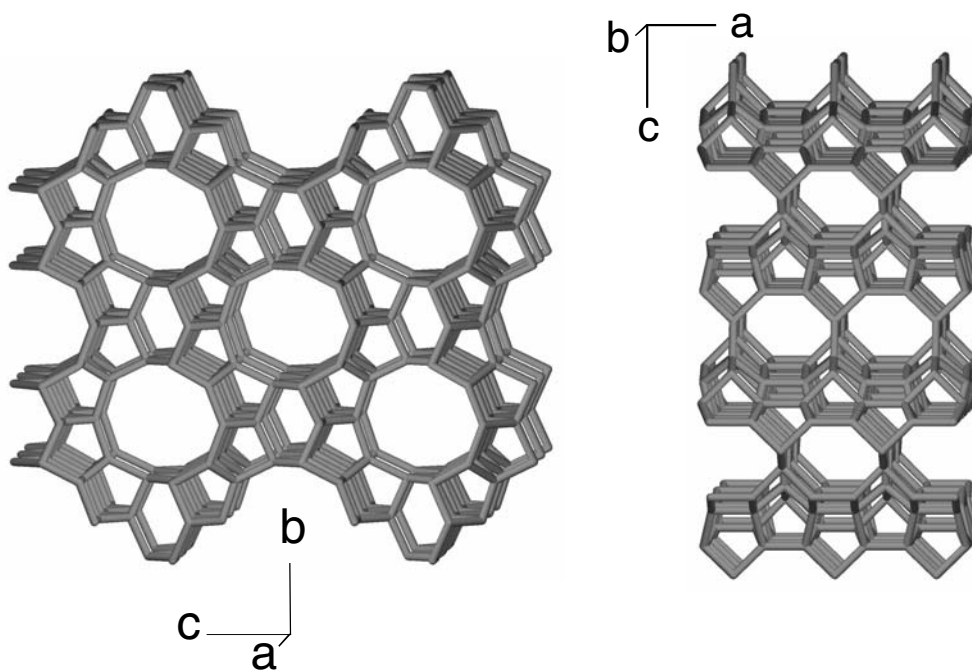


MFS

MFS.1 Zeolite framework type and topology

The designation of the FTC refers to the type material ZSM-Fifty-Seven (ZSM-57, Zeolite Socony Mobil with sequence number fifty-seven), first synthesized by [86Val1]. The framework structure (Fig. MFS.1.1) can be described as being built from *bb31* ($5^2 5^4 8^2 8^2 10^2$) units forming the 10-ring channels (**kdh** units, Figs. MFS.1.1a and MFS.1.3) parallel **a**, crosslinked by *kdo* ($4^2 5^4 6^2 6^1 8^2$), *koa* ($5^2 6^1 8^1$), *pes* ($5^2 6^2$), and *tes* (5^4) units as shown in Fig. MFS.1.2. The 10-ring channel is interpenetrated by an 8-ring channel (Figs. MFS.1.1b and MFS.1.4) formed by an alternating sequence of *bb31* and *kdo* units (Fig. MFS.1.2a).



a View parallel **a** rotated by 4° about **b** and **c**.

b View parallel **b** rotated by 2° about **a** and **c**.

Fig. MFS.1.1 The framework structure of MFS-type zeolites in the highest possible topological symmetry $Im\bar{m}2$.

