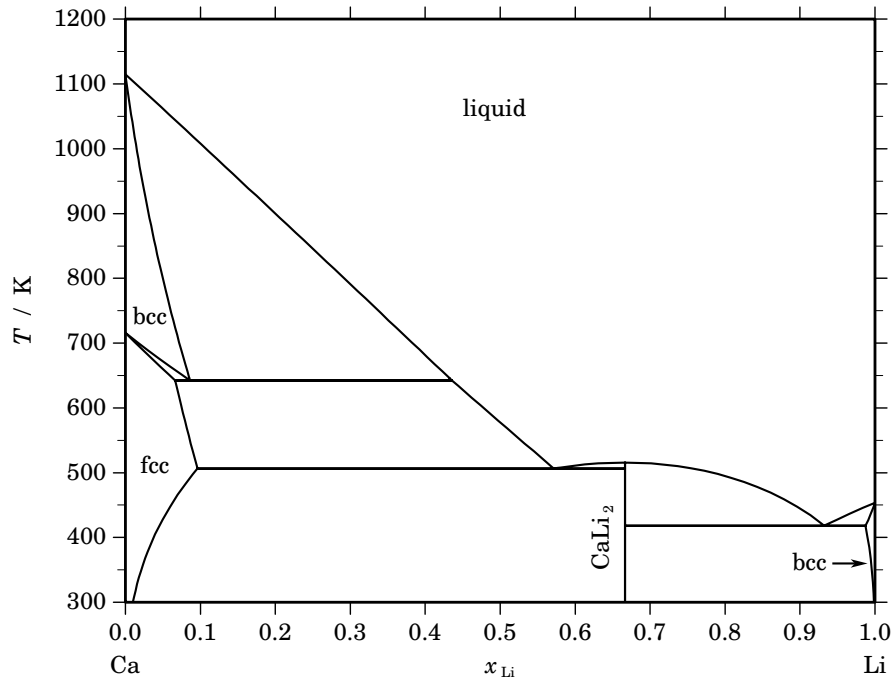


**Ca – Li (Calcium – Lithium)****Fig. 1.** Calculated phase diagram for the system Ca-Li.

Calcium and lithium are both important alloying elements for magnesium. Calcium acts as a grain refiner and it improves the creep resistance while Li decreases the density of the alloys. The literature on the Ca-Li system has been reviewed in [1987Bal, 2002Grö] and a thermodynamic assessment has been given in [2002Grö]. The phase diagram has been thoroughly investigated by [1966Car]. The enthalpy of formation of  $\text{CaLi}_2$  has been measured by drop solution calorimetry [2002Grö]. Based on these data, the critical recommendations for the phase diagram and the invariants given in [1987Bal] and using the SGTE element data the thermodynamic description for Ca-Li has been optimised.

**Table I.** Phases, structures and models.

Phase	Strukturbericht	Prototype	Pearson symbol	Space group	SGTE name	Model
liquid					LIQUID	$(\text{Ca},\text{Li})_1$
fcc	A1	Cu	$cF4$	$Fm\bar{3}m$	FCC_A1	$(\text{Ca},\text{Li})_1$
$\text{CaLi}_2$	C14	$\text{MgZn}_2$	$hP12$	$P6_3/mmc$	CAL12	$\text{Ca}_1\text{Li}_2$
bcc	A2	W	$cI2$	$Im\bar{3}m$	BCC_A2	$(\text{Ca},\text{Li})_1$
hcp	A3	Mg	$hP2$	$P6_3/mmc$	HCP_A3	$(\text{Ca},\text{Li})_1$

**Table II.** Invariant reactions.

Reaction	Type	$T / \text{K}$	Compositions / $x_{\text{Li}}$			$\Delta_r H / (\text{J/mol})$
$\text{bcc} \rightleftharpoons \text{fcc} + \text{liquid}$	metatectic	642.5	0.086	0.066	0.435	-708
$\text{liquid} \rightleftharpoons \text{CaLi}_2$	congruent	515.5	0.667	0.667		-8244
$\text{liquid} \rightleftharpoons \text{fcc} + \text{CaLi}_2$	eutectic	506.5	0.572	0.096	0.667	-8117
$\text{liquid} \rightleftharpoons \text{CaLi}_2 + \text{bcc}$	eutectic	418.1	0.932	0.667	0.987	-3723

**Table IIIa.** Integral quantities for the liquid phase at 1200 K.

$x_{\text{Li}}$	$\Delta G_{\text{m}}$ [J/mol]	$\Delta H_{\text{m}}$ [J/mol]	$\Delta S_{\text{m}}$ [J/(mol·K)]	$G_{\text{m}}^{\text{E}}$ [J/mol]	$S_{\text{m}}^{\text{E}}$ [J/(mol·K)]	$\Delta C_P$ [J/(mol·K)]
0.000	0	0	0.000	0	0.000	0.000
0.100	−4098	−508	2.991	−854	0.289	0.000
0.200	−6511	−903	4.674	−1518	0.513	0.000
0.300	−8088	−1185	5.752	−1993	0.673	0.000
0.400	−8992	−1354	6.365	−2277	0.770	0.000
0.500	−9288	−1410	6.565	−2372	0.802	0.000
0.600	−8992	−1354	6.365	−2277	0.770	0.000
0.700	−8088	−1185	5.752	−1993	0.673	0.000
0.800	−6511	−903	4.674	−1518	0.513	0.000
0.900	−4098	−508	2.991	−854	0.289	0.000
1.000	0	0	0.000	0	0.000	0.000

