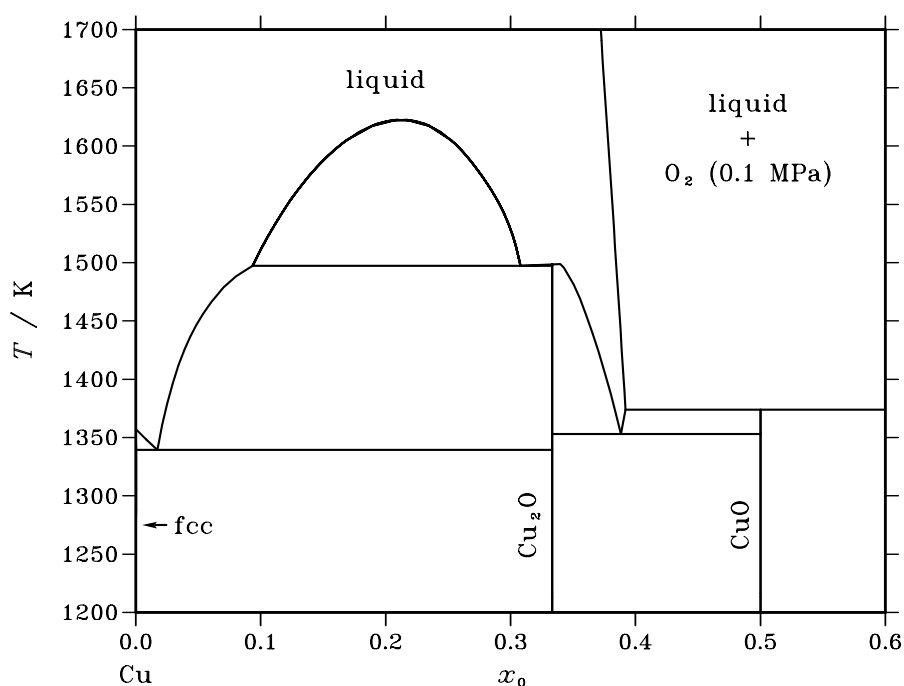


**Cu – O (Copper – Oxygen)****Fig. 1.** Calculated phase diagram for the system Cu-O.

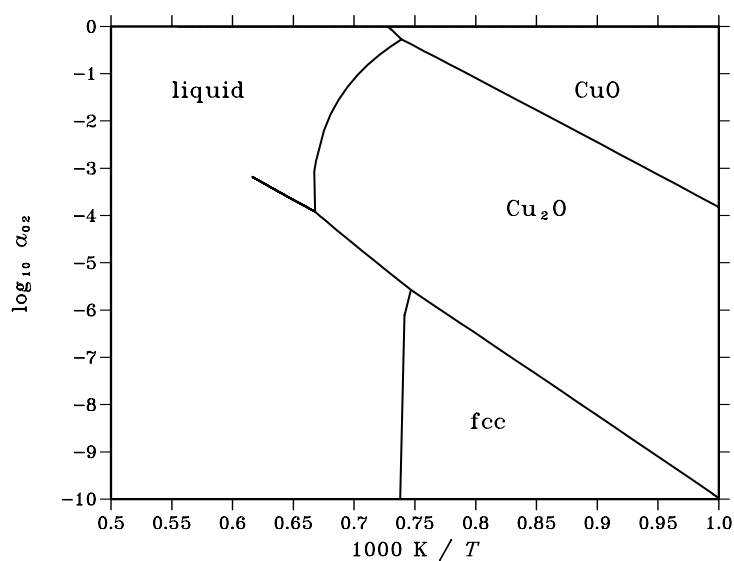
The Cu–O system is a basic system for copper metallurgy and high-temperature superconductors. Accordingly, it has been extensively investigated. Several thermodynamic descriptions have been presented [83Sch, 92Bou, 94Hal, 95Ran, 03Hal]. The most thorough of those is the one by [94Hal, 03Hal] and is, thus, recommended here. There are two stable oxides, Cu<sub>2</sub>O (cuprite) and CuO (tenorite), both showing a small amount of non-stoichiometry [94Por, 99Car] (not included in the thermodynamic description). There is also a metastable oxide, Cu<sub>4</sub>O<sub>3</sub> (paramelaconite). Liquid Cu dissolves appreciable amounts of O and at higher temperature there is a miscibility gap between the Cu-rich and Cu<sub>2</sub>O-rich liquids, closing at about 1625 K. Between Cu<sub>2</sub>O and CuO there is a deep eutectic. Solid Cu dissolves a small amount of O ( $x_{\text{O}} \approx 2 \cdot 10^{-4}$  at the eutectic temperature). Dissolved O seriously degrades the electrical conductivity of Cu. The calculated thermodynamic quantities and the phase diagram agree very well with the experimental data. There is still some uncertainty concerning the O-rich liquid beyond the Cu<sub>2</sub>O composition. Here, the thermodynamic description depends essentially only on the thermogravimetric data from [77Sad].

