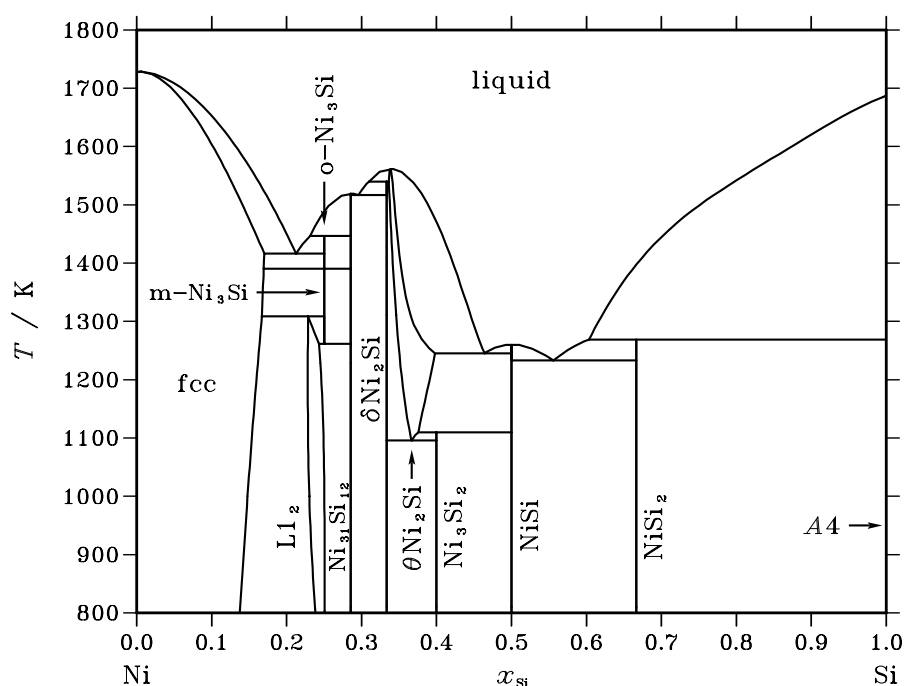


**Ni – Si (Nickel – Silicon)****Fig. 1.** Calculated phase diagram for the system Ni-Si.

Ni and Si are both alloying elements in steels and other alloys. The solubility of Si in Ni is rather high and the ordered  $\text{Ni}_3\text{Si}$  phase ( $L1_2$ ) is interesting for applications with heat resistant alloys. As in many metal-silicon systems there are several intermetallic phases but they have little or no practical interest. The assessment is taken from [96Lin].

**Table I.** Phases, structures and models.

Phase	Struktur-bericht	Prototype	Pearson symbol	Space group	SGTE name	Model
liquid					LIQUID	$(\text{Ni},\text{Si})_1$
fcc	A1	Cu	$cF4$	$Fm\bar{3}m$	FCC_L12	$(\text{Ni},\text{Si})_1$
$L1_2$	$L1_2$	$\text{Cu}_3\text{Au}$	$cP4$	$Pm\bar{3}m$	FCC_L12	$3(\text{Ni},\text{Si})_1 1(\text{Ni},\text{Si})_1$
o- $\text{Ni}_3\text{Si}$	...	$\text{GePt}_3$	$mC16$	$C2/m$	NI3SI.ORTHO	$\text{Ni}_3\text{Si}_1$
m- $\text{Ni}_3\text{Si}$	...	...	$oP16$	...	NI3SI.MONOCL	$\text{Ni}_3\text{Si}_1$
$\text{Ni}_{31}\text{Si}_{12}$	...	...	$hP14$	...	NI31SI12	$\text{Ni}_{31}\text{Si}_{12}$
$\delta\text{Ni}_2\text{Si}$	C37	$\text{Co}_2\text{Si}$	$oP12$	$Pnma$	NI2SI	$\text{Ni}_2\text{Si}_1$
$\theta\text{Ni}_2\text{Si}$	...	...	$hP6$	$C6_3m$	NI2SI.TETA	$\text{Ni}_1(\text{Ni},\square)_1\text{Si}_1$
$\epsilon\text{Ni}_3\text{Si}_2$	...	$\text{Ni}_3\text{Si}_2$	$oP80$	$Cmc2_1$	EPSILON_NI3SI2	$\text{Ni}_3\text{Si}_2$
$\epsilon'\text{Ni}_3\text{Si}_2$	...	...	...	...	NI3SI2	$\text{Ni}_3\text{Si}_2$
NiSi	B31	MnP	$oP8$	$Pnma$	B31_NISI	$\text{Ni}_1\text{Si}_1$
$\text{NiSi}_2$	C1	$\text{CaF}_2$	$cF12$	$Fm\bar{3}m$	C1_NISI2	$\text{Ni}_1\text{Si}_2$
A4	A4	C(diamond)	$cF8$	$Fd\bar{3}m$	DIAMOND.FCC_A4	$\text{Si}_1$

