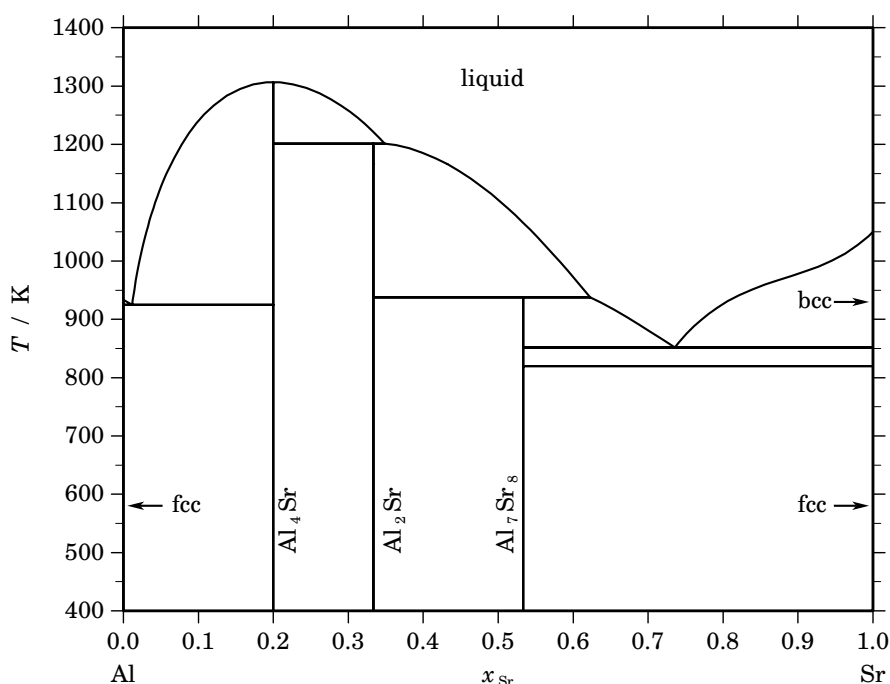


Al – Sr (Aluminium – Strontium)**Fig. 1.** Calculated phase diagram for the system Al-Sr.

Small amounts of strontium are added to Al-Si alloys in order to improve their eutectic microstructure. For this purpose, aluminium-strontium master alloys are used with Sr-concentrations up to 90%. Reviews and thermodynamical assessments for the Al-Sr system have been prepared by [1989Gsc, 2003Wan] the latter dataset being selected here. The optimisation is based on investigations of the phase diagram from the literature which are well reproduced within the scatter of data between the various literature sources. The thermodynamics of the liquid has been evaluated throughout the whole composition range using data for the mixing enthalpy and the activity of Sr at several temperatures. In lack of experimental data for the thermodynamics of the three intermetallic compounds, results for the enthalpy of formation from first-principle calculations have been used in the optimisation. The dataset should not be used at too high temperatures because an artificial inverse miscibility gap opens in the liquid above 3100 K.

Table I. Phases, structures and models.

| Phase | Struktur-bericht | Prototype | Pearson symbol | Space group | SGTE name | Model |
|---------------------------------|------------------|---------------------------------|----------------|--------------------------------|-----------|---------------------------------|
| liquid | | | | | LIQUID | (Al,Sr) ₁ |
| fcc | A1 | Cu | <i>cF4</i> | <i>Fm$\bar{3}m$</i> | FCC_A1 | (Al,Sr) ₁ |
| Al ₄ Sr | D1 ₃ | Al ₄ Ba | <i>tI10</i> | <i>I4/mmm</i> | D13_AL4SR | Al ₄ Sr ₁ |
| Al ₂ Sr | ... | CeCu ₂ | <i>oI12</i> | <i>Imma</i> | AL2SR | Al ₂ Sr ₁ |
| Al ₇ Sr ₈ | ... | Al ₇ Sr ₈ | <i>cP60</i> | <i>P2₁3</i> | AL7SR8 | Al ₇ Sr ₈ |
| bcc | A2 | W | <i>cI2</i> | <i>Im$\bar{3}m$</i> | BCC_A2 | (Al,Sr) ₁ |

Table II. Invariant reactions.

