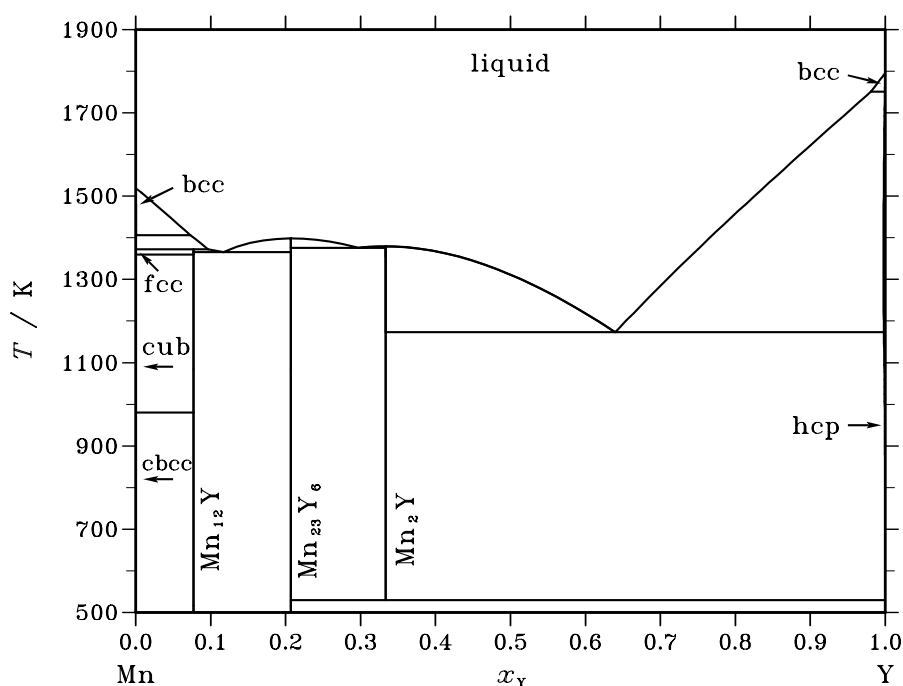


Mn – Y (Manganese – Yttrium)**Fig. 1.** Calculated phase diagram for the system Mn-Y.

Manganese and rare-earth metals are important alloying elements for magnesium alloys because they enhance their corrosion resistance and mechanical properties. A thermodynamic modelling of the binary Mn-Y system has been performed by Flandorfer *et al.* [97Fla] and more recently by Gröbner *et al.* [01Grö]. The phase diagram is characterised by three stoichiometric intermetallic compounds: Mn_{12}Y , Mn_{23}Y_6 and Mn_2Y . Mn_{23}Y_6 and Mn_2Y melt congruently at 1398 K and 1379 K, respectively. Mn_2Y decomposes at lower temperature, in agreement with the calorimetric data from Pisch *et al.* [01Pis]. The third intermetallic, Mn_{12}Y , forms peritectically at 1372 K. The phase diagram is further characterised by negligible mutual solubility of solid Mn and Y and by a deep eutectic $\text{Mn}_2\text{Y}+\text{Y}$ at the Y-rich side of the diagram. The thermodynamic modelling of Gröbner *et al.* [01Grö] has been selected because it is based on calorimetric data and the agreement to the phase diagram data from Myklebust and Daane [62Myk] is good.

Table I. Phases, structures and models.

Phase	Strukturbericht	Prototype	Pearson symbol	Space group	SGTE name	Model
liquid					LIQUID	$(\text{Mn},\text{Y})_1$
fcc	A1	Cu	<i>cF4</i>	$Fm\bar{3}m$	FCC_A1	$(\text{Mn},\text{Y})_1$
bcc	A2	W	<i>cI2</i>	$Im\bar{3}m$	BCC_A2	$(\text{Mn},\text{Zr})_1$
cbcc	A12	αMn	<i>cI58</i>	$I\bar{4}3m$	CBCC_A12	Mn_1
cub	A13	βMn	<i>cP20</i>	$P4_132$	CUB_A13	Mn_1
Mn_{12}Y	$D2_h$	Mn_{12}Th	<i>tI26</i>	$I4/mmm$	MN12Y	Mn_{12}Y_1
Mn_{23}Y_6	$D8_a$	$\text{Mn}_{23}\text{Th}_6$	<i>cF116</i>	$Fm\bar{3}m$	MN23Y6	Mn_{23}Y_6
Mn_2Y	$C15$	Cu_2Mg	<i>cF116</i>	$Fd\bar{3}m$	MN2Y	Mn_2Y_1
hcp	A3	Mg	<i>hP2</i>	$P6_3/mmc$	HCP_A3	$(\text{Mn},\text{Y})_1$

Table II. Invariant reactions.