**Table II.** Invariant reactions.

Reaction	Type	$T / \text{K}$	Compositions / $x_{\text{Si}}$			$\Delta_{\text{r}}H / (\text{J/mol})$
liquid $\rightleftharpoons \theta\text{Ni}_2\text{Si}$	congruent	1561.8	0.338	0.338		–15747
liquid + $\theta\text{Ni}_2\text{Si} \rightleftharpoons \delta\text{Ni}_2\text{Si}$	peritectic	1539.8	0.310	0.336	0.333	–3876
liquid $\rightleftharpoons \text{Ni}_{31}\text{Si}_{12}$	congruent	1519.3	0.286	0.286		–19951
liquid $\rightleftharpoons \text{Ni}_{31}\text{Si}_{12} + \delta\text{Ni}_2\text{Si}$	eutectic	1517.0	0.296	0.286	0.333	–19364
liquid + $\text{Ni}_{31}\text{Si}_{12} \rightleftharpoons \text{o-Ni}_3\text{Si}$	peritectic	1446.4	0.232	0.286	0.250	–10292
liquid $\rightleftharpoons \text{fcc} + \text{o-Ni}_3\text{Si}$	eutectic	1416.3	0.213	0.170	0.250	–15561
$\text{o-Ni}_3\text{Si} \rightleftharpoons \text{m-Ni}_3\text{Si}$	polymorphic	1390.4	0.250	0.169	0.250	–65
$\text{fcc} + \text{m-Ni}_3\text{Si} \rightleftharpoons L_{12}$	peritectoid	1308.7	0.167	0.250	0.229	–2343
liquid + $A4 \rightleftharpoons \text{NiSi}_2$	peritectic	1269.0	0.604	1.000	0.667	–29062
$\text{m-Ni}_3\text{Si} \rightleftharpoons L_{12} + \text{Ni}_{31}\text{Si}_{12}$	eutectoid	1261.7	0.250	0.243	0.286	–2568
liquid $\rightleftharpoons \text{NiSi}$	congruent	1260.5	0.500	0.500		–21915
liquid $\rightleftharpoons \theta\text{Ni}_2\text{Si} + \text{NiSi}$	eutectic	1245.4	0.464	0.398	0.500	–18487
liquid $\rightleftharpoons \text{NiSi} + \text{NiSi}_2$	eutectic	1232.8	0.556	0.500	0.667	–25881
$\theta\text{Ni}_2\text{Si} + \text{NiSi} \rightleftharpoons \text{Ni}_3\text{Si}_2$	peritectoid	1110.0	0.376	0.500	0.400	–4693
$\theta\text{Ni}_2\text{Si} \rightleftharpoons \delta\text{Ni}_2\text{Si} + \text{Ni}_3\text{Si}_2$	eutectoid	1096.0	0.367	0.333	0.400	–3999

**Table IIIa.** Integral quantities for the liquid phase at 1853 K.

$x_{\text{Si}}$	$\Delta G_{\text{m}}$ [J/mol]	$\Delta H_{\text{m}}$ [J/mol]	$\Delta S_{\text{m}}$ [J/(mol·K)]	$G_{\text{m}}^{\text{E}}$ [J/mol]	$S_{\text{m}}^{\text{E}}$ [J/(mol·K)]	$\Delta C_P$ [J/(mol·K)]
0.000	0	0	0.000	0	0.000	0.000
0.100	–22638	–21314	0.715	–17630	–1.988	0.000
0.200	–37400	–39761	–1.274	–29690	–5.435	0.000
0.300	–45703	–51113	–2.920	–36292	–7.999	0.000
0.400	–48399	–54501	–3.293	–38030	–8.889	0.000
0.500	–46502	–51295	–2.587	–35822	–8.350	0.000
0.600	–41118	–43986	–1.547	–30749	–7.143	0.000
0.700	–33302	–35063	–0.950	–23890	–6.029	0.000
0.800	–23872	–25897	–1.093	–16163	–5.253	0.000
0.900	–13171	–15619	–1.321	–8162	–4.024	0.000
1.000	0	0	0.000	0	0.000	0.000

Reference states: Ni(liquid), Si(liquid)