| Reaction | Type | T / K | Compositions / x_{Sr} | | | $\Delta_r H / (\text{J/mol})$ |
|--|------------|----------------|--------------------------------|-------|-------|-------------------------------|
| liquid \rightleftharpoons Al ₄ Sr | congruent | 1306.7 | 0.200 | 0.200 | | –20921 |
| Al ₄ Sr + liquid \rightleftharpoons Al ₂ Sr | peritectic | 1201.3 | 0.200 | 0.349 | 0.333 | –19401 |
| Al ₂ Sr + liquid \rightleftharpoons Al ₇ Sr ₈ | peritectic | 937.6 | 0.333 | 0.623 | 0.533 | –7067 |
| liquid \rightleftharpoons fcc + Al ₄ Sr | eutectic | 924.7 | 0.012 | 0.000 | 0.200 | –10987 |
| liquid \rightleftharpoons Al ₇ Sr ₈ + bcc | eutectic | 851.9 | 0.736 | 0.533 | 1.000 | –8737 |
| bcc \rightleftharpoons Al ₇ Sr ₈ + fcc | eutectoid | 820.0 | 1.000 | 0.533 | 1.000 | –837 |

Table IIIa. Integral quantities for the liquid phase at 1400 K.

| x_{Sr} | ΔG_{m} [J/mol] | ΔH_{m} [J/mol] | ΔS_{m} [J/(mol·K)] | G_{m}^{E} [J/mol] | S_{m}^{E} [J/(mol·K)] | ΔC_P [J/(mol·K)] |
|-----------------|----------------------------------|----------------------------------|--------------------------------------|--------------------------------------|--|-----------------------------|
| 0.000 | 0 | 0 | 0.000 | 0 | 0.000 | 0.000 |
| 0.100 | –6688 | –9102 | –1.724 | –2904 | –4.427 | 0.000 |
| 0.200 | –10614 | –15292 | –3.341 | –4789 | –7.502 | 0.000 |
| 0.300 | –12857 | –18767 | –4.221 | –5747 | –9.300 | 0.000 |
| 0.400 | –13732 | –19805 | –4.338 | –5897 | –9.934 | 0.000 |
| 0.500 | –13457 | –18758 | –3.787 | –5388 | –9.550 | 0.000 |
| 0.600 | –12227 | –16056 | –2.735 | –4393 | –8.331 | 0.000 |
| 0.700 | –10224 | –12206 | –1.416 | –3114 | –6.495 | 0.000 |
| 0.800 | –7604 | –7793 | –0.135 | –1779 | –4.296 | 0.000 |
| 0.900 | –4431 | –3478 | 0.680 | –647 | –2.022 | 0.000 |
| 1.000 | 0 | 0 | 0.000 | 0 | 0.000 | 0.000 |

Reference states: Al(liquid), Sr(liquid)

Table IIIb. Partial quantities for Al in the liquid phase at 1400 K.

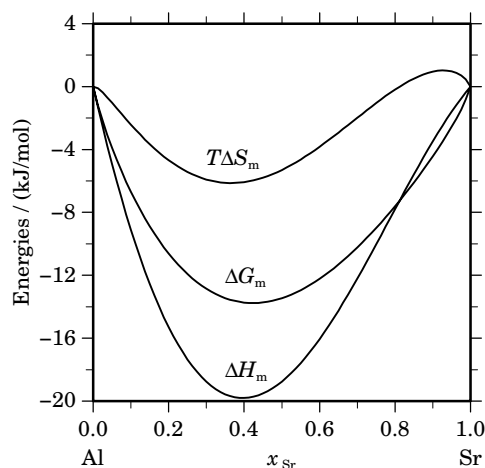
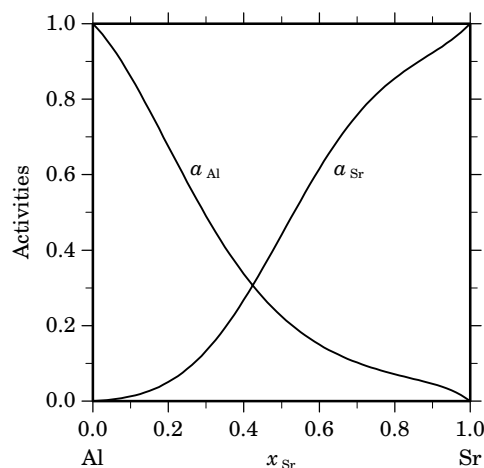
| x_{Al} | ΔG_{Al} [J/mol] | ΔH_{Al} [J/mol] | ΔS_{Al} [J/(mol·K)] | G_{Al}^{E} [J/mol] | S_{Al}^{E} [J/(mol·K)] | a_{Al} | γ_{Al} |
|-----------------|-----------------------------------|-----------------------------------|---------------------------------------|---------------------------------------|---|-----------------|----------------------|
| 1.000 | 0 | 0 | 0.000 | 0 | 0.000 | 1.000 | 1.000 |
| 0.900 | –1749 | –1483 | 0.190 | –523 | –0.686 | 0.860 | 0.956 |
| 0.800 | –4579 | –5705 | –0.805 | –1981 | –2.660 | 0.675 | 0.843 |
| 0.700 | –8302 | –12154 | –2.752 | –4150 | –5.717 | 0.490 | 0.700 |
| 0.600 | –12668 | –20085 | –5.298 | –6722 | –9.545 | 0.337 | 0.561 |
| 0.500 | –17375 | –28521 | –7.962 | –9306 | –13.725 | 0.225 | 0.450 |
| 0.400 | –22098 | –36257 | –10.114 | –11432 | –17.732 | 0.150 | 0.375 |
| 0.300 | –26558 | –41852 | –10.924 | –12544 | –20.935 | 0.102 | 0.340 |
| 0.200 | –30741 | –43639 | –9.213 | –12006 | –22.595 | 0.071 | 0.356 |
| 0.100 | –35904 | –39714 | –2.722 | –9101 | –21.867 | 0.046 | 0.458 |
| 0.000 | – ∞ | –27947 | ∞ | –3027 | –17.800 | 0.000 | 0.771 |

