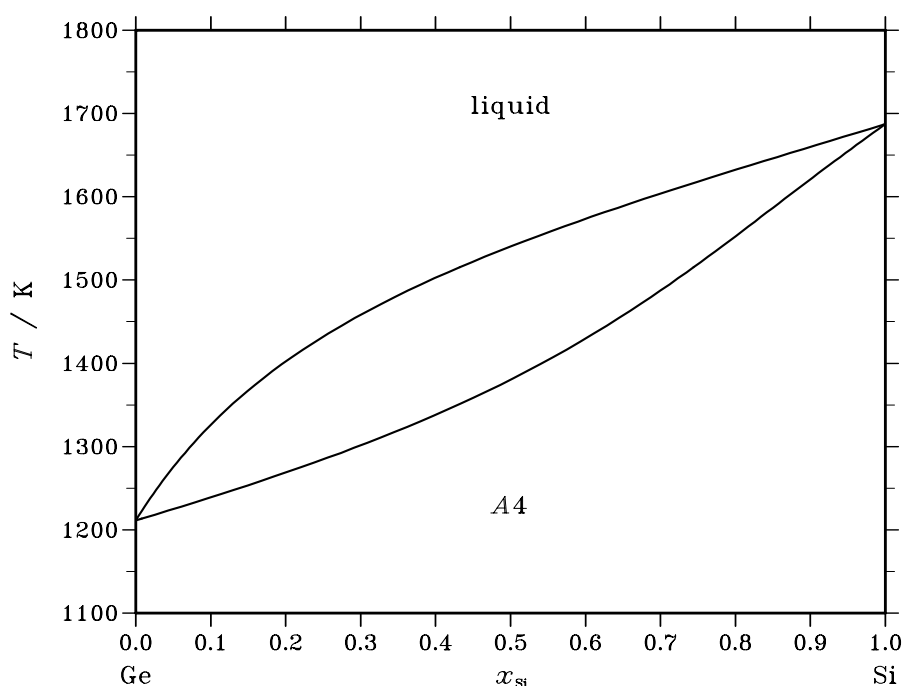


Ge – Si (Germanium – Silicon)**Fig. 1.** Calculated phase diagram for the system Ge-Si.

The phase diagram for the Ge-Si system is very simple showing complete solubility in both the liquid phase and the crystalline diamond structure. Data for the system have been reviewed by Olesinski and Abbaschian [84Ole]. The solidus and liquidus phase boundaries have been determined experimentally by Stöhr and Klemm [39Sto] and Hassion *et al.* [55Has]. There have been few measurements of the thermodynamic properties of the system. Bergman *et al.* [93Ber] have measured the partial enthalpy of Si in liquid alloys at 1327 K by drop calorimetry for mole fractions of Si up to 0.03 and the vapour pressures of both components in the liquid at 1723 K by Knudsen cell mass spectrometry. Their measurements indicate that the liquid phase thermodynamic properties can be represented by a regular solution model and data were developed by Dinsdale [98Din] to be consistent with the partial enthalpy and vapour pressure measurements. A regular solution parameter for the crystalline phase derived by Olesinski and Abbaschian [84Ole] from the phase boundary information was also adopted. The assessed data are in good agreement with the experimental data for the system.

Table I. Phases, structures and models.

| Phase | Struktur- bericht | Prototype | Pearson symbol | Space group | SGTE name | Model |
|--------|----------------------|------------|-------------------|----------------|--------------|----------------------|
| liquid | | | | | LIQUID | (Ge,Si) ₁ |
| A4 | A4 | C(diamond) | cF8 | $Fd\bar{3}m$ | DIAMOND_A4 | (Ge,Si) ₁ |

Table IIa. Integral quantities for the liquid phase at 1723 K.