**Table IIIb.** Partial quantities for Ni in the liquid phase at 1853 K.

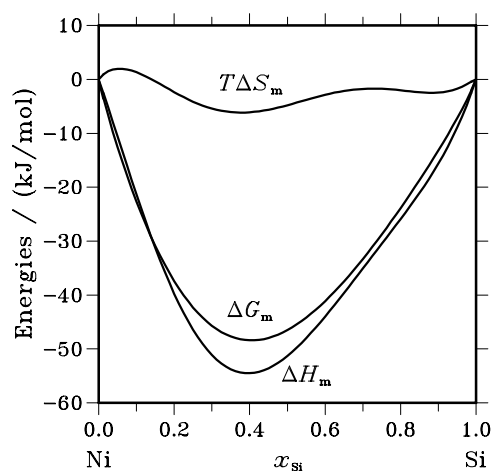
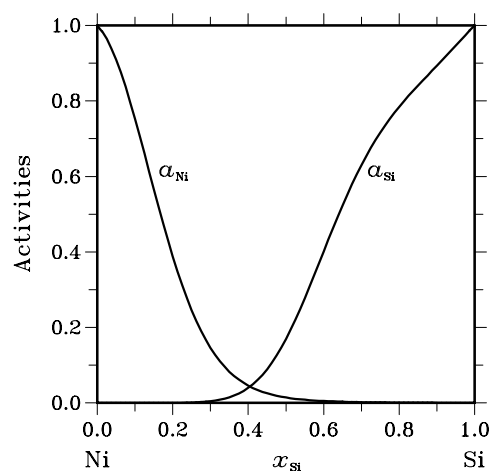
$x_{\text{Ni}}$	$\Delta G_{\text{Ni}}$ [J/mol]	$\Delta H_{\text{Ni}}$ [J/mol]	$\Delta S_{\text{Ni}}$ [J/(mol·K)]	$G_{\text{Ni}}^{\text{E}}$ [J/mol]	$S_{\text{Ni}}^{\text{E}}$ [J/(mol·K)]	$a_{\text{Ni}}$	$\gamma_{\text{Ni}}$
1.000	0	0	0.000	0	0.000	1.000	1.000
0.900	–4378	–393	2.151	–2755	1.275	0.753	0.836
0.800	–14595	–9187	2.918	–11157	1.063	0.388	0.485
0.700	–29672	–29240	0.233	–24177	–2.733	0.146	0.208
0.600	–47526	–55573	–4.343	–39656	–8.590	0.046	0.076
0.500	–65629	–79845	–7.672	–54950	–13.435	0.014	0.028
0.400	–81695	–94837	–7.092	–67578	–14.711	0.005	0.012
0.300	–94413	–98927	–2.436	–75864	–12.446	0.002	0.007
0.200	–104383	–100573	2.056	–79587	–11.325	0.001	0.006
0.100	–116100	–122788	–3.609	–80625	–22.754	0.001	0.005
0.000	–∞	–207620	∞	–83599	–66.930	0.000	0.004

Reference state: Ni(liquid)

**Table IIIc.** Partial quantities for Si in the liquid phase at 1853 K.

$x_{\text{Si}}$	$\Delta G_{\text{Si}}$ [J/mol]	$\Delta H_{\text{Si}}$ [J/mol]	$\Delta S_{\text{Si}}$ [J/(mol·K)]	$G_{\text{Si}}^{\text{E}}$ [J/mol]	$S_{\text{Si}}^{\text{E}}$ [J/(mol·K)]	$a_{\text{Si}}$	$\gamma_{\text{Si}}$
0.000	–∞	–202740	∞	–202981	0.130	0.000	0.000
0.100	–186980	–209604	–12.209	–151505	–31.354	0.000	0.000
0.200	–128620	–162057	–18.045	–103824	–31.427	0.000	0.001
0.300	–83109	–102149	–10.275	–64560	–20.285	0.005	0.015
0.400	–49708	–52893	–1.719	–35591	–9.337	0.040	0.099
0.500	–27374	–22745	2.498	–16695	–3.265	0.169	0.338
0.600	–14067	–10085	2.149	–6197	–2.098	0.401	0.669
0.700	–7111	–7692	–0.314	–1616	–3.279	0.630	0.900
0.800	–3744	–7228	–1.880	–307	–3.735	0.784	0.980
0.900	–1734	–3711	–1.067	–111	–1.943	0.894	0.993
1.000	0	0	0.000	0	0.000	1.000	1.000

Reference state: Si(liquid)

**Fig. 2.** Integral quantities of the liquid phase at  $T=1853$  K.**Fig. 3.** Activities in the liquid phase at  $T=1853$  K.

**Table IV.** Standard reaction quantities at 298.15 K for the compounds per mole of atoms.

Compound	$x_{\text{Si}}$	$\Delta_{\text{f}}G^{\circ} / (\text{J/mol})$	$\Delta_{\text{f}}H^{\circ} / (\text{J/mol})$	$\Delta_{\text{f}}S^{\circ} / (\text{J}/(\text{mol}\cdot\text{K}))$	$\Delta_{\text{f}}C_P^{\circ} / (\text{J}/(\text{mol}\cdot\text{K}))$
m-Ni <sub>3</sub> Si	0.250	−38404	−38133	0.911	0.000
o-Ni <sub>3</sub> Si	0.250	−38353	−38068	0.958	0.000
Ni <sub>31</sub> Si <sub>12</sub>	0.286	−43373	−43490	−0.391	0.000
δNi <sub>2</sub> Si	0.333	−43448	−42923	1.760	0.000
Ni <sub>3</sub> Si <sub>2</sub>	0.400	−43559	−43852	−0.982	0.000
Ni <sub>1</sub> Si <sub>1</sub>	0.500	−39568	−39628	−0.200	0.000
Ni <sub>1</sub> Si <sub>2</sub>	0.667	−32866	−34583	−5.760	0.000

## References

[96Lin] M. Lindholm, B. Sundman: Metall. Trans. A **26A** (1996) 2897–2903.