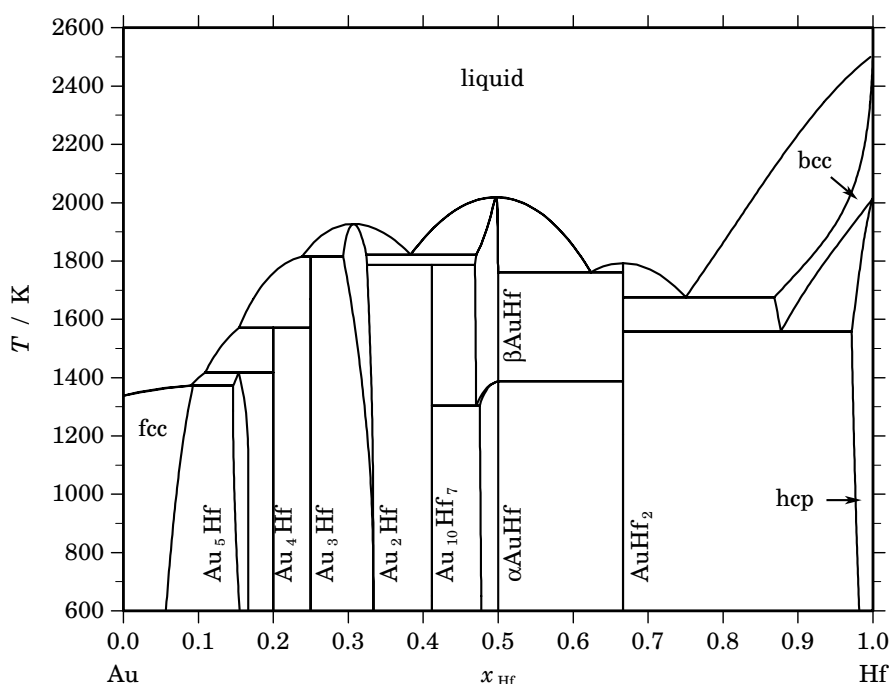


Au – Hf (Gold – Hafnium)**Fig. 1.** Calculated phase diagram for the system Au-Hf.

The Au-Hf system has been reviewed in [1984Oka, 2000Oka, 2003Du] and a thermodynamic dataset has been optimised in [2003Du]. The assessment is based mainly on investigations of the phase diagram by [2000Lom] using differential thermal analysis, x-ray diffraction, and electron microprobe analysis. Seven intermetallic compounds have been identified in agreement with previous studies of the phase diagram by [1962Sto]. The enthalpies of formation of the compounds Au_3Hf , Au_2Hf , AuHf and AuHf_2 have been determined by [1992Fit]. The terminal solid solutions bcc, hcp, fcc and the liquid phase were described by substitutional solution models using Redlich-Kister polynomials. The three intermetallic compounds Au_5Hf , Au_2Hf , αAuHf and βAuHf with certain homogeneity ranges were treated by two-sublattice models with Au and Hf in one sublattice and the other filled with Au only. The four other compounds Au_4Hf , Au_3Hf , $\text{Au}_{10}\text{Hf}_7$, AuHf_2 were considered as stoichiometric. Satisfactory agreement is obtained between the calculated and experimental data.

Table I. Phases, structures and models.

Phase	Struktur- bericht	Prototype	Pearson symbol	Space group	SGTE name	Model
liquid					LIQUID	(Au,Hf) ₁
fcc	A1	Cu	<i>cF4</i>	<i>Fm$\bar{3}m$</i>	FCC_A1	(Au,Hf) ₁
Au ₅ Hf	D1 _a	MoNi ₄	<i>tI10</i>	<i>I4/m</i>	AU5HF	Au ₅ (Au,Hf) ₁
Au ₄ Hf	...	Au ₄ Zr	<i>oP20</i>	<i>Pnma</i>	AU4HF	Au ₄ Hf ₁
Au ₃ Hf	D0 _a	β Cu ₃ Ti	<i>oP8</i>	<i>Pmmn</i>	AU3HF	Au ₃ Hf ₁
Au ₂ Hf	C11 _b	MoSi ₂	<i>tI6</i>	<i>I4/mmm</i>	AU2HF	Au ₂ (Au,Hf) ₁
Au ₁₀ Hf ₇	...	Ni ₁₀ Zr ₇	<i>oC68</i>	<i>C2ca</i>	AU10HF7	Au ₁₀ Hf ₇
α AuHf	B11	γ CuTi	<i>tP4</i>	<i>P4/nmm</i>	AUHF_ALPHA	Au ₁ (Au,Hf) ₁
β AuHf	AUHF_BETA	Au ₁ (Au,Hf) ₁
AuHf ₂	C11 _b	MoSi ₂	<i>tI6</i>	<i>I4/mmm</i>	AUHF2	Au ₁ Hf ₂
bcc	A2	W	<i>cI2</i>	<i>Im$\bar{3}m$</i>	BCC_A2	(Au,Hf) ₁
hcp	A3	Mg	<i>hP2</i>	<i>P6₃/mmc</i>	HCP_A3	(Au,Hf) ₁

Table II. Invariant reactions.

