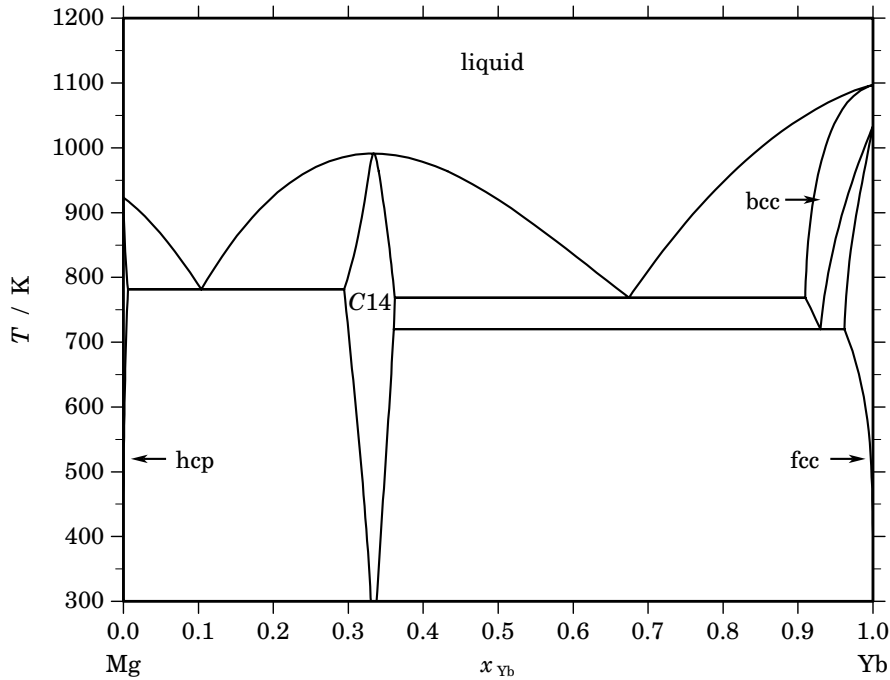


**Mg – Yb (Magnesium – Ytterbium)****Fig. 1.** Calculated phase diagram for the system Mg-Yb.

This system was assessed by Guo and Du [2006Guo], from the available experimental information on the phase diagram and thermodynamics. The interest of magnesium alloys is the potential weight saving in comparison with aluminium, and rare earth elements improve casting characteristics and enhance high temperature properties in these alloys. The phase diagram has been established by McMasters and Gschneider [1965McM] using differential thermal analysis, metallographic methods and X-ray diffractography. It presents four solution phases, the liquid with a complete miscibility range, the magnesium rich hexagonal (hcp), and ytterbium rich bcc and fcc terminal solid solutions. There is only one non-stoichiometric intermetallic compound,  $\text{Mg}_2\text{Yb}$ , with a *C14* structure, isotypic with  $\text{MgZn}_2$ , having a homogeneity range of 63.8-70.7 at.% Mg. The enthalpy of mixing of liquid alloys has been determined by Agarwal *et al.* [1995Aga] at 1013 K, 1016 K and 1018 K.

**Table I.** Phases, structures and models.

Phase	Strukturbericht	Prototype	Pearson symbol	Space group	SGTE name	Model
liquid					LIQUID	$(\text{Mg}, \text{Yb})_1$
hcp	A3	Mg	<i>hP2</i>	$P6_3/mmc$	HCP_A3	$(\text{Mg}, \text{Yb})_1$
<i>C14</i>	<i>C14</i>	$\text{MgZn}_2$	<i>hP12</i>	$P6_3/mmc$	<i>C14_LAVES</i>	$(\text{Mg}, \text{Yb})_2(\text{Mg}, \text{Yb})_1$
bcc	A2	W	<i>cI2</i>	$Im\bar{3}m$	BCC_A2	$(\text{Mg}, \text{Yb})_1$
fcc	A1	Cu	<i>cF4</i>	$Fm\bar{3}m$	FCC_A1	$(\text{Mg}, \text{Yb})_1$

**Table II.** Invariant reactions.

Reaction	Type	$T / \text{K}$	Compositions / $x_{\text{Yb}}$			$\Delta_r H / (\text{J/mol})$
liquid $\rightleftharpoons$ C14	congruent	991.3	0.334	0.334		–16954
liquid $\rightleftharpoons$ hcp + C14	eutectic	781.6	0.104	0.006	0.294	–9642
liquid $\rightleftharpoons$ C14 + bcc	eutectic	768.7	0.674	0.362	0.910	–9677
bcc $\rightleftharpoons$ C14 + fcc	eutectoid	720.0	0.930	0.361	0.962	–1402

**Table IIIa.** Integral quantities for the liquid phase at 1100 K.

$x_{\text{Yb}}$	$\Delta G_{\text{m}}$ [J/mol]	$\Delta H_{\text{m}}$ [J/mol]	$\Delta S_{\text{m}}$ [J/(mol·K)]	$G_{\text{m}}^{\text{E}}$ [J/mol]	$S_{\text{m}}^{\text{E}}$ [J/(mol·K)]	$\Delta C_P$ [J/(mol·K)]
0.000	0	0	0.000	0	0.000	0.000
0.100	–6510	–2203	3.916	–3537	1.213	0.000
0.200	–10482	–3534	6.316	–5905	2.156	0.000
0.300	–12836	–4137	7.909	–7249	2.829	0.000
0.400	–13866	–4154	8.829	–7711	3.234	0.000
0.500	–13774	–3729	9.132	–7435	3.368	0.000
0.600	–12719	–3007	8.829	–6564	3.234	0.000
0.700	–10828	–2129	7.909	–5241	2.829	0.000
0.800	–8188	–1240	6.316	–3611	2.156	0.000
0.900	–4789	–482	3.916	–1816	1.213	0.000
1.000	0	0	0.000	0	0.000	0.000

