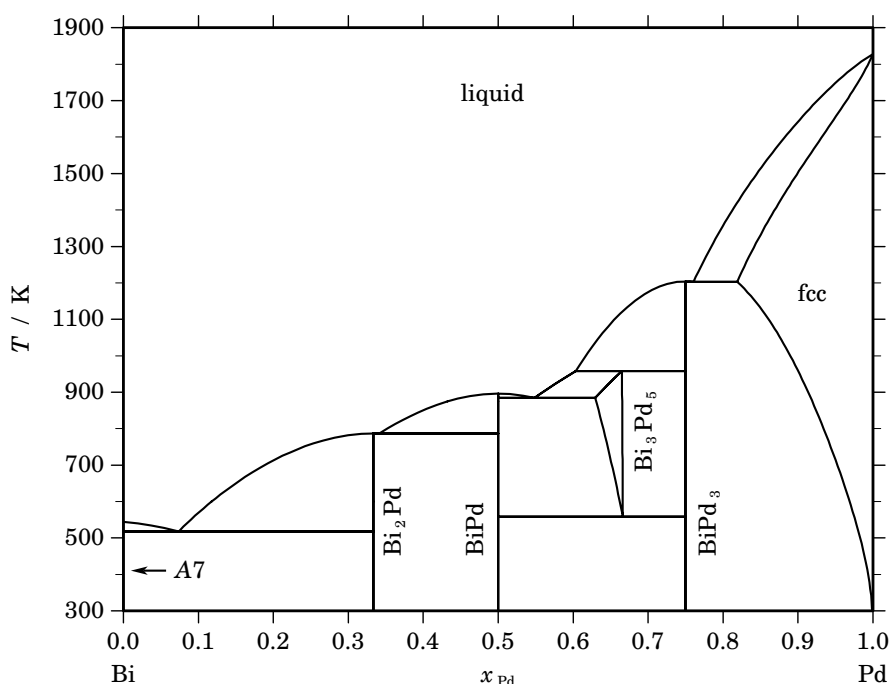


Bi – Pd (Bismuth – Palladium)**Fig. 1.** Calculated phase diagram for the system Bi-Pd.

This system was assessed by Vřešťál *et al.* [2006Vre], from the available experimental information, and ab-initio calculations of the total energies of BiPd and Bi₂Pd. Bismuth is an important component both as a solvent of uranium in nuclear metallurgy, and also in lead-free solder materials, the substrates of which often containing palladium. The phase diagram is based on the experimental work of Zhuravlev and Zhdanov [1953], Zhuravlev [1957Zhu], Brasier and Hume-Rothery [1959Bra], using cooling curve analysis, Schweitzer and Weeks [1961Sch] who analysed the liquidus after equilibrating annealing. The experimental Bi-Pd phase diagram was assessed by Okamoto [1994Oka]. It presents three solution phases, the liquid with a complete miscibility range, the palladium rich terminal solid solution (fcc), and the intermediate solution phase Bi₃Pd₅ (62-71 at.%Pd). The following intermediate compounds have been identified with a very narrow non-stoichiometry range and two allotropic forms, α Bi₂Pd, β Bi₂Pd (1.5 at.%, 653 K), α BiPd, β BiPd (1 at.%, 483 K), α BiPd₃, β BiPd₃ (1073 K). The structures of the intermetallic phases were experimentally studied by Schubert *et al.* [1953Sch], Zhuravlev and Zhdanov [1953Zhu], Kheiker *et al.* [1953Khe], Levin *et al.* [1953Lev], Zhdanov [1954Zhd], Zhuravlev [1958Zhu] and Bhatt and Schubert [1979Bat]. Two other compounds, Bi₂Pd₅ and Bi₁₂Pd₃₁, were put in evidence by Sarah and Schubert [1979Sar], the second one in a very limited temperature range (823 K - 878 K). However, in diffusion couple experiments using BiPd and pure Pd [2001Obe] only the formation of BiPd₃ and Bi₃Pd₅ has been observed but neither Bi₂Pd₅ nor Bi₁₂Pd₃₁ have been detected. Therefore, only three stoichiometric compounds, Bi₂Pd, BiPd and BiPd₃ without structural transformation were modelled by the assessor [2006Vre]. There is no reported solubility of palladium in rhombohedral bismuth. In addition, the solubility of bismuth in palladium at lower temperature has been determined [2001Obe] and the integral enthalpy of mixing of liquid Bi-Pd alloys has been measured by high temperature solution calorimetry in the range of 0-50 at.% Pd at 1028 K.

Table I. Phases, structures and models.

