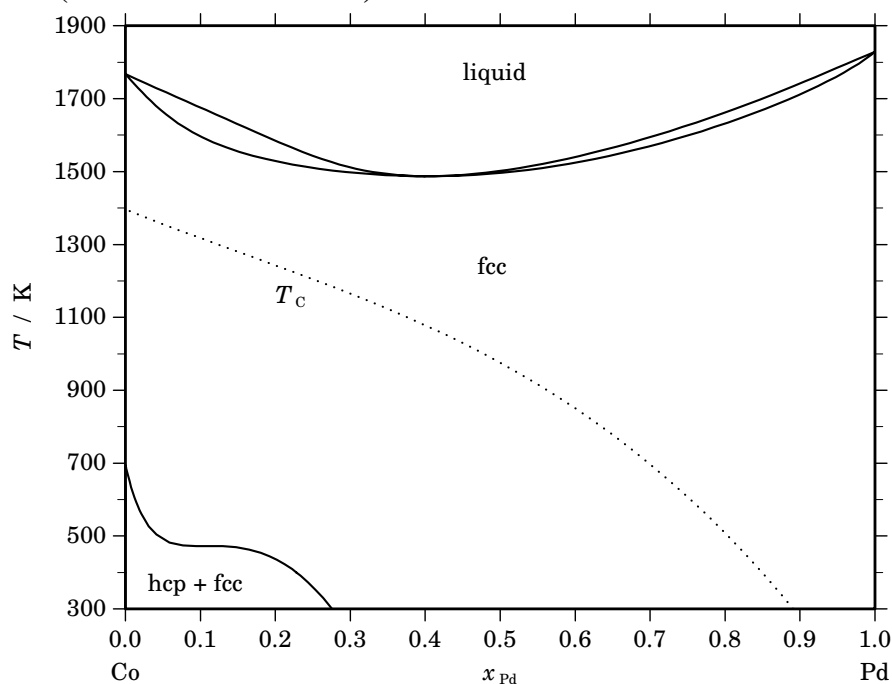


Co – Pd (Cobalt – Palladium)**Fig. 1.** Calculated phase diagram for the system Co-Pd.

The Co-Pd phase diagram is quite simple, consisting only of the melt, a broad fcc solution phase and at lower temperature the Co-based hcp phase. The present thermochemical optimisation of the Co-Pd system has been done by [2004Fra]. The phase diagram of the Co-Pd system and the T_C curve of fcc alloys have been determined essentially by Grube and Kästner [1936Gru]. The mixing enthalpy in the melt has been measured calorimetrically at 1873 K [1977Vat] and the excess properties of mixing have been determined by Knudsen mass spectrometry for the melt [1994Tom] as well as for solid solutions [1995Wan]. The activity of Co in fcc solid solutions has been measured in gas equilibration experiments [1965Sch] and by EMF methods [1965Sch, 1970Bid]. The experimental results of Vatolin and Kozlov [1977Vat] are in conflict with the results of Tomiska *et al.* [1994Tom]. [1977Vat] obtained slightly positive mixing enthalpies in the liquid whereas [1994Tom] found considerable negative mixing enthalpies. However, the same group investigated also the solid solutions [1995Wan] and both of their datasets are in accord with the phase diagram. Therefore, the results of [1977Vat] have been excluded from the present assessment. Another assessment for Co-Pd has been reported in [1999Gho] but the results of [1977Vat] have been adopted and the dataset predicts the presence of a miscibility gap in the fcc phase below 846 K at 17 at.% Pd which is not supported by experiments.

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Table I. Phases, structures and models.

Phase	Struktur- bericht	Prototype	Pearson symbol	Space group	SGTE name	Model
liquid					LIQUID	(Co,Pd) ₁
fcc	A1	Cu	<i>cF4</i>	<i>Fm$\bar{3}m$</i>	FCC_A1	(Co,Pd) ₁
hcp	A3	Mg	<i>hP2</i>	<i>P6₃/mmc</i>	HCP_A3	(Co,Pd) ₁

Table II. Invariant reactions.

Reaction	Type	<i>T</i> / K	Compositions / <i>x</i> _{Pd}		$\Delta_r H$ / (J/mol)
liquid \rightleftharpoons fcc	congruent	1487.2	0.405	0.405	–13821

Table IIIa. Integral quantities for the liquid phase at 1850 K.

<i>x</i> _{Pd}	ΔG_m [J/mol]	ΔH_m [J/mol]	ΔS_m [J/(mol·K)]	G_m^E [J/mol]	S_m^E [J/(mol·K)]	ΔC_P [J/(mol·K)]
0.000	0	0	0.000	0	0.000	0.000
0.100	–6109	–3427	1.450	–1109	–1.253	0.000
0.200	–10037	–6430	1.949	–2339	–2.211	0.000
0.300	–12949	–8883	2.198	–3553	–2.881	0.000
0.400	–14965	–10660	2.327	–4613	–3.269	0.000
0.500	–16041	–11633	2.383	–5380	–3.380	0.000
0.600	–16068	–11675	2.375	–5716	–3.221	0.000
0.700	–14881	–10659	2.282	–5484	–2.797	0.000
0.800	–12244	–8460	2.045	–4546	–2.115	0.000
0.900	–7765	–4949	1.522	–2764	–1.181	0.000
1.000	0	0	0.000	0	0.000	0.000

Reference states: Co(liquid), Pd(liquid)

Table IIIb. Partial quantities for Co in the liquid phase at 1850 K.

