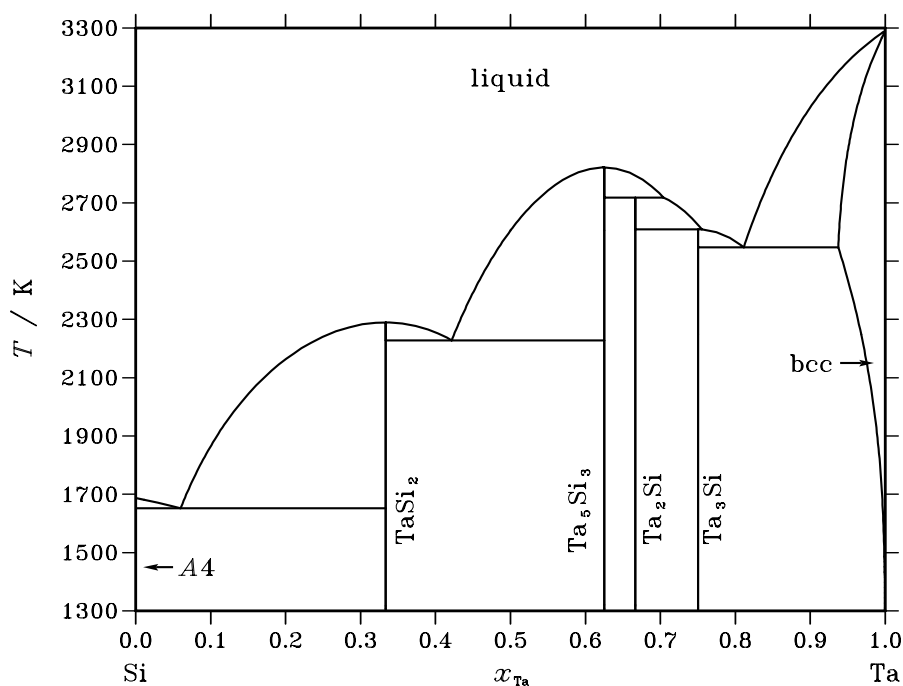


**Si – Ta (Silicon – Tantalum)****Fig. 1.** Calculated phase diagram for the system Si-Ta.

The Si-Ta system has been assessed by [89Vah] and it was later revised by [03Che]. The phase diagram presents complete mutual solubility in the liquid state, a negligible solubility of Ta in crystalline Si, and of Si in bcc-Ta. There are four compounds in the system,  $\text{TaSi}_2$ ,  $\text{Ta}_5\text{Si}_3$ ,  $\text{Ta}_2\text{Si}$  and  $\text{Ta}_3\text{Si}$ , all considered as stoichiometric. The solution phases were modelled with a simple substitutional model, either sub-regular (liquid) or regular (bcc). The thermodynamic properties of the intermetallic compounds have been determined in various experimental investigations which are reviewed in [89Vah]. The calculated phase diagram is in good agreement with the experimental one. The enthalpy of mixing in the liquid has been determined only at 1950 K for Ta-concentrations less than 10 at.% [88Sud]. Further experimental work would be necessary to assess the liquid enthalpy of mixing and the variation of activity with temperature, which is important for extrapolation of data at high temperatures.

**Table I.** Phases, structures and models.

Phase	Strukturbericht	Prototype	Pearson symbol	Space group	SGTE name	Model
liquid					LIQUID	$(\text{Si,Ta})_1$
A4	A4	C(diamond)	<i>cF8</i>	<i>Fd\bar{3}m</i>	DIAMOND_A4	$\text{Si}_1$
$\text{TaSi}_2$	C40	$\text{CrSi}_2$	<i>hP9</i>	<i>P6_222</i>	TASI2	$\text{Ta}_1\text{Si}_2$
$\beta\text{Ta}_5\text{Si}_3$	$D8_m$	$\text{W}_5\text{Si}_3$	<i>tI32</i>	<i>I4/mcm</i>	TA5SI3	$\text{Ta}_5\text{Si}_3$
$\alpha\text{Ta}_5\text{Si}_3$	$D8_1$	$\text{Cr}_5\text{B}_3$	<i>tI32</i>	<i>I4/mcm</i>	TA5SI3	$\text{Ta}_5\text{Si}_3$
$\text{Ta}_2\text{Si}$	C16	$\text{Al}_2\text{Cu}$	<i>tI12</i>	<i>I4/mcm</i>	TA2SI	$\text{Ta}_2\text{Si}_1$
$\text{Ta}_3\text{Si}$	...	$\text{Ti}_3\text{P}$	<i>tP32</i>	<i>P4_2/n</i>	TA3SI	$\text{Ta}_3\text{Si}_1$
bcc	A2	W	<i>cI2</i>	<i>Im\bar{3}m</i>	BCC_A2	$(\text{Si,Ta})_1$