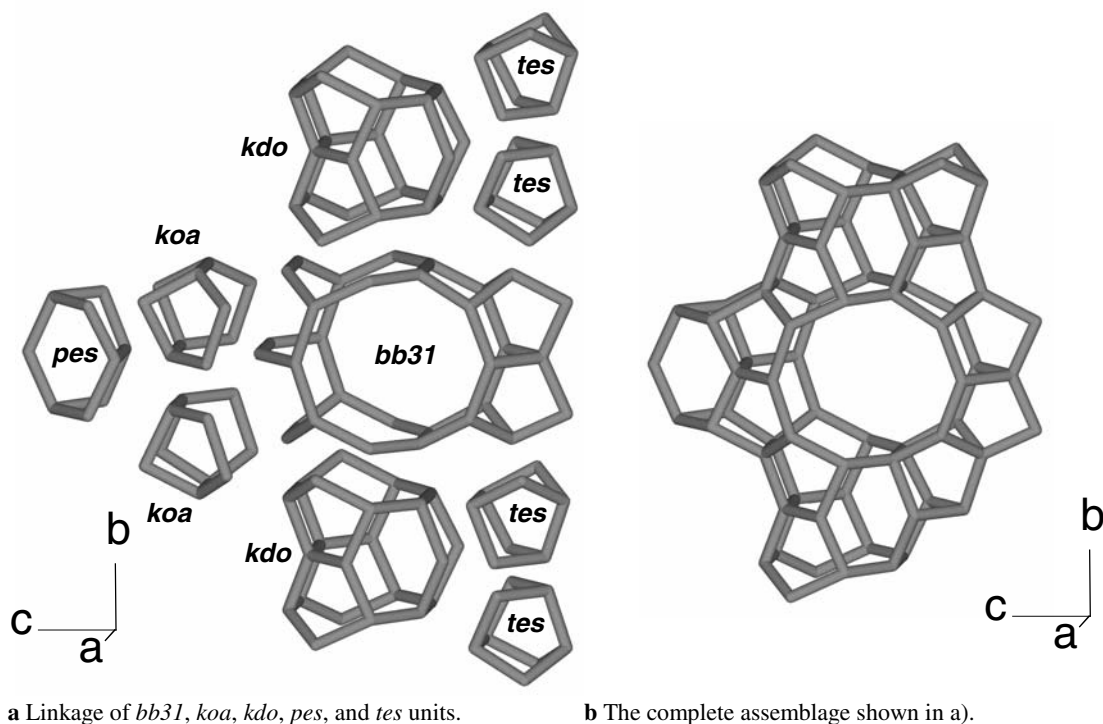


Fig. MFS.1.2 Building scheme of the MFS-type framework. View parallel *a* rotated by 10° about *b* and *c*. Subsequent layers in front and in the rear are shifted by $\frac{1}{2}$, $\frac{1}{2}$, $\frac{1}{2}$ according to the I-centering of the unit cell.

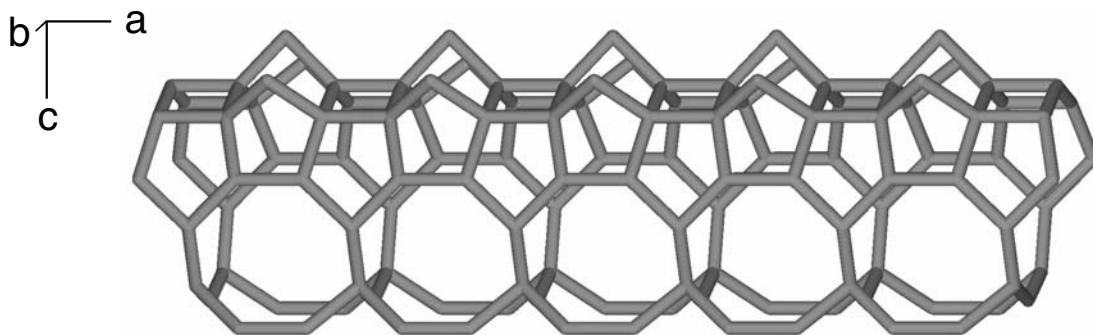


Fig. MFS.1.3 The 10-ring channel parallel *a*. View parallel *b* rotated by 6° about *a* and 12° about *c*.