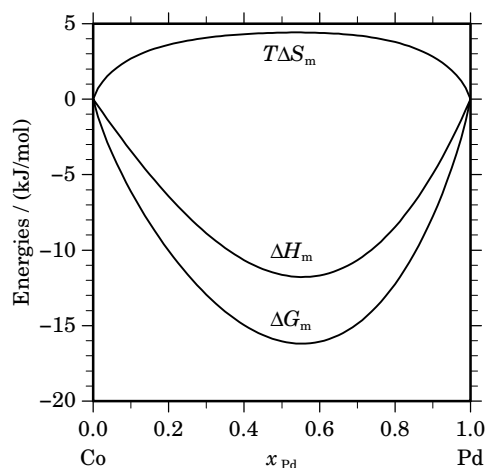
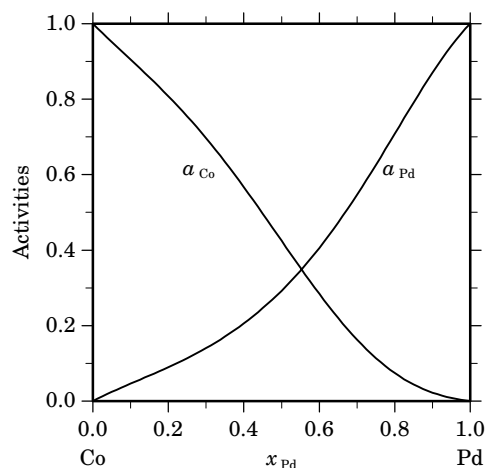
<i>x</i> _{Co}	ΔG_{Co} [J/mol]	ΔH_{Co} [J/mol]	ΔS_{Co} [J/(mol·K)]	G_{Co}^E [J/mol]	S_{Co}^E [J/(mol·K)]	<i>a</i> _{Co}	γ_{Co}
1.000	0	0	0.000	0	0.000	1.000	1.000
0.900	–1537	–190	0.728	84	–0.148	0.905	1.005
0.800	–3282	–931	1.271	151	–0.585	0.808	1.010
0.700	–5561	–2475	1.668	–74	–1.298	0.697	0.995
0.600	–8725	–5077	1.972	–868	–2.275	0.567	0.945
0.500	–13168	–8990	2.258	–2506	–3.505	0.425	0.850
0.400	–19358	–14468	2.643	–5264	–4.975	0.284	0.710
0.300	–27937	–21764	3.337	–9417	–6.674	0.163	0.542
0.200	–39999	–31132	4.793	–15243	–8.589	0.074	0.371
0.100	–58434	–42826	8.437	–23016	–10.708	0.022	0.224
0.000	– ∞	–57100	∞	–33013	–13.020	0.000	0.117

Reference state: Co(liquid)

Table IIIc. Partial quantities for Pd in the liquid phase at 1850 K.

x_{Pd}	ΔG_{Pd} [J/mol]	ΔH_{Pd} [J/mol]	ΔS_{Pd} [J/(mol·K)]	G_{Pd}^{E} [J/mol]	S_{Pd}^{E} [J/(mol·K)]	a_{Pd}	γ_{Pd}
0.000	$-\infty$	-35960	∞	-10023	-14.020	0.000	0.521
0.100	-47261	-32552	7.951	-11843	-11.194	0.046	0.463
0.200	-37056	-28426	4.665	-12300	-8.717	0.090	0.449
0.300	-30190	-23836	3.435	-11670	-6.576	0.140	0.468
0.400	-24324	-19034	2.859	-10229	-4.759	0.206	0.514
0.500	-18915	-14275	2.508	-8253	-3.255	0.292	0.585
0.600	-13875	-9812	2.196	-6018	-2.051	0.406	0.676
0.700	-9285	-5900	1.830	-3799	-1.136	0.547	0.781
0.800	-5305	-2791	1.359	-1872	-0.497	0.708	0.885
0.900	-2135	-740	0.754	-514	-0.122	0.870	0.967
1.000	0	0	0.000	0	0.000	1.000	1.000

Reference state: Pd(liquid)

**Fig. 2.** Integral quantities of the liquid phase at $T=1850$ K.**Fig. 3.** Activities in the liquid phase at $T=1850$ K.**Table IVa.** Integral quantities for the stable phases at 1473 K.

