

O – Zr (Oxygen – Zirconium)

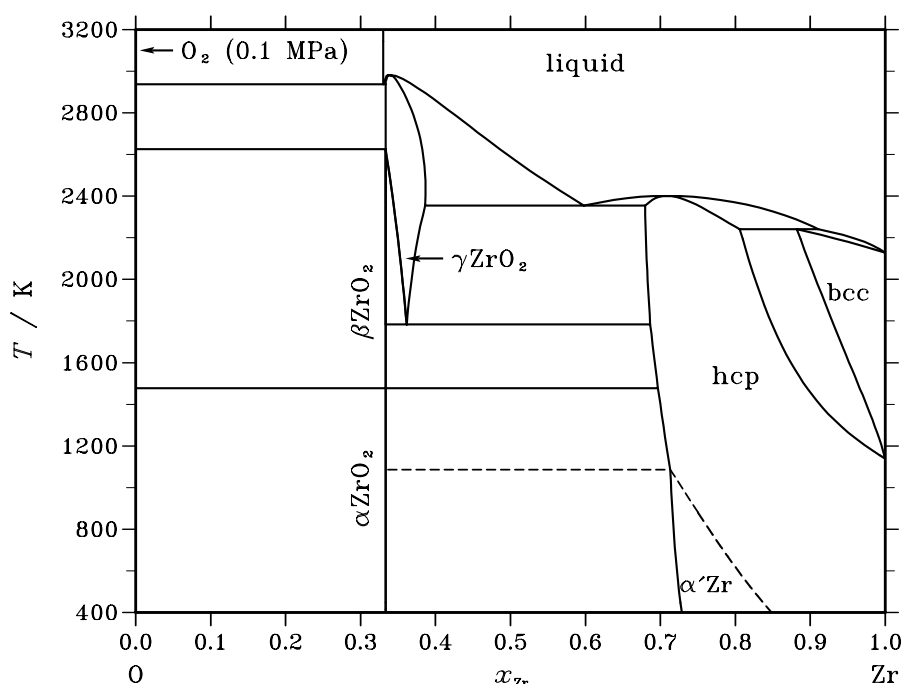


Fig. 1. Calculated phase diagram for the system O-Zr.

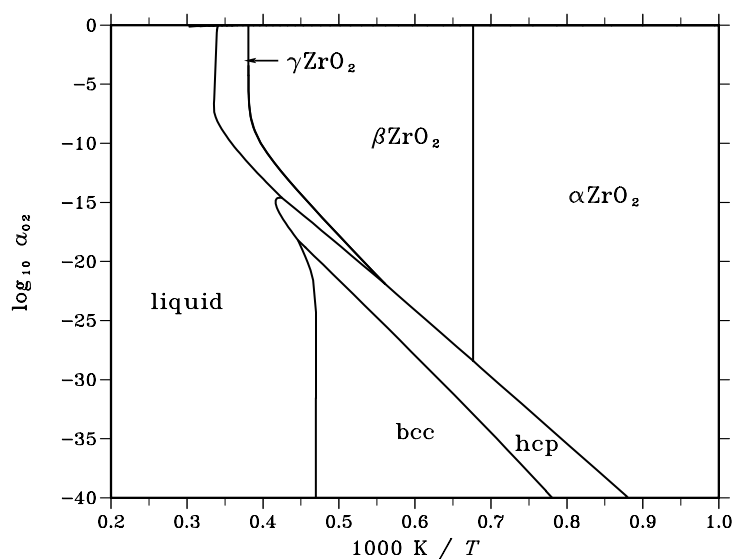
The Zr-O system has a wide range of technological applications. For example, Zr is an important component of amorphous alloys in conjunction with Ni, Ti, Al. The only stable compound ZrO_2 is a major component of gas sensors, solid state electrolytes and thermal barrier coatings. The phase equilibrium and thermodynamic data for the Zr-O system were reviewed by [86Abr]. The phase relations in the Zr-O system were studied using optical pyrometry, mass spectrometry, metallography and isopiestic equilibration methods. The thermodynamic data were obtained from different kind of calorimetric measurements, EMF and vapour-pressure data. Several thermodynamic assessments are available [93Wan, 98Che, 01Lia, 02Arr]. In the latest assessment of [02Arr] thermodynamic parameters are not presented. The description of [01Lia] is based on all available information on phase diagram and thermodynamic data. However, the standard entropies of the tetragonal and cubic modifications of ZrO_2 are 2.5 times higher than the corresponding value of the monoclinic modification. This seems to be unrealistic and for the ZrO_2 phases the description recommended by Dinsdale is used (see [04Fab1]). The mixing parameters of cubic ZrO_2 were adjusted by [04Fab2] to reproduce the retrograde oxygen solubility in cubic ZrO_2 . The hcp and bcc phases are terminal solid solutions with oxygen solubilities of up to 35 and 10 at.%, respectively. The hcp phase melts congruently at 25 at.% O. Both hcp and bcc phases are treated as interstitial solid solutions. All three structural modifications of ZrO_2 (monoclinic, tetragonal and cubic) are O-deficient. The composition of cubic ZrO_2 departs significantly from ideal stoichiometry. Its homogeneity range extends from 61 to 66.7 at.% of O. Cubic ZrO_2 is described by the Wagner-Schottky model. Tetragonal and monoclinic ZrO_2 are treated as stoichiometric phases. The liquid phase is described by the two-sublattice partially ionic liquid model.