| x_{Si} | ΔG_{m} [J/mol] | ΔH_{m} [J/mol] | ΔS_{m} [J/(mol·K)] | G_{m}^{E} [J/mol] | S_{m}^{E} [J/(mol·K)] | ΔC_P [J/(mol·K)] |
|-----------------|----------------------------------|----------------------------------|--------------------------------------|--------------------------------------|--|-----------------------------|
| 0.000 | 0 | 0 | 0.000 | 0 | 0.000 | 0.000 |
| 0.100 | –4117 | 595 | 2.735 | 540 | 0.032 | 0.000 |
| 0.200 | –6209 | 1058 | 4.217 | 960 | 0.057 | 0.000 |
| 0.300 | –7491 | 1388 | 5.153 | 1260 | 0.074 | 0.000 |
| 0.400 | –8201 | 1586 | 5.681 | 1440 | 0.085 | 0.000 |
| 0.500 | –8430 | 1653 | 5.852 | 1500 | 0.089 | 0.000 |
| 0.600 | –8201 | 1586 | 5.681 | 1440 | 0.085 | 0.000 |
| 0.700 | –7491 | 1388 | 5.153 | 1260 | 0.074 | 0.000 |
| 0.800 | –6209 | 1058 | 4.217 | 960 | 0.057 | 0.000 |
| 0.900 | –4117 | 595 | 2.735 | 540 | 0.032 | 0.000 |
| 1.000 | 0 | 0 | 0.000 | 0 | 0.000 | 0.000 |

Reference states: Ge(liquid), Si(liquid)

Table IIb. Partial quantities for Ge in the liquid phase at 1723 K.

| x_{Ge} | ΔG_{Ge} [J/mol] | ΔH_{Ge} [J/mol] | ΔS_{Ge} [J/(mol·K)] | G_{Ge}^{E} [J/mol] | S_{Ge}^{E} [J/(mol·K)] | a_{Ge} | γ_{Ge} |
|-----------------|-----------------------------------|-----------------------------------|---------------------------------------|---------------------------------------|---|-----------------|----------------------|
| 1.000 | 0 | 0 | 0.000 | 0 | 0.000 | 1.000 | 1.000 |
| 0.900 | –1449 | 66 | 0.880 | 60 | 0.004 | 0.904 | 1.004 |
| 0.800 | –2957 | 264 | 1.869 | 240 | 0.014 | 0.814 | 1.017 |
| 0.700 | –4570 | 595 | 2.997 | 540 | 0.032 | 0.727 | 1.038 |
| 0.600 | –6358 | 1058 | 4.304 | 960 | 0.057 | 0.642 | 1.069 |
| 0.500 | –8430 | 1653 | 5.852 | 1500 | 0.089 | 0.555 | 1.110 |
| 0.400 | –10967 | 2380 | 7.746 | 2160 | 0.127 | 0.465 | 1.163 |
| 0.300 | –14308 | 3239 | 10.184 | 2940 | 0.173 | 0.368 | 1.228 |
| 0.200 | –19217 | 4230 | 13.608 | 3840 | 0.227 | 0.261 | 1.307 |
| 0.100 | –28127 | 5354 | 19.432 | 4860 | 0.287 | 0.140 | 1.404 |
| 0.000 | – ∞ | 6610 | ∞ | 6000 | 0.354 | 0.000 | 1.520 |

Reference state: Ge(liquid)

Table IIc. Partial quantities for Si in the liquid phase at 1723 K.

| x_{Si} | ΔG_{Si} [J/mol] | ΔH_{Si} [J/mol] | ΔS_{Si} [J/(mol·K)] | G_{Si}^{E} [J/mol] | S_{Si}^{E} [J/(mol·K)] | a_{Si} | γ_{Si} |
|-----------------|-----------------------------------|-----------------------------------|---------------------------------------|---------------------------------------|---|-----------------|----------------------|
| 0.000 | – ∞ | 6610 | ∞ | 6000 | 0.354 | 0.000 | 1.520 |
| 0.100 | –28127 | 5354 | 19.432 | 4860 | 0.287 | 0.140 | 1.404 |
| 0.200 | –19217 | 4230 | 13.608 | 3840 | 0.227 | 0.261 | 1.307 |
| 0.300 | –14308 | 3239 | 10.184 | 2940 | 0.173 | 0.368 | 1.228 |
| 0.400 | –10967 | 2380 | 7.746 | 2160 | 0.127 | 0.465 | 1.163 |
| 0.500 | –8430 | 1653 | 5.852 | 1500 | 0.089 | 0.555 | 1.110 |
| 0.600 | –6358 | 1058 | 4.304 | 960 | 0.057 | 0.642 | 1.069 |
| 0.700 | –4570 | 595 | 2.997 | 540 | 0.032 | 0.727 | 1.038 |
| 0.800 | –2957 | 264 | 1.869 | 240 | 0.014 | 0.814 | 1.017 |
| 0.900 | –1449 | 66 | 0.880 | 60 | 0.004 | 0.904 | 1.004 |
| 1.000 | 0 | 0 | 0.000 | 0 | 0.000 | 1.000 | 1.000 |