Phase	x_{Pd}	ΔG_{m} [J/mol]	ΔH_{m} [J/mol]	ΔS_{m} [J/(mol·K)]	G_{m}^{E} [J/mol]	S_{m}^{E} [J/(mol·K)]	ΔC_P [J/(mol·K)]
fcc	0.000	0	0	0.000	0	0.000	0.000
	0.100	-4321	-1872	1.662	-339	-1.041	-1.600
	0.200	-7231	-4160	2.085	-1102	-2.076	-2.216
	0.300	-9574	-6488	2.095	-2093	-2.984	-2.422
	0.400	-11364	-8544	1.915	-3122	-3.681	-2.425
	0.500	-12497	-10049	1.662	-4008	-4.101	-2.296
	0.600	-12814	-10738	1.409	-4572	-4.186	-2.043
	0.700	-12116	-10353	1.197	-4634	-3.882	-1.657
	0.800	-10144	-8623	1.032	-4016	-3.128	-1.155
	0.900	-6513	-5267	0.846	-2532	-1.857	-0.585
	1.000	0	0	0.000	0	0.000	0.000

Reference states: Co(fcc), Pd(fcc)

Table IVb. Partial quantities for Co in the stable phases at 1473 K.

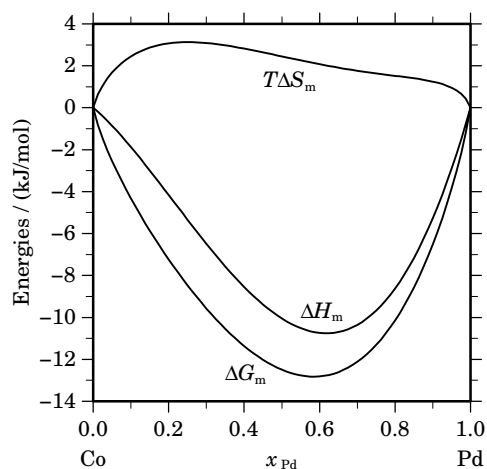
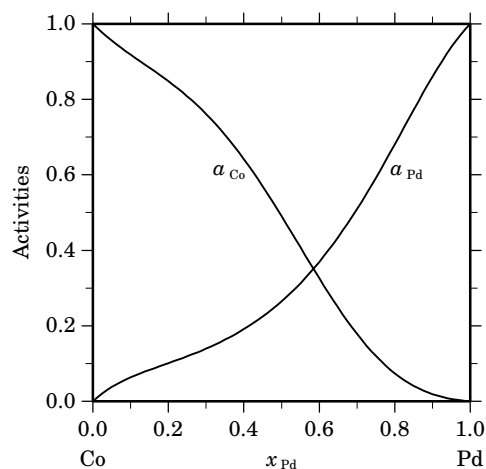
Phase	x_{Co}	ΔG_{Co} [J/mol]	ΔH_{Co} [J/mol]	ΔS_{Co} [J/(mol·K)]	G_{Co}^{E} [J/mol]	S_{Co}^{E} [J/(mol·K)]	a_{Co}	γ_{Co}
fcc	1.000	0	0	0.000	0	0.000	1.000	1.000
	0.900	−1044	278	0.898	246	0.022	0.918	1.020
	0.800	−2018	567	1.755	715	−0.101	0.848	1.060
	0.700	−3339	235	2.427	1029	−0.539	0.761	1.088
	0.600	−5427	−1243	2.841	829	−1.407	0.642	1.070
	0.500	−8724	−4348	2.971	−235	−2.792	0.491	0.981
	0.400	−13735	−9563	2.832	−2513	−4.786	0.326	0.814
	0.300	−21113	−17431	2.500	−6368	−7.511	0.178	0.595
	0.200	−31891	−28584	2.245	−12180	−11.137	0.074	0.370
	0.100	−48529	−43656	3.308	−20329	−15.837	0.019	0.190
	0.000	−∞	−63128	∞	−31164	−21.700	0.000	0.079

Reference state: Co(fcc)

Table IVc. Partial quantities for Pd in the stable phases at 1473 K.

Phase	x_{Pd}	ΔG_{Pd} [J/mol]	ΔH_{Pd} [J/mol]	ΔS_{Pd} [J/(mol·K)]	G_{Pd}^{E} [J/mol]	S_{Pd}^{E} [J/(mol·K)]	a_{Pd}	γ_{Pd}
fcc	0.000	−∞	−15101	∞	−575	−9.862	0.000	0.954
	0.100	−33806	−21225	8.541	−5605	−10.604	0.063	0.633
	0.200	−28083	−23066	3.405	−8371	−9.976	0.101	0.505
	0.300	−24121	−22174	1.322	−9376	−8.688	0.140	0.465
	0.400	−20270	−19496	0.526	−9048	−7.093	0.191	0.478
	0.500	−16270	−15749	0.354	−7781	−5.409	0.265	0.530
	0.600	−12200	−11521	0.461	−5944	−3.786	0.369	0.615
	0.700	−8260	−7319	0.639	−3891	−2.327	0.509	0.728
	0.800	−4707	−3633	0.729	−1974	−1.126	0.681	0.851
	0.900	−1845	−1001	0.573	−554	−0.303	0.860	0.956
	1.000	0	0	0.000	0	0.000	1.000	1.000

Reference state: Pd(fcc)

**Fig. 4.** Integral quantities of the stable phases at $T=1473$ K.**Fig. 5.** Activities in the stable phases at $T=1473$ K.