Table I. Phases, structures and models.

Phase	Struktur-bericht	Prototype	Pearson symbol	Space group	SGTE name	Model
liquid					IONIC.LIQ	$\text{Zr}_p^{4+}(\text{O}^{2-}, \text{O}, \square)_q$
γZrO_2	C1	CaF_2	$cF12$	$Fm\bar{3}m$	ZRO2_CUB	$\text{Zr}_1(\text{O}, \square)_2$
βZrO_2	...	HgI_2	$tP6$	$P4_2/nmc$	ZRO2_TETR	Zr_1O_2
αZrO_2	$mP12$	$P2_1/c$	ZRO2_MONO	Zr_1O_2
hcp	A3	Mg	$hP2$	$P6_3/mmc$	HCP_3ORD	$\text{Zr}_3\text{O}_3(\text{O}, \square)_1$
$\alpha'\text{Zr}$	$hP8$	$P6_3/mmc$	HCP_3ORD	$\text{Zr}_3\text{O}_3(\text{O}, \square)_1$
bcc	A2	W	$cI2$	$Im\bar{3}m$	BCC_A2	$\text{Zr}_1(\text{O}, \square)_3$

Table II. Invariant reactions.

Reaction	Type	T / K	Compositions / x_{Zr}			$\Delta_r H / (\text{J/mol})$
liquid $\rightleftharpoons \gamma\text{ZrO}_2$	congruent	2982.6	0.339	0.339		−30008
liquid \rightleftharpoons gas + γZrO_2	gas-eutectic	2936.1	0.330	0.000	0.333	−28834
gas + $\gamma\text{ZrO}_2 \rightleftharpoons \beta\text{ZrO}_2$	gas-peritectoid	2625.9	0.000	0.333	0.333	−7233
liquid \rightleftharpoons hcp	congruent	2400.7	0.709	0.709		−53039
liquid $\rightleftharpoons \gamma\text{ZrO}_2$ + hcp	eutectic	2354.8	0.598	0.386	0.679	−54626
hcp + liquid \rightleftharpoons bcc	peritectic	2241.0	0.806	0.911	0.882	−20152
$\gamma\text{ZrO}_2 \rightleftharpoons \beta\text{ZrO}_2$ + hcp	eutectoid	1783.4	0.361	0.333	0.686	−8537
$\beta\text{ZrO}_2 \rightleftharpoons \alpha\text{ZrO}_2$	polymorphic	1478.0	0.333	0.333		−2153

**Fig. 2.** Calculated temperature-activity phase diagram. Reference state: $\frac{1}{2}\text{O}_2(\text{gas}, 0.1 \text{ MPa})$.**Table III.** Standard reaction quantities at 298.15 K for the compounds per mole of atoms.

Compound	x_{Zr}	$\Delta_f G^\circ / (\text{J/mol})$	$\Delta_f H^\circ / (\text{J/mol})$	$\Delta_f S^\circ / (\text{J/(mol}\cdot\text{K)})$	$\Delta_f C_P^\circ / (\text{J/(mol}\cdot\text{K)})$
αZrO_2	0.333	−347759	−366990	−64.499	2.692
βZrO_2	0.333	−338554	−350834	−41.184	−16.148

References

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