**Table II.** Invariant reactions.

Reaction	Type	$T / \text{K}$	Compositions / $x_{\text{Ta}}$			$\Delta_r H / (\text{J/mol})$
liquid $\rightleftharpoons$ Ta <sub>5</sub> Si <sub>3</sub>	congruent	2821.3	0.625	0.625		−28242
Ta <sub>5</sub> Si <sub>3</sub> + liquid $\rightleftharpoons$ Ta <sub>2</sub> Si	peritectic	2717.7	0.625	0.704	0.667	−16933
Ta <sub>2</sub> Si + liquid $\rightleftharpoons$ Ta <sub>3</sub> Si	peritectic	2608.6	0.667	0.755	0.750	−31045
liquid $\rightleftharpoons$ Ta <sub>3</sub> Si + bcc	eutectic	2547.3	0.811	0.750	0.937	−27058
liquid $\rightleftharpoons$ TaSi <sub>2</sub>	congruent	2290.0	0.333	0.333		−36397
liquid $\rightleftharpoons$ TaSi <sub>2</sub> + Ta <sub>5</sub> Si <sub>3</sub>	eutectic	2228.4	0.422	0.333	0.625	−29923
liquid $\rightleftharpoons$ A4 + TaSi <sub>2</sub>	eutectic	1652.1	0.060	0.000	0.333	−45318

**Table IIIa.** Integral quantities for the liquid phase at 3300 K.

$x_{\text{Ta}}$	$\Delta G_{\text{m}}$ [J/mol]	$\Delta H_{\text{m}}$ [J/mol]	$\Delta S_{\text{m}}$ [J/(mol·K)]	$G_{\text{m}}^{\text{E}}$ [J/mol]	$S_{\text{m}}^{\text{E}}$ [J/(mol·K)]	$\Delta C_P$ [J/(mol·K)]
0.000	0	0	0.000	0	0.000	0.000
0.100	−11440	−17597	−1.866	−2520	−4.569	0.000
0.200	−19158	−32232	−3.962	−5428	−8.122	0.000
0.300	−25130	−43549	−5.581	−8369	−10.660	0.000
0.400	−29453	−51193	−6.588	−10987	−12.183	0.000
0.500	−31945	−54807	−6.928	−12927	−12.691	0.000
0.600	−32298	−54037	−6.588	−13832	−12.183	0.000
0.700	−30109	−48527	−5.581	−13348	−10.660	0.000
0.800	−24848	−37922	−3.962	−11118	−8.122	0.000
0.900	−15707	−21864	−1.866	−6787	−4.569	0.000
1.000	0	0	0.000	0	0.000	0.000

Reference states: Si(liquid), Ta(liquid)