Phase	Struktur- bericht	Prototype	Pearson symbol	Space group	SGTE name	Model
liquid					LIQUID	(Bi,Pd) ₁
A7	A7	α As	$hR2$	$R\bar{3}m$	RHOMBOHEDRAL_A7	(Bi,Pd) ₁
α Bi ₂ Pd	$mC12$	$C2/m$	A_BI2PD	Bi ₂ Pd ₁
β Bi ₂ Pd	C11 _b	MoSi ₂	$tI6$	$I4/mmm$	B_BI2PD	Bi ₂ Pd ₁
α BiPd	$mP32$	$P2_1$	A_BIPD	Bi ₁ Pd ₁
β BiPd	$oC32$	$Cmc2_1$	B_BIPD	Bi ₁ Pd ₁
Bi ₃ Pd ₅	$hP16$...	BI3PD5	(Bi,Pd) ₁
Bi ₂ Pd ₅	$mC28$	$C2/m$
Bi ₁₂ Pd ₃₁	$hR44$	$R3$
α BiPd ₃	$oP16$	$Pmma$	A_BIPD3	Bi ₁ Pd ₃
β BiPd ₃	B_BIPD3	Bi ₁ Pd ₃
fcc	A1	Cu	$cF4$	$Fm\bar{3}m$	FCC_A1	(Bi,Pd) ₁

Table II. Invariant reactions.

Reaction	Type	T / K	Compositions / x_{Pd}			$\Delta_r H / (J/mol)$
liquid \rightleftharpoons BiPd ₃	congruent	1204.6	0.750	0.750		–13032
liquid \rightleftharpoons BiPd ₃ + fcc	eutectic	1203.1	0.761	0.750	0.819	–11662
liquid + BiPd ₃ \rightleftharpoons Bi ₃ Pd ₅	peritectic	958.1	0.604	0.750	0.665	–6996
liquid \rightleftharpoons BiPd	congruent	895.9	0.500	0.500		–18429
liquid \rightleftharpoons BiPd + Bi ₃ Pd ₅	eutectic	884.1	0.548	0.500	0.629	–15299
liquid \rightleftharpoons Bi ₂ Pd	congruent	787.0	0.333	0.333		–14229
liquid \rightleftharpoons Bi ₂ Pd + BiPd	eutectic	786.7	0.342	0.333	0.500	–14308
Bi ₃ Pd ₅ \rightleftharpoons BiPd + BiPd ₃	eutectoid	558.5	0.666	0.500	0.750	–1146
liquid \rightleftharpoons A7 + Bi ₂ Pd	eutectic	518.1	0.074	0.000	0.333	–10706

Table IIIa. Integral quantities for the liquid phase at 1828 K.

x_{Pd}	ΔG_m [J/mol]	ΔH_m [J/mol]	ΔS_m [J/(mol·K)]	G_m^E [J/mol]	S_m^E [J/(mol·K)]	ΔC_P [J/(mol·K)]
0.000	0	0	0.000	0	0.000	0.000
0.100	–9182	–8190	0.543	–4242	–2.160	0.000
0.200	–15786	–15200	0.321	–8180	–3.840	0.000
0.300	–20861	–20790	0.039	–11577	–5.040	0.000
0.400	–24420	–24720	–0.164	–14191	–5.760	0.000
0.500	–26317	–26750	–0.237	–15782	–6.000	0.000
0.600	–26340	–26640	–0.164	–16111	–5.760	0.000
0.700	–24221	–24150	0.039	–14937	–5.040	0.000
0.800	–19626	–19040	0.321	–12021	–3.840	0.000
0.900	–12062	–11070	0.543	–7122	–2.160	0.000
1.000	0	0	0.000	0	0.000	0.000

Reference states: Bi(liquid), Pd(liquid)

Table IIIb. Partial quantities for Bi in the liquid phase at 1828 K.

x_{Bi}	ΔG_{Bi} [J/mol]	ΔH_{Bi} [J/mol]	ΔS_{Bi} [J/(mol·K)]	G_{Bi}^{E} [J/mol]	S_{Bi}^{E} [J/(mol·K)]	a_{Bi}	γ_{Bi}
1.000	0	0	0.000	0	0.000	1.000	1.000
0.900	−1713	−550	0.636	−111	−0.240	0.893	0.993
0.800	−4157	−2520	0.895	−765	−0.960	0.761	0.951
0.700	−7863	−6390	0.806	−2442	−2.160	0.596	0.852
0.600	−13385	−12640	0.407	−5620	−3.840	0.415	0.691
0.500	−21317	−21750	−0.237	−10782	−6.000	0.246	0.492
0.400	−32333	−34200	−1.021	−18406	−8.640	0.119	0.298
0.300	−47272	−50470	−1.750	−28973	−11.760	0.045	0.149
0.200	−67424	−71040	−1.978	−42962	−15.360	0.012	0.059
0.100	−95851	−96390	−0.295	−60854	−19.440	0.002	0.018
0.000	−∞	−127000	∞	−83128	−24.000	0.000	0.004

Reference state: Bi(liquid)