Reference state: Si(liquid)

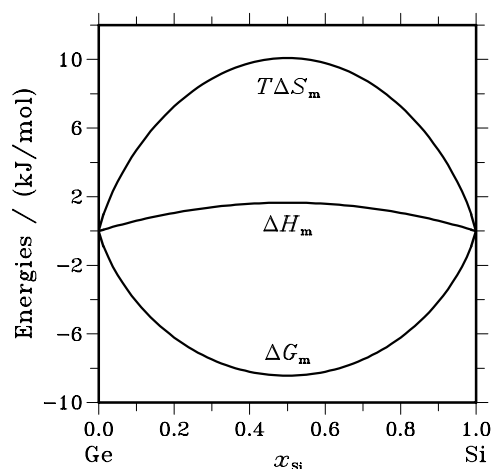


Fig. 2. Integral quantities of the liquid phase at $T=1723$ K.

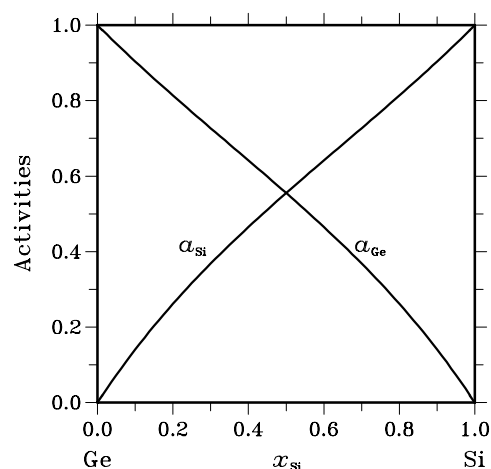


Fig. 3. Activities in the liquid phase at $T=1723$ K.

Table IIIa. Integral quantities for the stable phases at 1100 K.

| Phase | x_{Si} | ΔG_{m} [J/mol] | ΔH_{m} [J/mol] | ΔS_{m} [J/(mol·K)] | G_{m}^{E} [J/mol] | S_{m}^{E} [J/(mol·K)] | ΔC_P [J/(mol·K)] |
|-------|-----------------|----------------------------------|----------------------------------|--------------------------------------|--------------------------------------|--|-----------------------------|
| A4 | 0.000 | 0 | 0 | 0.000 | 0 | 0.000 | 0.000 |
| | 0.100 | -2658 | 315 | 2.703 | 315 | 0.000 | 0.000 |
| | 0.200 | -4017 | 560 | 4.161 | 560 | 0.000 | 0.000 |
| | 0.300 | -4852 | 735 | 5.079 | 735 | 0.000 | 0.000 |
| | 0.400 | -5315 | 840 | 5.596 | 840 | 0.000 | 0.000 |
| | 0.500 | -5465 | 875 | 5.763 | 875 | 0.000 | 0.000 |
| | 0.600 | -5315 | 840 | 5.596 | 840 | 0.000 | 0.000 |
| | 0.700 | -4852 | 735 | 5.079 | 735 | 0.000 | 0.000 |
| | 0.800 | -4017 | 560 | 4.161 | 560 | 0.000 | 0.000 |
| | 0.900 | -2658 | 315 | 2.703 | 315 | 0.000 | 0.000 |
| | 1.000 | 0 | 0 | 0.000 | 0 | 0.000 | 0.000 |

Reference states: Ge(A4), Si(A4)

Table IIIb. Partial quantities for Ge in the stable phases at 1100 K.

