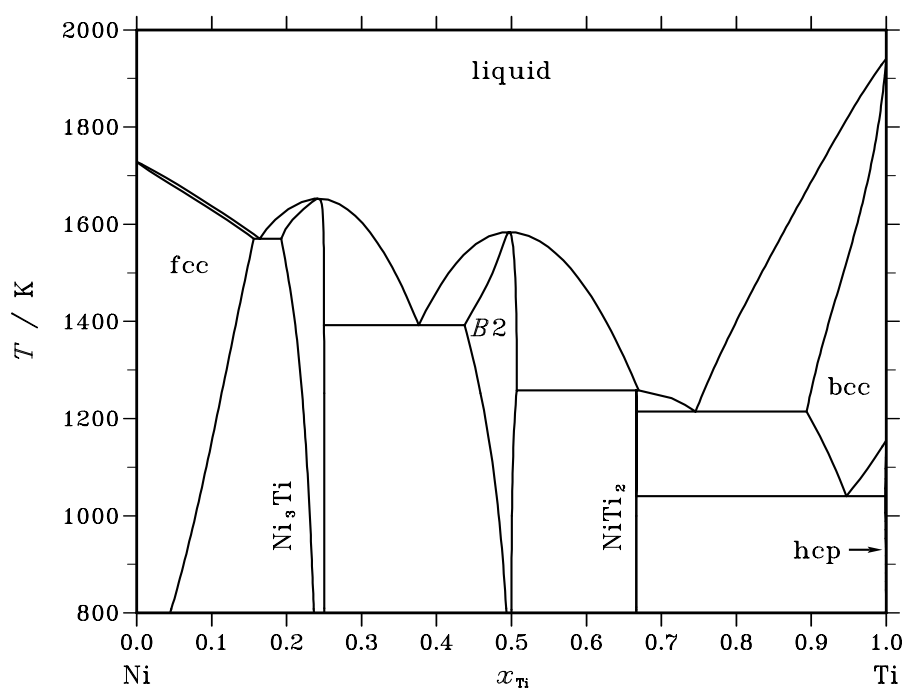


**Ni – Ti (Nickel – Titanium)****Fig. 1.** Calculated phase diagram for the system Ni-Ti.

Ni and Ti are both alloying elements in steels and other alloys. Ti is a strong carbide former and also promotes the ordered  $\text{Ni}_3\text{Al}$  phase in Ni-based superalloys. In the binary Ni-Ti diagram the hexagonal  $D0_{24}$  is more stable than the  $L1_2$  phase and there is an ordered  $B2$  phase stable in the middle. The assessment has been reported in [96Bel].

**Table I.** Phases, structures and models.

Phase	Strukturbericht	Prototype	Pearson symbol	Space group	SGTE name	Model
liquid					LIQUID	$(\text{Ni}, \text{Ti})_1$
fcc	A1	Cu	$cF4$	$Fm\bar{3}m$	FCC_A1	$(\text{Ni}, \text{Ti})_1$
$\text{Ni}_3\text{Ti}$	$D0_{24}$	$\text{Ni}_3\text{Ti}$	$hP16$	$P6_3/mmc$	D024_NI3TI	$\text{Ni}_3(\text{Ni}, \text{Ti})_1$
$B2$	$B2$	CsCl	$cP2$	$Pm\bar{3}m$	BCC_B2	$(\text{Ni}, \text{Ti}, \square)_1(\text{Ni}, \text{Ti}, \square)_1$
$\text{NiTi}_2$	...	$\text{NiTi}_2$	$cF96$	$Fd\bar{3}m$	MTI2	$(\text{Ni}, \text{Ti})_1(\text{Ni}, \text{Ti})_2$
bcc	A2	W	$cI2$	$Im\bar{3}m$	BCC_B2	$(\text{Ni}, \text{Ti})_1$
hcp	A3	Mg	$hP2$	$P6_3/mmc$	HCP_A3	$(\text{Ni}, \text{Ti})_1$