Reaction	Type	T / K	Compositions / x_Y			$\Delta_f H / (\text{J/mol})$
$\text{bcc} \rightleftharpoons \text{liquid} + \text{hcp}$	metatectic	1750.9	1.000	0.981	1.000	–4856
$\text{bcc} \rightleftharpoons \text{fcc} + \text{liquid}$	metatectic	1406.0	0.001	0.000	0.073	–1813
$\text{liquid} \rightleftharpoons \text{Mn}_{23}\text{Y}_6$	congruent	1398.4	0.207	0.207		–20600
$\text{liquid} \rightleftharpoons \text{Mn}_2\text{Y}$	congruent	1379.4	0.333	0.333		–17373
$\text{liquid} \rightleftharpoons \text{Mn}_{23}\text{Y}_6 + \text{Mn}_2\text{Y}$	eutectic	1375.7	0.298	0.207	0.333	–18218
$\text{fcc} + \text{liquid} \rightleftharpoons \text{Mn}_{12}\text{Y}$	peritectic	1372.2	0.000	0.096	0.077	–16168
$\text{liquid} \rightleftharpoons \text{Mn}_{12}\text{Y} + \text{Mn}_{23}\text{Y}_6$	eutectic	1365.8	0.117	0.077	0.207	–19460
$\text{fcc} \rightleftharpoons \text{cub} + \text{Mn}_{12}\text{Y}$	eutectoid	1359.8	0.000	0.000	0.077	–2170
$\text{liquid} \rightleftharpoons \text{Mn}_2\text{Y} + \text{hcp}$	eutectic	1173.0	0.640	0.333	0.998	–14149
$\text{cub} \rightleftharpoons \text{cbcc} + \text{Mn}_{12}\text{Y}$	eutectoid	980.0	0.000	0.000	0.077	–2254
$\text{Mn}_2\text{Y} \rightleftharpoons \text{Mn}_{23}\text{Y}_6 + \text{hcp}$	eutectoid	529.9	0.333	0.207	1.000	–1397

Table IIIa. Integral quantities for the liquid phase at 1800 K.

x_Y	ΔG_m [J/mol]	ΔH_m [J/mol]	ΔS_m [J/(mol·K)]	G_m^E [J/mol]	S_m^E [J/(mol·K)]	ΔC_P [J/(mol·K)]
0.000	0	0	0.000	0	0.000	0.000
0.100	–5700	–982	2.621	–835	–0.082	0.000
0.200	–8895	–1654	4.023	–1406	–0.138	0.000
0.300	–10885	–2051	4.908	–1743	–0.171	0.000
0.400	–11947	–2205	5.412	–1875	–0.184	0.000
0.500	–12204	–2153	5.584	–1830	–0.179	0.000
0.600	–11712	–1929	5.435	–1640	–0.161	0.000
0.700	–10474	–1567	4.948	–1332	–0.131	0.000
0.800	–8426	–1102	4.069	–937	–0.092	0.000
0.900	–5348	–568	2.656	–483	–0.047	0.000
1.000	0	0	0.000	0	0.000	0.000

Reference states: Mn(liquid), Y(liquid)

Table IIIb. Partial quantities for Mn in the liquid phase at 1800 K.