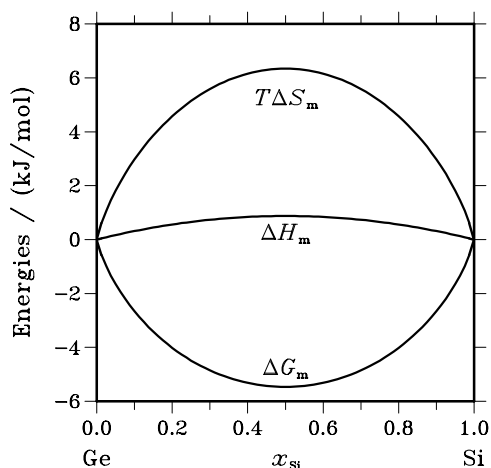
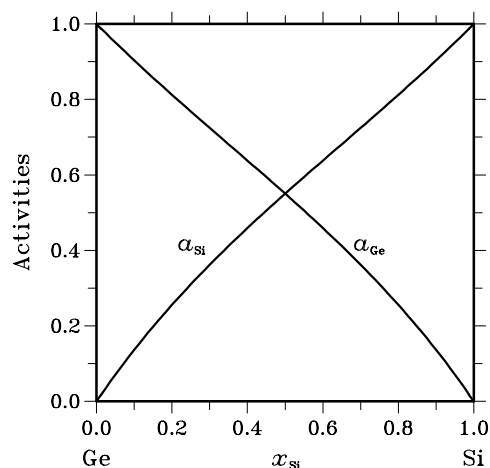
| Phase | x_{Ge} | ΔG_{Ge} [J/mol] | ΔH_{Ge} [J/mol] | ΔS_{Ge} [J/(mol·K)] | G_{Ge}^{E} [J/mol] | S_{Ge}^{E} [J/(mol·K)] | a_{Ge} | γ_{Ge} |
|-------|-----------------|-----------------------------------|-----------------------------------|---------------------------------------|---------------------------------------|---|-----------------|----------------------|
| A4 | 1.000 | 0 | 0 | 0.000 | 0 | 0.000 | 1.000 | 1.000 |
| | 0.900 | -929 | 35 | 0.876 | 35 | 0.000 | 0.903 | 1.004 |
| | 0.800 | -1901 | 140 | 1.855 | 140 | 0.000 | 0.812 | 1.015 |
| | 0.700 | -2947 | 315 | 2.966 | 315 | 0.000 | 0.725 | 1.035 |
| | 0.600 | -4112 | 560 | 4.247 | 560 | 0.000 | 0.638 | 1.063 |
| | 0.500 | -5465 | 875 | 5.763 | 875 | 0.000 | 0.550 | 1.100 |
| | 0.400 | -7120 | 1260 | 7.619 | 1260 | 0.000 | 0.459 | 1.148 |
| | 0.300 | -9296 | 1715 | 10.010 | 1715 | 0.000 | 0.362 | 1.206 |
| | 0.200 | -12480 | 2240 | 13.382 | 2240 | 0.000 | 0.256 | 1.278 |
| | 0.100 | -18224 | 2835 | 19.145 | 2835 | 0.000 | 0.136 | 1.363 |
| | 0.000 | $-\infty$ | 3500 | ∞ | 3500 | 0.000 | 0.000 | 1.466 |

Reference state: Ge(A4)

Table IIIc. Partial quantities for Si in the stable phases at 1100 K.

| Phase | x_{Si} | ΔG_{Si} [J/mol] | ΔH_{Si} [J/mol] | ΔS_{Si} [J/(mol·K)] | G_{Si}^{E} [J/mol] | S_{Si}^{E} [J/(mol·K)] | a_{Si} | γ_{Si} |
|-------|-----------------|-----------------------------------|-----------------------------------|---------------------------------------|---------------------------------------|---|-----------------|----------------------|
| A4 | 0.000 | $-\infty$ | 3500 | ∞ | 3500 | 0.000 | 0.000 | 1.466 |
| | 0.100 | −18224 | 2835 | 19.145 | 2835 | 0.000 | 0.136 | 1.363 |
| | 0.200 | −12480 | 2240 | 13.382 | 2240 | 0.000 | 0.256 | 1.278 |
| | 0.300 | −9296 | 1715 | 10.010 | 1715 | 0.000 | 0.362 | 1.206 |
| | 0.400 | −7120 | 1260 | 7.619 | 1260 | 0.000 | 0.459 | 1.148 |
| | 0.500 | −5465 | 875 | 5.763 | 875 | 0.000 | 0.550 | 1.100 |
| | 0.600 | −4112 | 560 | 4.247 | 560 | 0.000 | 0.638 | 1.063 |
| | 0.700 | −2947 | 315 | 2.966 | 315 | 0.000 | 0.725 | 1.035 |
| | 0.800 | −1901 | 140 | 1.855 | 140 | 0.000 | 0.812 | 1.015 |
| | 0.900 | −929 | 35 | 0.876 | 35 | 0.000 | 0.903 | 1.004 |
| | 1.000 | 0 | 0 | 0.000 | 0 | 0.000 | 1.000 | 1.000 |

Reference state: Si(A4)

**Fig. 4.** Integral quantities of the stable phases at $T=1100$ K.**Fig. 5.** Activities in the stable phases at $T=1100$ K.

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