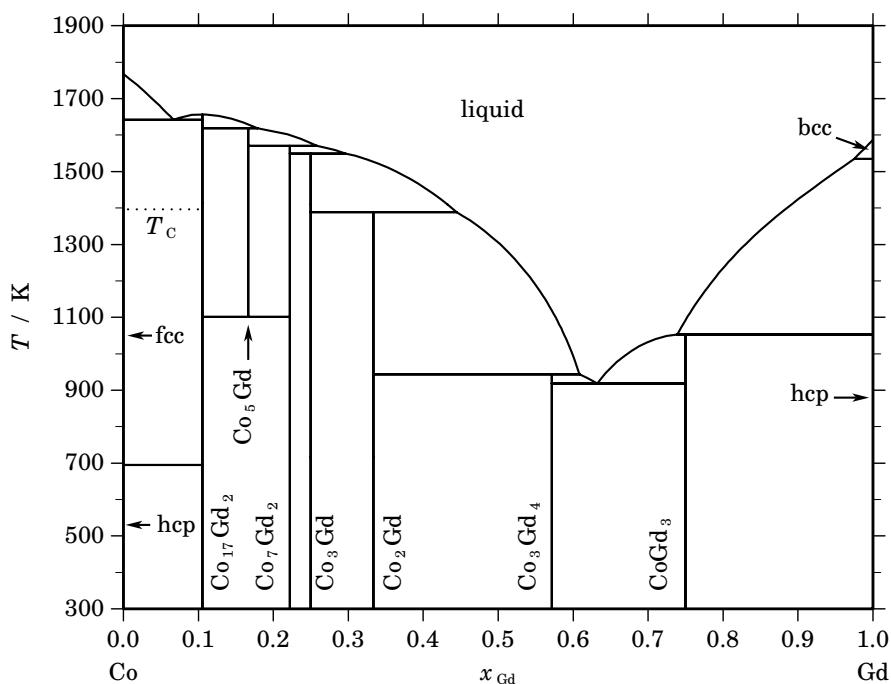


Co – Gd (Cobalt – Gadolinium)**Fig. 1.** Calculated phase diagram for the system Co-Gd.

Intermetallic compounds formed between rare earth and transition metals, especially 3d elements are of particular interest regarding their magnetic properties and their reversible absorption of hydrogen gas at room temperature and nearly atmospheric pressure. The phase diagram of the Co-Gd system was measured by [1961Nov, 1969Bus, 1992Ge]. [1992Oka] reviewed this system. The results of [1961Nov] are quite different from those of the studies of [1969Bus, 1992Ge] and are discarded. The last two investigations gave the same kind of relationships, i.e. two eutectic reactions, congruent melting of $\text{Co}_{17}\text{Gd}_2$ and incongruent melting of all other compounds. Co_5Gd is unstable at low temperatures. Both Co_5Gd and $\text{Co}_{17}\text{Gd}_2$ were reported to have a certain homogeneity region at high temperatures. $\text{Co}_{17}\text{Gd}_2$ and Co_7Gd_2 are dimorphic, but their transformation temperatures are unknown. The heat of mixing in the liquid phase at 1823 K was measured by [1989Nik] for the entire composition range. The enthalpies of formation of the compounds were measured by various authors [1976Deo, 1986Sch, 1987Col1] with the most complete set being that by [1987Col1, 1987Col2]. The heat capacities of Co_5Gd and Co_2Gd were measured by [1974Kel, 1989Leg] in the temperature ranges 5-300 K and 300-473 K, respectively. [1987Bar] measured the heat capacity at the composition 63.2 at.% Gd in the temperature range 800-980 K. Magnetic measurements of the compounds are reported by [1966Lem1, 1966Lem2, 1972Bur]. The thermodynamic assessment of the Co-Gd system is from [1995Liu]. The fcc, hcp, bcc, and the liquid phases were described by a substitutional solution model using the Redlich-Kister equation. A magnetic contribution is added for the fcc, hcp and bcc phases, and no solubility range is assumed for these phases. The seven intermetallic compounds $\text{Co}_{17}\text{Gd}_2$, Co_5Gd , Co_7Gd_2 , Co_3Gd , Co_2Gd , Co_3Gd_4 , and CoGd_3 are all treated as stoichiometric compounds because of limited information. Good agreement is obtained between the calculation and the experimental results.

Table I. Phases, structures and models.