Reference states: Ca(liquid), Li(liquid)

**Table IIIb.** Partial quantities for Ca in the liquid phase at 1200 K.

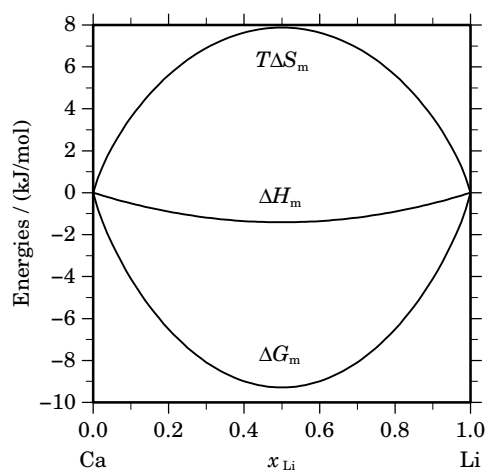
$x_{\text{Ca}}$	$\Delta G_{\text{Ca}}$ [J/mol]	$\Delta H_{\text{Ca}}$ [J/mol]	$\Delta S_{\text{Ca}}$ [J/(mol·K)]	$G_{\text{Ca}}^{\text{E}}$ [J/mol]	$S_{\text{Ca}}^{\text{E}}$ [J/(mol·K)]	$a_{\text{Ca}}$	$\gamma_{\text{Ca}}$
1.000	0	0	0.000	0	0.000	1.000	1.000
0.900	−1146	−56	0.908	−95	0.032	0.891	0.991
0.800	−2606	−226	1.984	−380	0.128	0.770	0.963
0.700	−4413	−508	3.254	−854	0.289	0.643	0.918
0.600	−6615	−903	4.760	−1518	0.513	0.515	0.859
0.500	−9288	−1410	6.565	−2372	0.802	0.394	0.788
0.400	−12558	−2031	8.773	−3416	1.154	0.284	0.710
0.300	−16662	−2764	11.582	−4650	1.571	0.188	0.627
0.200	−22131	−3610	15.434	−6073	2.052	0.109	0.544
0.100	−30660	−4569	21.742	−7686	2.597	0.046	0.463
0.000	−∞	−5641	∞	−9489	3.207	0.000	0.386

Reference state: Ca(liquid)

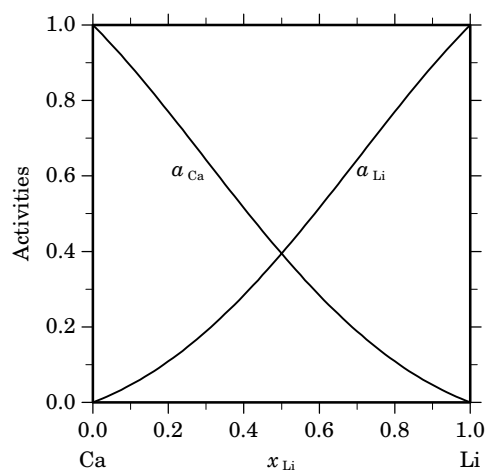
**Table IIIc.** Partial quantities for Li in the liquid phase at 1200 K.

$x_{\text{Li}}$	$\Delta G_{\text{Li}}$ [J/mol]	$\Delta H_{\text{Li}}$ [J/mol]	$\Delta S_{\text{Li}}$ [J/(mol·K)]	$G_{\text{Li}}^{\text{E}}$ [J/mol]	$S_{\text{Li}}^{\text{E}}$ [J/(mol·K)]	$a_{\text{Li}}$	$\gamma_{\text{Li}}$
0.000	−∞	−5641	∞	−9489	3.207	0.000	0.386
0.100	−30660	−4569	21.742	−7686	2.597	0.046	0.463
0.200	−22131	−3610	15.434	−6073	2.052	0.109	0.544
0.300	−16662	−2764	11.582	−4650	1.571	0.188	0.627
0.400	−12558	−2031	8.773	−3416	1.154	0.284	0.710
0.500	−9288	−1410	6.565	−2372	0.802	0.394	0.788
0.600	−6615	−903	4.760	−1518	0.513	0.515	0.859
0.700	−4413	−508	3.254	−854	0.289	0.643	0.918
0.800	−2606	−226	1.984	−380	0.128	0.770	0.963
0.900	−1146	−56	0.908	−95	0.032	0.891	0.991
1.000	0	0	0.000	0	0.000	1.000	1.000

Reference state: Li(liquid)



**Fig. 2.** Integral quantities of the liquid phase at  $T=1200$  K.



**Fig. 3.** Activities in the liquid phase at  $T=1200$  K.

**Table IV.** Standard reaction quantities at 298.15 K for the compounds per mole of atoms.

Compound	$x_{\text{Li}}$	$\Delta_f G^\circ / (\text{J/mol})$	$\Delta_f H^\circ / (\text{J/mol})$	$\Delta_f S^\circ / (\text{J}/(\text{mol}\cdot\text{K}))$	$\Delta_f C_P^\circ / (\text{J}/(\text{mol}\cdot\text{K}))$
$\text{Ca}_1\text{Li}_2$	0.667	-3258	-3894	-2.132	0.000

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 [1987Bal] C.W. Bale, A.D. Pelton: Bull. Alloy Phase Diagrams **8** (1987) 125–127.  
 [2002Grö] J. Gröbner, R. Schmid-Fetzer, A. Pisch, C. Colinet, V.V. Pavlyuk, G.S. Dmytriv, D.G. Kevorkov, O.I. Bodak: Thermochim. Acta **389** (2002) 85–94.