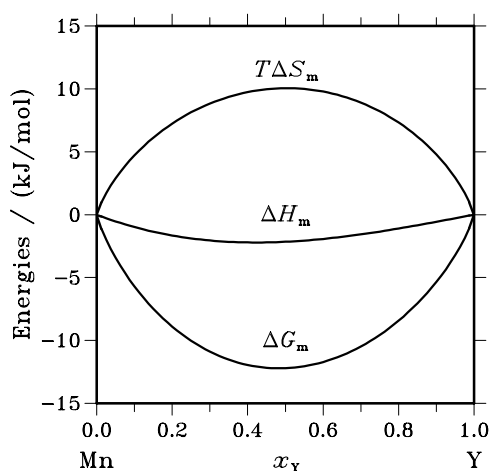
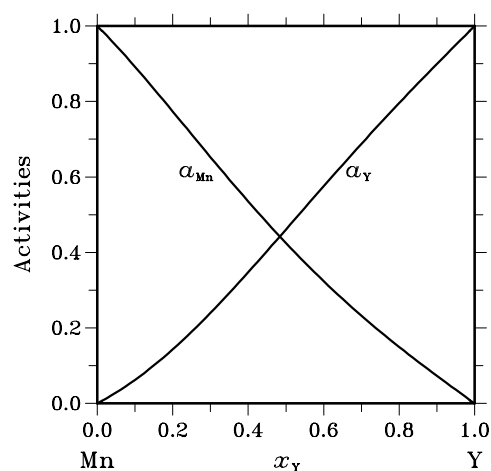
x_{Mn}	ΔG_{Mn} [J/mol]	ΔH_{Mn} [J/mol]	ΔS_{Mn} [J/(mol·K)]	G_{Mn}^E [J/mol]	S_{Mn}^E [J/(mol·K)]	a_{Mn}	γ_{Mn}
1.000	0	0	0.000	0	0.000	1.000	1.000
0.900	–1714	–161	0.863	–137	–0.013	0.892	0.991
0.800	–3848	–598	1.806	–508	–0.050	0.773	0.967
0.700	–6393	–1241	2.862	–1055	–0.103	0.652	0.932
0.600	–9364	–2023	4.079	–1719	–0.169	0.535	0.891
0.500	–12816	–2873	5.524	–2442	–0.239	0.425	0.849
0.400	–16878	–3723	7.308	–3164	–0.310	0.324	0.809
0.300	–21846	–4503	9.635	–3827	–0.375	0.232	0.774
0.200	–28460	–5145	12.953	–4373	–0.429	0.149	0.747
0.100	–39203	–5579	18.680	–4742	–0.465	0.073	0.728
0.000	– ∞	–5736	∞	–4876	–0.478	0.000	0.722

Reference state: Mn(liquid)

Table IIIc. Partial quantities for Y in the liquid phase at 1800 K.

x_Y	ΔG_Y [J/mol]	ΔH_Y [J/mol]	ΔS_Y [J/(mol·K)]	G_Y^E [J/mol]	S_Y^E [J/(mol·K)]	a_Y	γ_Y
0.000	$-\infty$	−11492	∞	−9768	−0.958	0.000	0.521
0.100	−41580	−8376	18.447	−7119	−0.698	0.062	0.621
0.200	−29086	−5881	12.892	−4999	−0.490	0.143	0.716
0.300	−21367	−3939	9.682	−3348	−0.328	0.240	0.800
0.400	−15821	−2479	7.412	−2107	−0.207	0.347	0.869
0.500	−11593	−1434	5.644	−1219	−0.120	0.461	0.922
0.600	−8269	−734	4.186	−624	−0.061	0.576	0.959
0.700	−5601	−309	2.940	−263	−0.026	0.688	0.983
0.800	−3417	−91	1.848	−78	−0.008	0.796	0.995
0.900	−1586	−11	0.875	−10	−0.001	0.899	0.999
1.000	0	0	0.000	0	0.000	1.000	1.000

Reference state: Y(liquid)

**Fig. 2.** Integral quantities of the liquid phase at $T=1800$ K.**Fig. 3.** Activities in the liquid phase at $T=1800$ K.**Table IV.** Standard reaction quantities at 298.15 K for the compounds per mole of atoms.

Compound	x_Y	$\Delta_f G^\circ$ / (J/mol)	$\Delta_f H^\circ$ / (J/mol)	$\Delta_f S^\circ$ / (J/(mol·K))	$\Delta_f C_P^\circ$ / (J/(mol·K))
Mn ₁₂ Y ₁	0.077	−2310	−2092	0.732	0.000
Mn ₂₃ Y ₆	0.207	−5368	−5027	1.143	0.000
Mn ₂ Y ₁	0.333	−3901	−2828	3.597	0.000

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