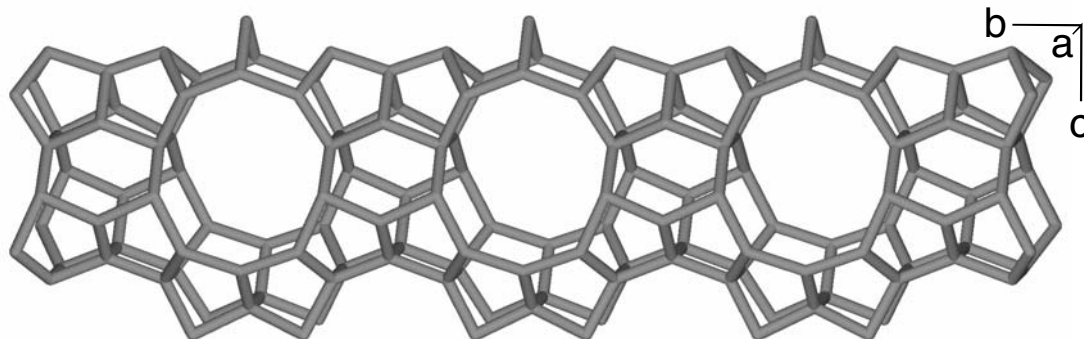


Fig. MFS.1.4 The 8-ring channel parallel *b*. View parallel *a* rotated by 10° about *b* and *c*.

MFS.2 Compounds and crystal data

Table MFS.2.1 Chemical data.

FD = framework density CE = cation exchange SR = sorbate T = temperature of thermal treatment [K]
 SM = source of material TE = template TT = thermal treatment REF = reference

| code | chemical composition | FD | SM | CE | TE/SR | TT | T | REF |
|-----------------------|--|------|----|----|-------|----|------|--------|
| <i>I m m 2</i> | | | | | | | | |
| MFS1989a01 | $\text{H}_{1.5} \cdot \text{Al}_{1.5}\text{Si}_{34.5}\text{O}_{72}^{1)}$ | 18.2 | S | - | - | C | n.s. | 89Sch1 |
| MFS1990a01 | $\text{H}_{1.5} \cdot \text{Al}_{1.5}\text{Si}_{34.5}\text{O}_{72}$ | 18.2 | S | - | - | C | n.s. | 90Sch1 |

¹⁾ Chemical composition from [90Sch1].

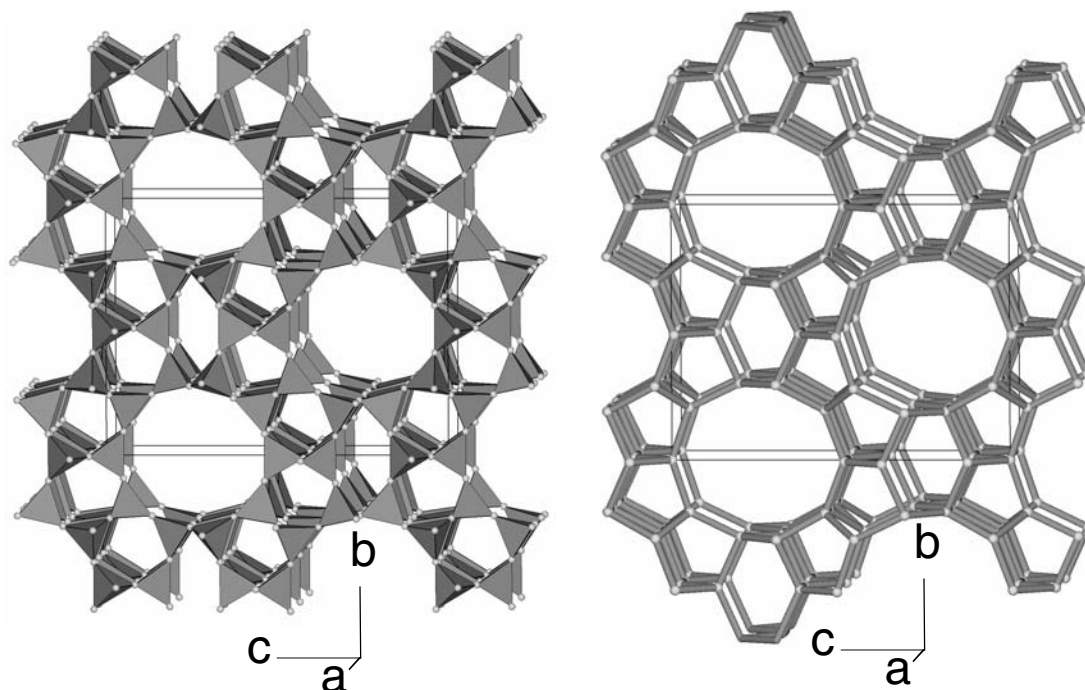
Table MFS.2.2 Structural parameters of the MFS-type compounds.