**Table II.** Invariant reactions.

Reaction	Type	$T / \text{K}$	Compositions / $x_{\text{Ti}}$			$\Delta_r H / (\text{J/mol})$
liquid $\rightleftharpoons$ Ni <sub>3</sub> Ti	congruent	1652.9	0.242	0.242		–17460
liquid $\rightleftharpoons$ B2	congruent	1583.8	0.497	0.497		–12917
liquid $\rightleftharpoons$ fcc + Ni <sub>3</sub> Ti	eutectic	1570.3	0.164	0.156	0.193	–6507
liquid $\rightleftharpoons$ Ni <sub>3</sub> Ti + B2	eutectic	1392.5	0.376	0.250	0.438	–10333
B2 + liquid $\rightleftharpoons$ NiTi <sub>2</sub>	peritectic	1257.8	0.507	0.670	0.667	–12899
liquid $\rightleftharpoons$ NiTi <sub>2</sub> + bcc	eutectic	1214.7	0.746	0.667	0.894	–10562
bcc $\rightleftharpoons$ NiTi <sub>2</sub> + hcp	eutectoid	1040.1	0.947	0.667	0.998	–5782

**Table IIIa.** Integral quantities for the liquid phase at 2000 K.

$x_{\text{Ti}}$	$\Delta G_{\text{m}}$ [J/mol]	$\Delta H_{\text{m}}$ [J/mol]	$\Delta S_{\text{m}}$ [J/(mol·K)]	$G_{\text{m}}^{\text{E}}$ [J/mol]	$S_{\text{m}}^{\text{E}}$ [J/(mol·K)]	$\Delta C_P$ [J/(mol·K)]
0.000	0	0	0.000	0	0.000	0.000
0.100	–16301	–19725	–1.712	–10895	–4.415	0.000
0.200	–25820	–32448	–3.314	–17499	–7.475	0.000
0.300	–31010	–39152	–4.071	–20852	–9.150	0.000
0.400	–32992	–40817	–3.913	–21801	–9.508	0.000
0.500	–32524	–38427	–2.952	–20997	–8.715	0.000
0.600	–30092	–32962	–1.435	–18901	–7.031	0.000
0.700	–25936	–25405	0.265	–15778	–4.814	0.000
0.800	–20021	–16738	1.641	–11700	–2.519	0.000
0.900	–11951	–7942	2.004	–6545	–0.699	0.000
1.000	0	0	0.000	0	0.000	0.000

Reference states: Ni(liquid), Ti(liquid)