Phase	Strukturbericht	Prototype	Pearson symbol	Space group	SGTE name	Model
liquid					LIQUID	(Co,Gd) ₁
fcc	A1	Cu	<i>cF4</i>	<i>Fm$\bar{3}m$</i>	FCC_A1	(Co,Gd) ₁
hcp	A3	Mg	<i>hP2</i>	<i>P6₃/mmc</i>	HCP_A3	(Co,Gd) ₁
Co ₁₇ Gd ₂	...	Th ₂ Zn ₁₇	<i>hR19</i>	<i>R$\bar{3}m$</i>	CO17GD2	Co ₁₇ Gd ₂
Co ₅ Gd	D2 _d	CaCu ₅	<i>hP6</i>	<i>P6/mmm</i>	CO5GD	Co ₅ Gd ₁
Co ₇ Gd ₂	...	Co ₇ Er ₂	<i>hR18</i>	<i>R$\bar{3}m$</i>	CO7GD2	Co ₇ Gd ₂
Co ₃ Gd	...	Be ₃ Nb	<i>hR12</i>	<i>R$\bar{3}m$</i>	CO3GD	Co ₃ Gd ₁
Co ₂ Gd	C15	Cu ₂ Mg	<i>cF24</i>	<i>Fd$\bar{3}m$</i>	CO2GD	Co ₂ Gd ₁
Co ₃ Gd ₄	...	Co ₃ Ho ₄	<i>hP22</i>	<i>P6₃/m</i>	CO3GD4	Co ₃ Gd ₄
CoGd ₃	D0 ₁₁	Fe ₃ C	<i>oP16</i>	<i>Pnma</i>	COGD3	Co ₁ Gd ₃
bcc	A2	W	<i>cI2</i>	<i>Im$\bar{3}m$</i>	BCC_A2	(Co,Gd) ₁

Table II. Invariant reactions.

Reaction	Type	<i>T</i> / K	Compositions / <i>x</i> _{Gd}			$\Delta_r H$ / (J/mol)
liquid \rightleftharpoons Co ₁₇ Gd ₂	congruent	1657.0	0.105	0.105		–21931
liquid \rightleftharpoons fcc + Co ₁₇ Gd ₂	eutectic	1641.6	0.067	0.000	0.105	–19536
Co ₁₇ Gd ₂ + liquid \rightleftharpoons Co ₅ Gd	peritectic	1618.6	0.105	0.179	0.167	–17447
Co ₅ Gd + liquid \rightleftharpoons Co ₇ Gd ₂	peritectic	1570.2	0.167	0.258	0.222	–14393
Co ₇ Gd ₂ + liquid \rightleftharpoons Co ₃ Gd	peritectic	1549.5	0.222	0.297	0.250	–8145
liquid + bcc \rightleftharpoons hcp	peritectic	1534.9	0.975	1.000	1.000	–3677
Co ₃ Gd + liquid \rightleftharpoons Co ₂ Gd	peritectic	1388.2	0.250	0.445	0.333	–5201
Co ₅ Gd \rightleftharpoons Co ₁₇ Gd ₂ + Co ₇ Gd ₂	eutectoid	1100.8	0.167	0.105	0.222	–790
liquid + hcp \rightleftharpoons CoGd ₃	peritectic	1053.0	0.739	1.000	0.750	–6517
Co ₂ Gd + liquid \rightleftharpoons Co ₃ Gd ₄	peritectic	943.1	0.333	0.608	0.571	–4822
liquid \rightleftharpoons Co ₃ Gd ₄ + CoGd ₃	eutectic	917.9	0.632	0.571	0.750	–5018
fcc + Co ₁₇ Gd ₂ \rightleftharpoons hcp	peritectoid	695.0	0.000	0.105	0.000	–428

Table IIIa. Integral quantities for the liquid phase at 1823 K.

<i>x</i> _{Gd}	ΔG_m [J/mol]	ΔH_m [J/mol]	ΔS_m [J/(mol·K)]	G_m^E [J/mol]	S_m^E [J/(mol·K)]	ΔC_P [J/(mol·K)]
0.000	0	0	0.000	0	0.000	0.000
0.100	–6889	–7349	–0.253	–1961	–2.956	3.085
0.200	–10761	–12756	–1.094	–3176	–5.255	5.484
0.300	–13021	–16335	–1.818	–3762	–6.897	7.197
0.400	–14036	–18203	–2.286	–3834	–7.882	8.226
0.500	–14016	–18477	–2.447	–3510	–8.210	8.568
0.600	–13105	–17273	–2.286	–2904	–7.882	8.226
0.700	–11393	–14707	–1.818	–2134	–6.897	7.197
0.800	–8901	–10895	–1.094	–1316	–5.255	5.484
0.900	–5493	–5954	–0.253	–566	–2.956	3.085
1.000	0	0	0.000	0	0.000	0.000

Reference states: Co(liquid), Gd(liquid)

Table IIIb. Partial quantities for Co in the liquid phase at 1823 K.