Table IIIc. Partial quantities for Pd in the liquid phase at 1828 K.

x_{Pd}	ΔG_{Pd} [J/mol]	ΔH_{Pd} [J/mol]	ΔS_{Pd} [J/(mol·K)]	G_{Pd}^{E} [J/mol]	S_{Pd}^{E} [J/(mol·K)]	a_{Pd}	γ_{Pd}
0.000	−∞	−87000	∞	−43128	−24.000	0.000	0.059
0.100	−76411	−76950	−0.295	−41414	−19.440	0.007	0.066
0.200	−62304	−65920	−1.978	−37842	−15.360	0.017	0.083
0.300	−51192	−54390	−1.750	−32893	−11.760	0.034	0.115
0.400	−40973	−42840	−1.021	−27046	−8.640	0.067	0.169
0.500	−31317	−31750	−0.237	−20782	−6.000	0.127	0.255
0.600	−22345	−21600	0.407	−14581	−3.840	0.230	0.383
0.700	−14343	−12870	0.806	−8922	−2.160	0.389	0.556
0.800	−7677	−6040	0.895	−4285	−0.960	0.603	0.754
0.900	−2753	−1590	0.636	−1151	−0.240	0.834	0.927
1.000	0	0	0.000	0	0.000	1.000	1.000

Reference state: Pd(liquid)

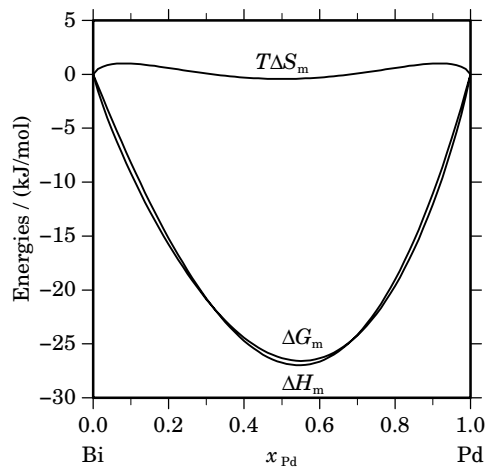
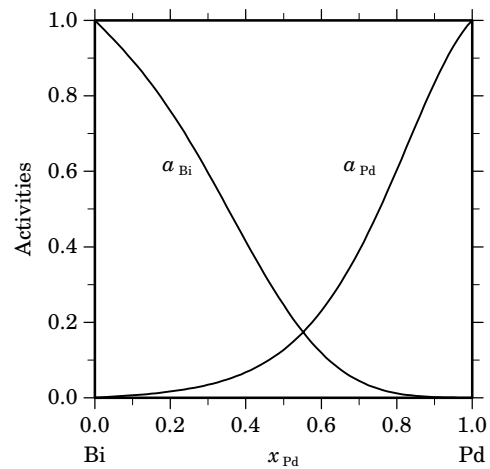
**Fig. 2.** Integral quantities of the liquid phase at $T=1828$ K.**Fig. 3.** Activities in the liquid phase at $T=1828$ K.

Table IVa. Integral quantities for the stable phases at 1028 K.

Phase	x_{Pd}	ΔG_{m} [J/mol]	ΔH_{m} [J/mol]	ΔS_{m} [J/(mol·K)]	G_{m}^{E} [J/mol]	S_{m}^{E} [J/(mol·K)]	ΔC_P [J/(mol·K)]
liquid	0.000	0	0	0.000	0	0.000	0.000
	0.100	−8134	−6964	1.139	−5356	−1.564	0.405
	0.200	−14302	−12747	1.513	−10025	−2.648	0.809
	0.300	−18989	−17111	1.827	−13768	−3.252	1.214
	0.400	−22097	−19814	2.220	−16344	−3.375	1.619
	0.500	−23438	−20618	2.744	−17514	−3.019	2.024
	0.600	−22789	−19281	3.413	−17037	−2.183	2.428
	0.626	−22253	−18539	3.613	−16605	−1.881	2.535
BiPd ₃	0.750	−19375	−25134	−5.603			0.000
fcc	0.882	−10260	−8275	1.931	−7162	−1.083	0.000
	0.900	−8995	−7164	1.782	−6217	−0.921	0.000
	1.000	0	0	0.000	0	0.000	0.000

Reference states: Bi(liquid), Pd(fcc)

Table IVb. Partial quantities for Bi in the stable phases at 1028 K.