| code | <i>a</i> [Å] | <i>b</i> [Å] | <i>c</i> [Å] | <i>V</i> [Å ³] | <i>T</i> [K] | reference |
|-----------------------|--------------|--------------|--------------|----------------------------|--------------|-----------|
| <i>I m m 2</i> | | | | | | |
| MFS1989a01 | 7.45 | 14.17 | 18.77 | 1981 | n.s. | 89Sch1 |
| MFS1990a01 | 7.4510(7) | 14.1711(8) | 18.767(2) | 1982 | n.s. | 90Sch1 |

MFS.3 Framework structure of MFS-I compound (*I m m 2*, IT #44)

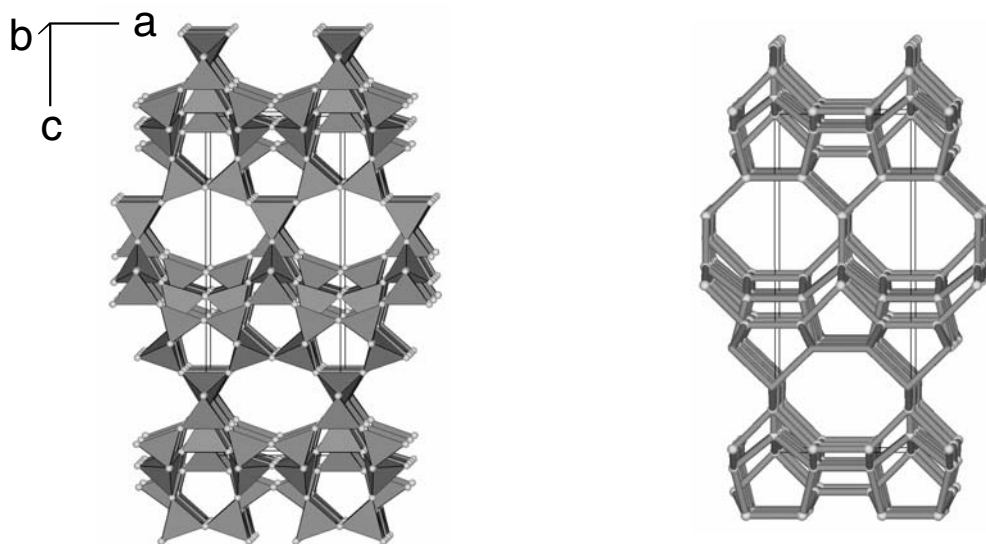
Table MFS.3.1 Atomic coordinates and site definitions for $\text{H}_{1.5} \cdot \text{Al}_{1.5}\text{Si}_{34.5}\text{O}_{72}$ (MFS1990a01, 90Sch1).