**Table I.** Phases, structures and models.

Phase	Strukturbericht	Prototype	Pearson symbol	Space group	SGTE name	Model
liquid					IONIC_LIQUID	$(\text{Cu}^{1+}, \text{Cu}^{2+})_p(\text{O}^{2-}, \square)_q$
fcc	A1	Cu	<i>cF4</i>	<i>Fm<math>\bar{3}m</math></i>	FCC_A1	$\text{Cu}_1(\text{O}, \square)_1$
Cu <sub>2</sub> O	C3	Cu <sub>2</sub> O	<i>cP6</i>	<i>Pn<math>\bar{3}m</math></i>	CU2O	Cu <sub>2</sub> O <sub>1</sub>
CuO	...	CrS	<i>mC8</i>	...	CUO	Cu <sub>1</sub> O <sub>1</sub>

**Table II.** Invariant reactions.

Reaction	Type	$T / \text{K}$	Compositions / $x_{\text{O}}$			$\Delta_{\text{r}}H / (\text{J/mol})$
liquid $\rightleftharpoons$ liquid' + liquid''	critical	1622.5	0.213	0.213	0.213	0
liquid $\rightleftharpoons$ Cu <sub>2</sub> O	congruent	1501.0	0.333	0.333		–19942
liquid'' $\rightleftharpoons$ liquid' + Cu <sub>2</sub> O	monotectic	1497.2	0.308	0.093	0.333	–19481
liquid + gas $\rightleftharpoons$ CuO	gas-peritectic	1373.9	0.392	1.000	0.500	–42085
liquid $\rightleftharpoons$ Cu <sub>2</sub> O + CuO	eutectic	1353.2	0.388	0.333	0.500	–23386
liquid $\rightleftharpoons$ fcc + Cu <sub>2</sub> O	eutectic	1339.4	0.017	0.000	0.333	–14553

**Fig. 2.** Calculated temperature-activity phase diagram. Reference state:  $\frac{1}{2}\text{O}_2(\text{gas}, 0.1 \text{ MPa})$ .**Table III.** Standard reaction quantities at 298.15 K for the compounds per mole of atoms.

Compound	$x_{\text{O}}$	$\Delta_{\text{f}}G^{\circ} / (\text{J/mol})$	$\Delta_{\text{f}}H^{\circ} / (\text{J/mol})$	$\Delta_{\text{f}}S^{\circ} / (\text{J}/(\text{mol}\cdot\text{K}))$	$\Delta_{\text{f}}C_P^{\circ} / (\text{J}/(\text{mol}\cdot\text{K}))$
Cu <sub>2</sub> O <sub>1</sub>	0.333	–49186	–56753	–25.380	–0.330
Cu <sub>1</sub> O <sub>1</sub>	0.500	–63791	–77596	–46.304	1.595

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