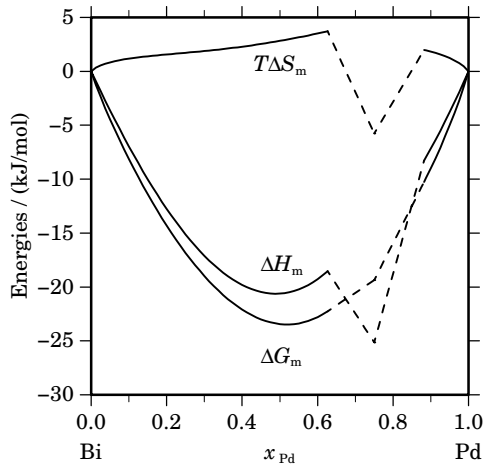
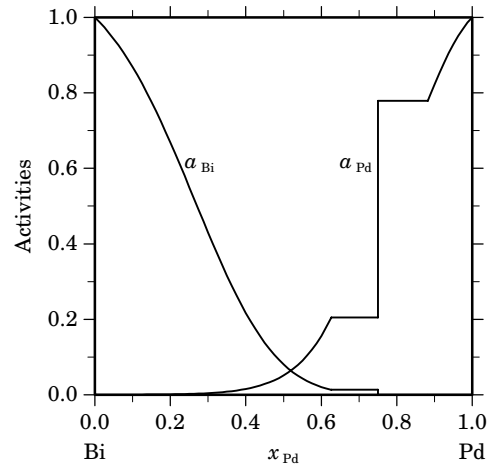
Phase	x_{Bi}	ΔG_{Bi} [J/mol]	ΔH_{Bi} [J/mol]	ΔS_{Bi} [J/(mol·K)]	G_{Bi}^{E} [J/mol]	S_{Bi}^{E} [J/(mol·K)]	a_{Bi}	γ_{Bi}
liquid	1.000	0	0	0.000	0	0.000	1.000	1.000
	0.900	−1204	−550	0.636	−303	−0.240	0.869	0.965
	0.800	−3440	−2520	0.895	−1533	−0.960	0.669	0.836
	0.700	−7218	−6390	0.806	−4170	−2.160	0.430	0.614
	0.600	−13059	−12640	0.407	−8692	−3.840	0.217	0.362
	0.500	−21507	−21750	−0.237	−15582	−6.000	0.081	0.162
	0.400	−33150	−34200	−1.021	−25318	−8.640	0.021	0.052
	0.374	−36850	−38115	−1.231	−28432	−9.419	0.013	0.036
BiPd ₃	0.250	−36850	14909	50.349			0.013	
	0.250	−71081	−120776	−48.342			0.000	
fcc	0.118	−71081	−62143	8.695	−52799	−9.089	0.000	0.002
	0.100	−74921	−64616	10.025	−55241	−9.120	0.000	0.002
	0.000	−∞	−79436	∞	−69865	−9.310	0.000	0.000

Reference state: Bi(liquid)

Table IVc. Partial quantities for Pd in the stable phases at 1028 K.

Phase	x_{Pd}	ΔG_{Pd} [J/mol]	ΔH_{Pd} [J/mol]	ΔS_{Pd} [J/(mol·K)]	G_{Pd}^{E} [J/mol]	S_{Pd}^{E} [J/(mol·K)]	a_{Pd}	γ_{Pd}
liquid	0.000	$-\infty$	−74735	∞	−56192	−18.038	0.000	0.001
	0.100	−70510	−64685	5.666	−50829	−13.478	0.000	0.003
	0.200	−57750	−53655	3.983	−43994	−9.398	0.001	0.006
	0.300	−46455	−42125	4.212	−36164	−5.798	0.004	0.015
	0.400	−35654	−30575	4.940	−27822	−2.678	0.015	0.039
	0.500	−25370	−19485	5.725	−19446	−0.038	0.051	0.103
	0.600	−15882	−9335	6.369	−11516	2.122	0.156	0.260
	0.626	−13550	−6866	6.501	−9552	2.613	0.205	0.327
BiPd ₃	0.750	−13550	−38482	−24.253			0.205	
	0.750	−2139	6747	8.644			0.779	
fcc	0.882	−2139	−1082	1.028	−1068	−0.014	0.779	0.883
	0.900	−1670	−780	0.866	−770	−0.010	0.822	0.914
	1.000	0	0	0.000	0	0.000	1.000	1.000

Reference state: Pd(fcc)

**Fig. 4.** Integral quantities of the stable phases at $T=1028$ K.**Fig. 5.** Activities in the stable phases at $T=1028$ K.**Table V.** Standard reaction quantities at 298.15 K for the compounds per mole of atoms.

Compound	x_{Pd}	$\Delta_f G^\circ$ / (J/mol)	$\Delta_f H^\circ$ / (J/mol)	$\Delta_f S^\circ$ / (J/(mol·K))	$\Delta_f C_P^\circ$ / (J/(mol·K))
Bi ₂ Pd ₁	0.333	−24355	−25100	−2.500	0.000
Bi ₁ Pd ₁	0.500	−31319	−33600	−7.650	0.000
Bi ₁ Pd ₃	0.750	−22181	−22300	−0.400	0.000

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