**Table IIIb.** Partial quantities for Si in the liquid phase at 3300 K.

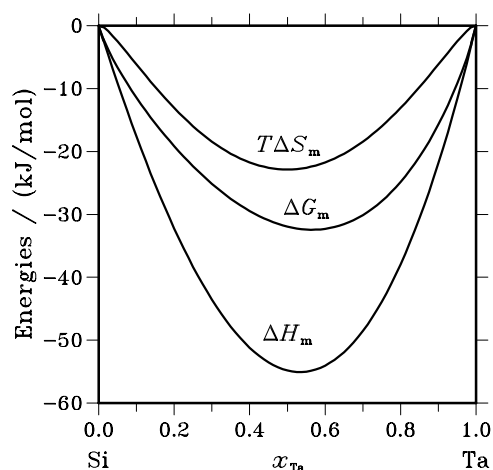
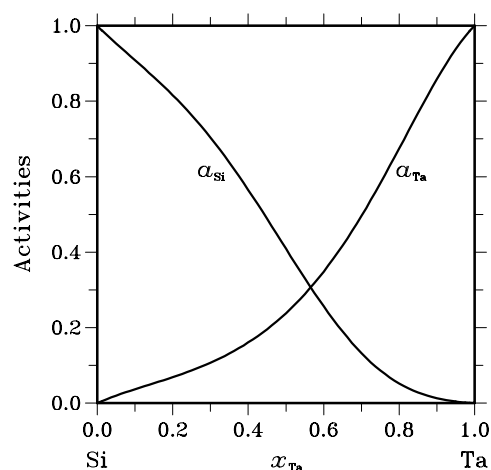
$x_{\text{Si}}$	$\Delta G_{\text{Si}}$ [J/mol]	$\Delta H_{\text{Si}}$ [J/mol]	$\Delta S_{\text{Si}}$ [J/(mol·K)]	$G_{\text{Si}}^{\text{E}}$ [J/mol]	$S_{\text{Si}}^{\text{E}}$ [J/(mol·K)]	$a_{\text{Si}}$	$\gamma_{\text{Si}}$
1.000	0	0	0.000	0	0.000	1.000	1.000
0.900	−2637	−1422	0.368	253	−0.508	0.908	1.009
0.800	−5583	−6161	−0.175	539	−2.031	0.816	1.020
0.700	−9639	−14930	−1.603	147	−4.569	0.704	1.005
0.600	−15651	−28439	−3.875	−1635	−8.122	0.565	0.942
0.500	−24537	−47399	−6.928	−5518	−12.691	0.409	0.818
0.400	−37355	−72522	−10.657	−12214	−18.275	0.256	0.641
0.300	−55467	−104518	−14.864	−22433	−24.874	0.132	0.441
0.200	−81046	−144100	−19.107	−36886	−32.489	0.052	0.261
0.100	−119463	−191978	−21.974	−56285	−41.119	0.013	0.129
0.000	−∞	−248863	∞	−81342	−50.764	0.000	0.052

Reference state: Si(liquid)

**Table IIIc.** Partial quantities for Ta in the liquid phase at 3300 K.

$x_{\text{Ta}}$	$\Delta G_{\text{Ta}}$ [J/mol]	$\Delta H_{\text{Ta}}$ [J/mol]	$\Delta S_{\text{Ta}}$ [J/(mol·K)]	$G_{\text{Ta}}^{\text{E}}$ [J/mol]	$S_{\text{Ta}}^{\text{E}}$ [J/(mol·K)]	$a_{\text{Ta}}$	$\gamma_{\text{Ta}}$
0.000	$-\infty$	-189595	$\infty$	-22074	-50.764	0.000	0.447
0.100	-90659	-163174	-21.974	-27481	-41.119	0.037	0.367
0.200	-73459	-136514	-19.107	-29300	-32.489	0.069	0.344
0.300	-61275	-110326	-14.864	-28241	-24.874	0.107	0.357
0.400	-50157	-85324	-10.657	-25016	-18.275	0.161	0.402
0.500	-39354	-62216	-6.928	-20335	-12.691	0.238	0.477
0.600	-28927	-41715	-3.875	-14911	-8.122	0.348	0.581
0.700	-19241	-24531	-1.603	-9454	-4.569	0.496	0.709
0.800	-10799	-11377	-0.175	-4676	-2.031	0.675	0.843
0.900	-4178	-2963	0.368	-1288	-0.508	0.859	0.954
1.000	0	0	0.000	0	0.000	1.000	1.000

Reference state: Ta(liquid)

**Fig. 2.** Integral quantities of the liquid phase at  $T=3300$  K.**Fig. 3.** Activities in the liquid phase at  $T=3300$  K.**Table IV.** Standard reaction quantities at 298.15 K for the compounds per mole of atoms.

Compound	$x_{\text{Ta}}$	$\Delta_f G^\circ$ / (J/mol)	$\Delta_f H^\circ$ / (J/mol)	$\Delta_f S^\circ$ / (J/(mol·K))	$\Delta_f C_P^\circ$ / (J/(mol·K))
Ta <sub>1</sub> Si <sub>2</sub>	0.333	-39713	-39390	1.083	-1.095
Ta <sub>5</sub> Si <sub>3</sub>	0.625	-42024	-41800	0.752	-0.226
Ta <sub>2</sub> Si <sub>1</sub>	0.667	-41627	-41783	-0.522	-0.237
Ta <sub>3</sub> Si <sub>1</sub>	0.750	-37917	-38665	-2.507	-0.263

## References

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 [89Vah] C. Vahlas, P.-Y. Chevalier, E. Blanquet: Calphad **13** (1989) 273–292.  
 [03Che] P.-Y. Chevalier, E. Fischer: unpublished work, 2003.