Reference state: Al(liquid)

Table IIIc. Partial quantities for Sr in the liquid phase at 1400 K.

| x_{Sr} | ΔG_{Sr} [J/mol] | ΔH_{Sr} [J/mol] | ΔS_{Sr} [J/(mol·K)] | G_{Sr}^{E} [J/mol] | S_{Sr}^{E} [J/(mol·K)] | a_{Sr} | γ_{Sr} |
|-----------------|-----------------------------------|-----------------------------------|---------------------------------------|---------------------------------------|---|-----------------|----------------------|
| 0.000 | $-\infty$ | -106053 | ∞ | -34373 | -51.200 | 0.000 | 0.052 |
| 0.100 | -51138 | -77674 | -18.954 | -24335 | -38.099 | 0.012 | 0.124 |
| 0.200 | -34753 | -53636 | -13.488 | -16019 | -26.870 | 0.051 | 0.253 |
| 0.300 | -23486 | -34198 | -7.651 | -9472 | -17.662 | 0.133 | 0.443 |
| 0.400 | -15327 | -19386 | -2.899 | -4661 | -10.518 | 0.268 | 0.670 |
| 0.500 | -9538 | -8995 | 0.388 | -1470 | -5.375 | 0.441 | 0.881 |
| 0.600 | -5646 | -2589 | 2.184 | 300 | -2.063 | 0.616 | 1.026 |
| 0.700 | -3224 | 499 | 2.659 | 928 | -0.306 | 0.758 | 1.083 |
| 0.800 | -1820 | 1168 | 2.134 | 777 | 0.279 | 0.855 | 1.069 |
| 0.900 | -934 | 548 | 1.058 | 292 | 0.182 | 0.923 | 1.025 |
| 1.000 | 0 | 0 | 0.000 | 0 | 0.000 | 1.000 | 1.000 |

Reference state: Sr(liquid)

**Fig. 2.** Integral quantities of the liquid phase at $T=1400$ K.**Fig. 3.** Activities in the liquid phase at $T=1400$ K.**Table IV.** Standard reaction quantities at 298.15 K for the compounds per mole of atoms.

| Compound | x_{Sr} | $\Delta_f G^\circ$ / (J/mol) | $\Delta_f H^\circ$ / (J/mol) | $\Delta_f S^\circ$ / (J/(mol·K)) | $\Delta_f C_P^\circ$ / (J/(mol·K)) |
|--------------------------|-----------------|------------------------------|------------------------------|----------------------------------|------------------------------------|
| Al_4Sr_1 | 0.200 | -23484 | -26069 | -8.670 | 0.000 |
| Al_2Sr_1 | 0.333 | -27361 | -30903 | -11.880 | 0.000 |
| Al_7Sr_8 | 0.533 | -19291 | -21385 | -7.020 | 0.000 |

References

- [1989Gsc] K.A. Gschneidner Jr., F.W. Calderwood: Bull. Alloy Phase Diagrams **10** (1989) 34–36.
 [2003Wan] C. Wang, Z. Jin, Y. Du: J. Alloys Comp. **358** (2003) 288–293.