Reference states: Mg(liquid), Yb(liquid)

**Table IIIb.** Partial quantities for Mg in the liquid phase at 1100 K.

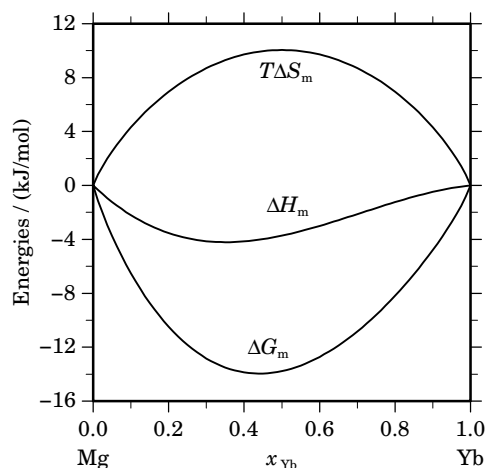
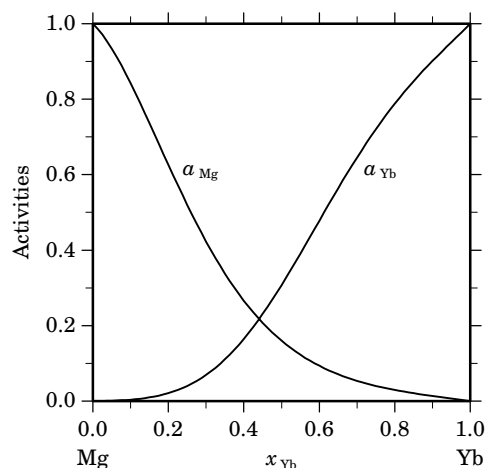
$x_{\text{Mg}}$	$\Delta G_{\text{Mg}}$ [J/mol]	$\Delta H_{\text{Mg}}$ [J/mol]	$\Delta S_{\text{Mg}}$ [J/(mol·K)]	$G_{\text{Mg}}^{\text{E}}$ [J/mol]	$S_{\text{Mg}}^{\text{E}}$ [J/(mol·K)]	$a_{\text{Mg}}$	$\gamma_{\text{Mg}}$
1.000	0	0	0.000	0	0.000	1.000	1.000
0.900	–1572	–460	1.011	–608	0.135	0.842	0.936
0.800	–4282	–1648	2.394	–2241	0.539	0.626	0.783
0.700	–7875	–3279	4.178	–4613	1.213	0.423	0.604
0.600	–12107	–5064	6.403	–7435	2.156	0.266	0.444
0.500	–16762	–6717	9.132	–10422	3.368	0.160	0.320
0.400	–21668	–7952	12.469	–13287	4.851	0.094	0.234
0.300	–26755	–8481	16.613	–15743	6.602	0.054	0.179
0.200	–32223	–8017	22.005	–17503	8.623	0.030	0.148
0.100	–39340	–6275	30.059	–18280	10.914	0.014	0.136
0.000	– $\infty$	–2967	$\infty$	–17788	13.474	0.000	0.143

Reference state: Mg(liquid)

**Table IIIc.** Partial quantities for Yb in the liquid phase at 1100 K.

$x_{Yb}$	$\Delta G_{Yb}$ [J/mol]	$\Delta H_{Yb}$ [J/mol]	$\Delta S_{Yb}$ [J/(mol·K)]	$G_{Yb}^E$ [J/mol]	$S_{Yb}^E$ [J/(mol·K)]	$a_{Yb}$	$\gamma_{Yb}$
0.000	$-\infty$	-26868	$\infty$	-41690	13.474	0.000	0.010
0.100	-50956	-17891	30.059	-29896	10.914	0.004	0.038
0.200	-35282	-11077	22.005	-20562	8.623	0.021	0.106
0.300	-24412	-6138	16.613	-13401	6.602	0.069	0.231
0.400	-16505	-2789	12.469	-8124	4.851	0.165	0.411
0.500	-10786	-742	9.132	-4447	3.368	0.307	0.615
0.600	-6753	290	6.403	-2081	2.156	0.478	0.796
0.700	-4003	593	4.178	-740	1.213	0.646	0.922
0.800	-2179	455	2.394	-138	0.539	0.788	0.985
0.900	-950	162	1.011	13	0.135	0.901	1.001
1.000	0	0	0.000	0	0.000	1.000	1.000

Reference state: Yb(liquid)

**Fig. 2.** Integral quantities of the liquid phase at  $T=1100$  K.**Fig. 3.** Activities in the liquid phase at  $T=1100$  K.**Table IV.** Standard reaction quantities at 298.15 K for the compounds per mole of atoms.

Compound	$x_{Yb}$	$\Delta_f G^\circ$ / (J/mol)	$\Delta_f H^\circ$ / (J/mol)	$\Delta_f S^\circ$ / (J/(mol·K))	$\Delta_f C_P^\circ$ / (J/(mol·K))
C14	0.333	-12533	-12533	0.000	0.000

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 [1995Aga] R. Agarwal, H. Feufel, F. Sommer: J. Alloys Comp. **217** (1995) 59–64.  
 [2006Guo] C. Guo, Z. Du: J. Alloys Comp. **422** (2006) 102–108.