Reaction	Type	<i>T</i> / K	Compositions / <i>x</i> _{Hf}			$\Delta_r H$ / (J/mol)
liquid \rightleftharpoons β AuHf	congruent	2019.4	0.497	0.497		–19153
liquid \rightleftharpoons Au ₂ Hf	congruent	1927.4	0.307	0.307		–13252
liquid \rightleftharpoons Au ₂ Hf + β AuHf	eutectic	1821.8	0.383	0.324	0.471	–14870
liquid + Au ₂ Hf \rightleftharpoons Au ₃ Hf	peritectic	1815.4	0.238	0.293	0.250	–13909
liquid \rightleftharpoons AuHf ₂	congruent	1793.0	0.667	0.667		–15652
Au ₂ Hf + β AuHf \rightleftharpoons Au ₁₀ Hf ₇	peritectoid	1786.0	0.325	0.469	0.412	–3431
liquid \rightleftharpoons β AuHf + AuHf ₂	eutectic	1761.3	0.624	0.500	0.667	–15378
liquid \rightleftharpoons AuHf ₂ + bcc	eutectic	1675.8	0.750	0.667	0.868	–14897
liquid + Au ₃ Hf \rightleftharpoons Au ₄ Hf	peritectic	1570.9	0.154	0.250	0.200	–11984
bcc \rightleftharpoons AuHf ₂ + hcp	eutectoid	1558.3	0.877	0.667	0.971	–5377
liquid + Au ₄ Hf \rightleftharpoons Au ₅ Hf	peritectic	1418.1	0.109	0.200	0.154	–11632
β AuHf + AuHf ₂ \rightleftharpoons α AuHf	peritectoid	1386.9	0.500	0.667	0.500	–1117
liquid + Au ₅ Hf \rightleftharpoons fcc	peritectic	1373.1	0.090	0.146	0.093	–12475
β AuHf \rightleftharpoons Au ₁₀ Hf ₇ + α AuHf	eutectoid	1304.0	0.471	0.412	0.475	–651

Table IIIa. Integral quantities for the liquid phase at 2573 K.

x_{Hf}	ΔG_{m} [J/mol]	ΔH_{m} [J/mol]	ΔS_{m} [J/(mol·K)]	G_{m}^{E} [J/mol]	S_{m}^{E} [J/(mol·K)]	ΔC_P [J/(mol·K)]
0.000	0	0	0.000	0	0.000	0.000
0.100	–13352	–28636	–5.940	–6397	–8.643	0.000
0.200	–22532	–48065	–9.923	–11826	–14.084	0.000
0.300	–29186	–59351	–11.724	–16118	–16.803	0.000
0.400	–33498	–63563	–11.685	–19101	–17.281	0.000
0.500	–35434	–61767	–10.234	–20605	–15.998	0.000
0.600	–34859	–55030	–7.839	–20461	–13.435	0.000
0.700	–31568	–44418	–4.994	–18499	–10.073	0.000
0.800	–25254	–30998	–2.232	–14548	–6.393	0.000
0.900	–15393	–15836	–0.172	–8439	–2.875	0.000
1.000	0	0	0.000	0	0.000	0.000

Reference states: Au(liquid), Hf(liquid)

Table IIIb. Partial quantities for Au in the liquid phase at 2573 K.

x_{Au}	ΔG_{Au} [J/mol]	ΔH_{Au} [J/mol]	ΔS_{Au} [J/(mol·K)]	G_{Au}^{E} [J/mol]	S_{Au}^{E} [J/(mol·K)]	a_{Au}	γ_{Au}
1.000	0	0	0.000	0	0.000	1.000	1.000
0.900	–2710	–4782	–0.805	–456	–1.681	0.881	0.979
0.800	–6823	–17705	–4.229	–2049	–6.085	0.727	0.909
0.700	–12752	–36636	–9.283	–5121	–12.248	0.551	0.787
0.600	–20940	–59442	–14.964	–10012	–19.211	0.376	0.626
0.500	–31890	–83990	–20.249	–17061	–26.012	0.225	0.450
0.400	–46212	–108145	–24.070	–26609	–31.689	0.115	0.288
0.300	–64754	–129775	–25.271	–38997	–35.281	0.048	0.162
0.200	–88995	–146746	–22.445	–54564	–35.827	0.016	0.078
0.100	–122910	–156925	–13.220	–73650	–32.365	0.003	0.032
0.000	– ∞	–158179	∞	–96597	–23.934	0.000	0.011