**Table IIIb.** Partial quantities for Ni in the liquid phase at 2000 K.

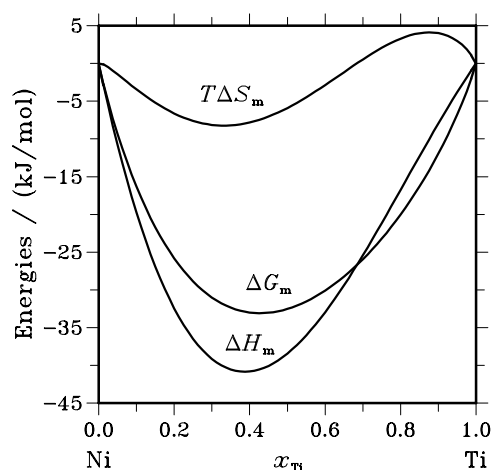
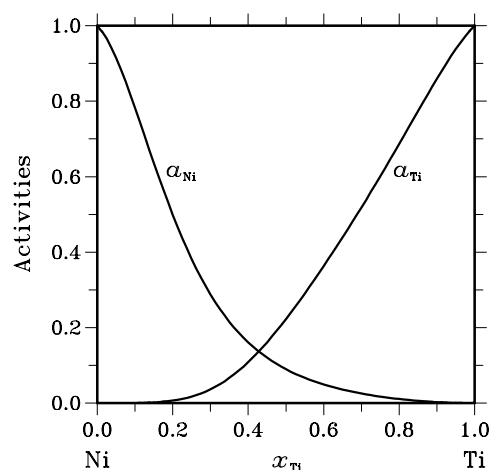
$x_{\text{Ni}}$	$\Delta G_{\text{Ni}}$ [J/mol]	$\Delta H_{\text{Ni}}$ [J/mol]	$\Delta S_{\text{Ni}}$ [J/(mol·K)]	$G_{\text{Ni}}^{\text{E}}$ [J/mol]	$S_{\text{Ni}}^{\text{E}}$ [J/(mol·K)]	$a_{\text{Ni}}$	$\gamma_{\text{Ni}}$
1.000	0	0	0.000	0	0.000	1.000	1.000
0.900	–4087	–3665	0.211	–2335	–0.665	0.782	0.869
0.800	–11566	–13349	–0.891	–7856	–2.747	0.499	0.623
0.700	–20705	–27089	–3.192	–14774	–6.158	0.288	0.411
0.600	–30376	–42922	–6.273	–21881	–10.520	0.161	0.268
0.500	–40075	–58883	–9.404	–28548	–15.167	0.090	0.180
0.400	–49965	–73009	–11.522	–34728	–19.140	0.050	0.124
0.300	–60975	–83335	–11.180	–40954	–21.191	0.026	0.085
0.200	–75102	–87899	–6.399	–48338	–19.780	0.011	0.055
0.100	–96865	–84736	6.065	–58576	–13.080	0.003	0.030
0.000	– $\infty$	–71883	$\infty$	–73939	1.028	0.000	0.012

Reference state: Ni(liquid)

**Table IIIc.** Partial quantities for Ti in the liquid phase at 2000 K.

$x_{\text{Ti}}$	$\Delta G_{\text{Ti}}$ [J/mol]	$\Delta H_{\text{Ti}}$ [J/mol]	$\Delta S_{\text{Ti}}$ [J/(mol·K)]	$G_{\text{Ti}}^{\text{E}}$ [J/mol]	$S_{\text{Ti}}^{\text{E}}$ [J/(mol·K)]	$a_{\text{Ti}}$	$\gamma_{\text{Ti}}$
0.000	$-\infty$	-235532	$\infty$	-134349	-50.591	0.000	0.000
0.100	-126224	-164270	-19.023	-87935	-38.168	0.001	0.005
0.200	-82834	-108846	-13.006	-56071	-26.388	0.007	0.034
0.300	-55055	-67298	-6.122	-35034	-16.132	0.036	0.122
0.400	-36917	-37661	-0.372	-21680	-7.990	0.109	0.272
0.500	-24972	-17971	3.501	-13446	-2.262	0.223	0.445
0.600	-16844	-6264	5.290	-8349	1.042	0.363	0.605
0.700	-10919	-578	5.170	-4988	2.205	0.519	0.741
0.800	-6250	1052	3.651	-2540	1.796	0.687	0.858
0.900	-2516	590	1.553	-764	0.677	0.860	0.955
1.000	0	0	0.000	0	0.000	1.000	1.000

Reference state: Ti(liquid)

**Fig. 2.** Integral quantities of the liquid phase at  $T=2000$  K.**Fig. 3.** Activities in the liquid phase at  $T=2000$  K.**Table IV.** Standard reaction quantities at 298.15 K for the compounds per mole of atoms.

Compound	$x_{\text{Ti}}$	$\Delta_f G^\circ$ / (J/mol)	$\Delta_f H^\circ$ / (J/mol)	$\Delta_f S^\circ$ / (J/(mol·K))	$\Delta_f C_P^\circ$ / (J/(mol·K))
Ni <sub>3</sub> Ti	0.250	-36322	-37272	-3.185	-0.573
B2	0.500	-34126	-34052	0.250	4.207
NiTi <sub>2</sub>	0.667	-26371	-26901	-1.778	-0.255

## References

[96Bel] P. Bellen, K.C. Hari Kumar, P. Wollants: Z. Metallkd. **87** (1996) 972–978.