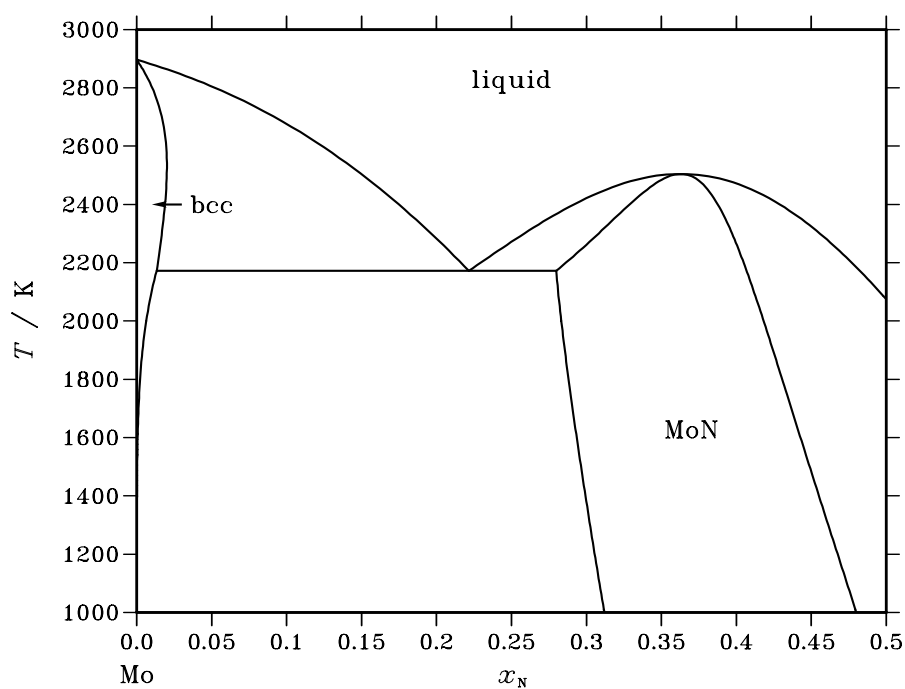


Mo – N (Molybdenum – Nitrogen)**Fig. 1.** Calculated phase diagram for the system Mo-N.

Mo and N are both alloying elements in steels and other alloys. The solubility of N in Mo is very small and the hexagonal nitride, Mo₂N, is stable at low temperatures only. A thermochemical assessment of the Mo-N system has been given in [91Fri].

Table I. Phases, structures and models.

Phase	Struktur- bericht	Prototype	Pearson symbol	Space group	SGTE name	Model
liquid					LIQUID	(Mo,N) ₁
bcc	A2	W	<i>cI2</i>	<i>Im</i> $\bar{3}m$	BCC_A2	Mo ₁ (N, \square) ₃
MoN	B1	NaCl	<i>cF8</i>	<i>Fm</i> $\bar{3}m$	FCC_A1	Mo ₁ (N, \square) ₁

Table II. Invariant reactions.

Reaction	Type	<i>T</i> / K	Compositions / <i>x</i> _N			$\Delta_r H$ / (J/mol)
liquid \rightleftharpoons MoN	congruent	2504.3	0.363	0.363		–9540
liquid \rightleftharpoons bcc + MoN	eutectic	2172.0	0.221	0.013	0.280	–15702

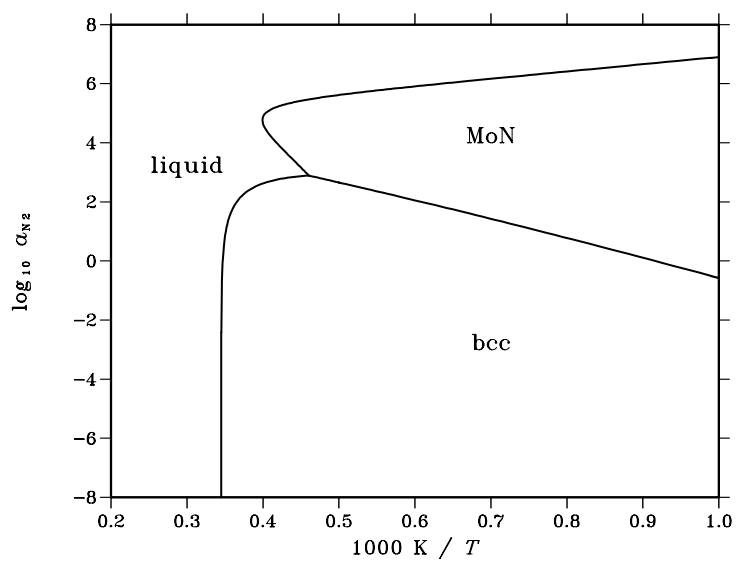


Fig. 2. Calculated temperature-activity phase diagram. Reference state: $\frac{1}{2}\text{N}_2(\text{gas}, 0.1 \text{ MPa})$.

References

[91Fri] K. Frisk: Calphad **15** (1991) 79–106.