x_{Co}	ΔG_{Co} [J/mol]	ΔH_{Co} [J/mol]	ΔS_{Co} [J/(mol·K)]	G_{Co}^{E} [J/mol]	S_{Co}^{E} [J/(mol·K)]	a_{Co}	γ_{Co}
1.000	0	0	0.000	0	0.000	1.000	1.000
0.900	−1989	−991	0.548	−392	−0.328	0.877	0.974
0.800	−4796	−3809	0.542	−1414	−1.314	0.729	0.911
0.700	−8239	−8221	0.010	−2833	−2.956	0.581	0.830
0.600	−12159	−13996	−1.007	−4417	−5.255	0.448	0.747
0.500	−16438	−20899	−2.447	−5932	−8.210	0.338	0.676
0.400	−21035	−28700	−4.204	−7147	−11.823	0.250	0.624
0.300	−26078	−37165	−6.082	−7829	−16.092	0.179	0.597
0.200	−32140	−46061	−7.637	−7745	−21.018	0.120	0.600
0.100	−41564	−55157	−7.456	−6663	−26.601	0.064	0.644
0.000	−∞	−64219	∞	−4350	−32.841	0.000	0.751

Reference state: Co(liquid)

Table IIIc. Partial quantities for Gd in the liquid phase at 1823 K.

x_{Gd}	ΔG_{Gd} [J/mol]	ΔH_{Gd} [J/mol]	ΔS_{Gd} [J/(mol·K)]	G_{Gd}^{E} [J/mol]	S_{Gd}^{E} [J/(mol·K)]	a_{Gd}	γ_{Gd}
0.000	−∞	−83597	∞	−23728	−32.841	0.000	0.209
0.100	−50982	−64575	−7.456	−16080	−26.601	0.035	0.346
0.200	−34620	−48542	−7.637	−10225	−21.018	0.102	0.509
0.300	−24179	−35266	−6.082	−5930	−16.092	0.203	0.676
0.400	−16850	−24514	−4.204	−2961	−11.823	0.329	0.823
0.500	−11594	−16055	−2.447	−1087	−8.210	0.465	0.931
0.600	−7819	−9655	−1.007	−76	−5.255	0.597	0.995
0.700	−5100	−5082	0.010	306	−2.956	0.714	1.020
0.800	−3091	−2104	0.542	291	−1.314	0.816	1.019
0.900	−1485	−487	0.548	112	−0.328	0.907	1.007
1.000	0	0	0.000	0	0.000	1.000	1.000

Reference state: Gd(liquid)

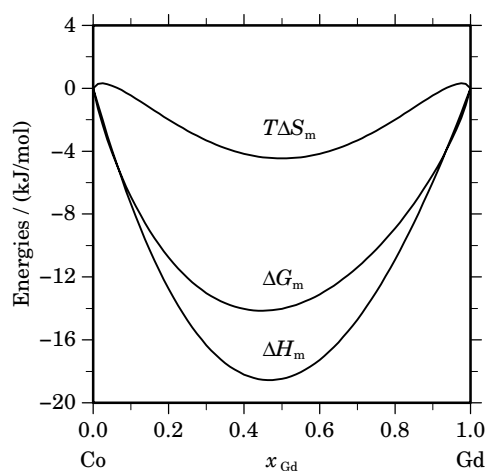
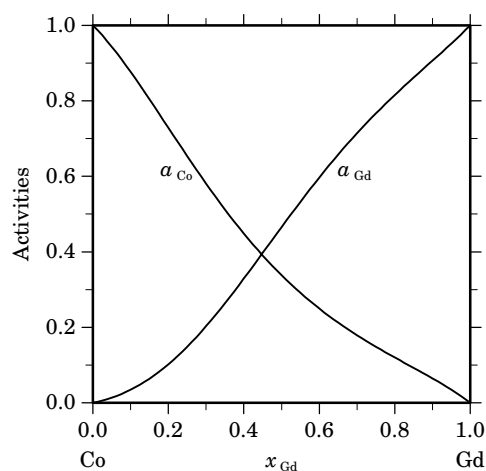
**Fig. 2.** Integral quantities of the liquid phase at $T=1823$ K.**Fig. 3.** Activities in the liquid phase at $T=1823$ K.

Table IV. Standard reaction quantities at 298.15 K for the compounds per mole of atoms.

Compound	x_{Gd}	$\Delta_f G^\circ / (\text{J/mol})$	$\Delta_f H^\circ / (\text{J/mol})$	$\Delta_f S^\circ / (\text{J}/(\text{mol}\cdot\text{K}))$	$\Delta_f C_P^\circ / (\text{J}/(\text{mol}\cdot\text{K}))$
Co ₁₇ Gd ₂	0.105	–7717	–7229	1.637	–0.130
Co ₅ Gd ₁	0.167	–11347	–11449	–0.345	1.594
Co ₇ Gd ₂	0.222	–15390	–15925	–1.793	–0.113
Co ₃ Gd ₁	0.250	–16463	–17141	–2.274	–0.109
Co ₂ Gd ₁	0.333	–15798	–16270	–1.584	–0.097
Co ₃ Gd ₄	0.571	–12787	–13930	–3.833	1.546
Co ₁ Gd ₃	0.750	–8984	–9906	–3.094	1.572

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