| atom | <i>x</i> | <i>y</i> | <i>z</i> | site symmetry | Wyckoff position | no. of atoms in unit cell |
|----------|----------|----------|----------|---------------|------------------|---------------------------|
| (Si,Al)1 | 0.2057 | 0.1963 | 0.1848 | 1 | 8(e) | 7.68 / 0.32 |
| (Si,Al)2 | 0.2939 | 0.7017 | 0.0427 | 1 | 8(e) | 7.68 / 0.32 |
| (Si,Al)3 | 0 | 0.2043 | 0.9486 | <i>m</i> . . | 4(d) | 3.84 / 0.16 |
| (Si,Al)4 | 0 | 0.6998 | 0.7986 | <i>m</i> . . | 4(d) | 3.84 / 0.16 |
| (Si,Al)5 | 0.2941 | 0 | 0.1176 | . <i>m</i> . | 4(c) | 3.84 / 0.16 |
| (Si,Al)6 | 0.7945 | 0 | 0.4848 | . <i>m</i> . | 4(c) | 3.84 / 0.16 |
| (Si,Al)7 | 0 | ½ | 0.8668 | <i>m m 2</i> | 2(b) | 1.92 / 0.08 |
| (Si,Al)8 | 0 | 0 | 0 | <i>m m 2</i> | 2(a) | 1.92 / 0.08 |
| O1 | 0.1755 | 0.2405 | 0.9876 | 1 | 8(e) | 8 |
| O2 | 0.8255 | 0.7253 | 0.7524 | 1 | 8(e) | 8 |
| O3 | 0.2531 | 0.0916 | 0.1632 | 1 | 8(e) | 8 |
| O4 | 0.2441 | 0.2688 | 0.1221 | 1 | 8(e) | 8 |
| O5 | 0.2570 | 0.5917 | 0.0319 | 1 | 8(e) | 8 |
| O6 | 0 | 0.2234 | 0.5276 | <i>m</i> . . | 4(d) | 4 |
| O7 | 0 | 0.0915 | 0.9503 | <i>m</i> . . | 4(d) | 4 |
| O8 | 0 | 0.2369 | 0.8678 | <i>m</i> . . | 4(d) | 4 |
| O9 | 0 | 0.5912 | 0.8173 | <i>m</i> . . | 4(d) | 4 |
| O10 | 0 | 0.2031 | 0.2079 | <i>m</i> . . | 4(d) | 4 |
| O11 | 0.1754 | 0 | 0.0473 | . <i>m</i> . | 4(c) | 4 |
| O12 | 0.6748 | 0 | 0.4149 | . <i>m</i> . | 4(c) | 4 |
| O13 | 0 | ½ | 0.5946 | <i>m m 2</i> | 2(b) | 2 |
| O14 | 0 | 0 | 0.4611 | <i>m m 2</i> | 2(a) | 2 |



a Polyhedral representation. View parallel **a** rotated by 4° about **b** and **c**.

b Ball and stick model corresponding to **a**).



a Polyhedral representation. View parallel **b** rotated by 1° about **a** and **c**.

b Ball and stick model corresponding to **c**).

Fig. MFS.3.1 Projections of ZSM-57, $\text{H}_{1.5} \cdot \text{Al}_{1.5}\text{Si}_{34.5}\text{O}_{72}$ (MFS1990a01, 90Sch1).

MFS.5 Flexibility and apertures

There is insufficient information about the MFS-type framework to deduce anything about its flexibility.

The 10-ring openings parallel [100] are approximately 5.0 by 5.5 Å, that is they are as wide as in the related framework of MFI-topology. The 8-ring openings parallel [010] are elliptical and rather similar to the corresponding 8-rings in the related framework of FER-topology.

MFS.6 Other information

There are numerous patents and a few papers referring to the catalytic properties of aluminosilicates based on the ZSM-57 topology. The original patent [86Val1] claimed that using such compound toluene could be alkylated with methanol to produce xylenes. According to a recent patent application [2005Loe1] normal butanes can be oligomerized by a ZSM-57 catalyst. Furthermore zeolite ZSM-57 was evaluated for its ability for 1-butene skeletal isomerization and for n-octane cracking [2000Lee1].

MFS.7 References

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- 2000Lee1 Lee, S.-H., Lee, D.-K., Shin, C.H., Paik, W.C., Lee, W.M., Hong, S.B.: J. Catal. **196** (2005) 158.
- 2005Loe1 Loescher, M.E., Woods, D.G., Keenan, M.J., Silverberg, S.E. Allen, P.W.: U.S. Pat. Appl. 2004-898506 (2005).

Gone to press March 1, 2006