Reference state: Au(liquid)

Table IIIc. Partial quantities for Hf in the liquid phase at 2573 K.

x_{Hf}	ΔG_{Hf} [J/mol]	ΔH_{Hf} [J/mol]	ΔS_{Hf} [J/(mol·K)]	G_{Hf}^{E} [J/mol]	S_{Hf}^{E} [J/(mol·K)]	a_{Hf}	γ_{Hf}
0.000	– ∞	–335959	∞	–68244	–104.048	0.000	0.041
0.100	–109131	–243326	–52.155	–59871	–71.300	0.006	0.061
0.200	–85366	–169502	–32.700	–50935	–46.082	0.018	0.092
0.300	–67532	–112353	–17.420	–41775	–27.430	0.043	0.142
0.400	–52336	–69745	–6.766	–32734	–14.384	0.087	0.217
0.500	–38978	–39545	–0.220	–24149	–5.984	0.162	0.323
0.600	–27291	–19620	2.981	–16363	–1.266	0.279	0.465
0.700	–17345	–7836	3.696	–9714	0.730	0.445	0.635
0.800	–9318	–2060	2.821	–4544	0.965	0.647	0.809
0.900	–3447	–160	1.278	–1193	0.402	0.851	0.946
1.000	0	0	0.000	0	0.000	1.000	1.000

Reference state: Hf(liquid)

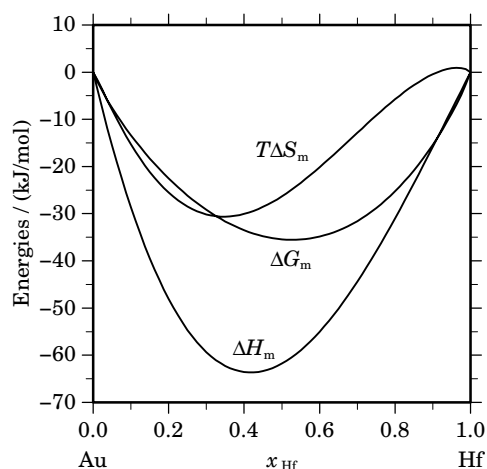


Fig. 2. Integral quantities of the liquid phase at $T=2573$ K.

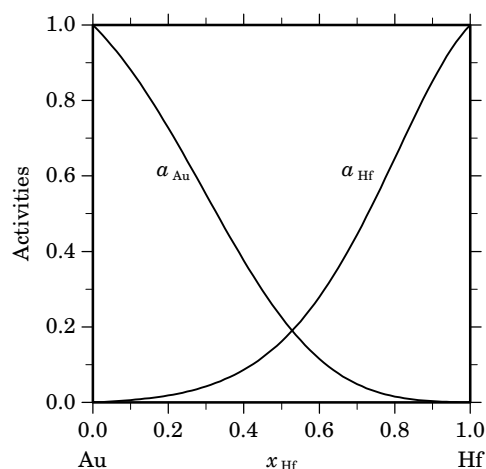


Fig. 3. Activities in the liquid phase at $T=2573$ K.

Table IV. Standard reaction quantities at 298.15 K for the compounds per mole of atoms.

Compound	x_{Hf}	$\Delta_f G^\circ / (\text{J/mol})$	$\Delta_f H^\circ / (\text{J/mol})$	$\Delta_f S^\circ / (\text{J/(mol}\cdot\text{K)})$	$\Delta_f C_P^\circ / (\text{J/(mol}\cdot\text{K)})$
Au ₅ Hf	0.167	−44927	−49061	−13.867	0.000
Au ₄ Hf ₁	0.200	−47656	−51155	−11.738	0.000
Au ₃ Hf ₁	0.250	−51314	−54301	−10.020	0.000
Au ₂ Hf	0.333	−56382	−59453	−10.299	0.000
Au ₁₀ Hf ₇	0.412	−60171	−63666	−11.719	0.000
α AuHf	0.500	−58264	−61203	−9.858	0.000
β AuHf	0.500	−57386	−60085	−9.052	0.000
Au ₁ Hf ₂	0.667	−39665	−40794	−3.784	0.000

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