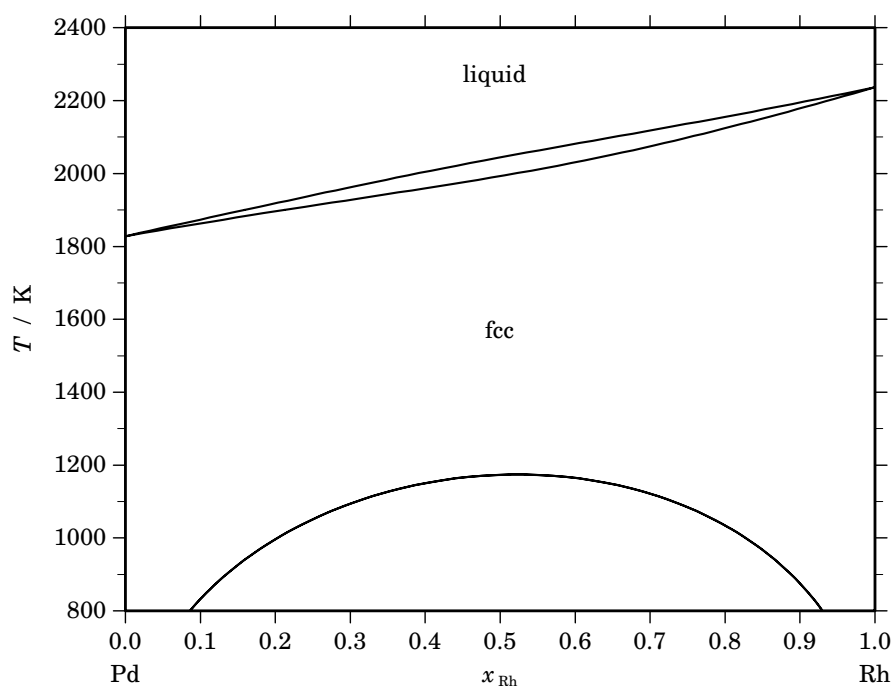


Pd – Rh (Palladium – Rhodium)**Fig. 1.** Calculated phase diagram for the system Pd-Rh.

The system Pd-Rh is characterised by two solution phases, liquid and fcc with continuous miscibility at higher temperatures and a broad miscibility gap opening in the fcc phase at lower temperatures [1959Rau2, 1987Shi]. The melting range is experimentally ill defined [1994Oka]. The thermodynamic assessment of the Pd-Rh system was carried out by Korb [2004Kor]. The calculated miscibility gap agrees well with [1959Rau2] and [1959Rau1] in the Pd-rich region and with [1987Shi] near the critical point. The calculated liquidus and solidus must be seen as a result of the thermodynamic calculations, see [1994Oka].

Table I. Phases, structures and models.

Phase	Struktur- bericht	Prototype	Pearson symbol	Space group	SGTE name	Model
liquid					LIQUID	(Pd,Rh) ₁
fcc	A1	Cu	cF4	$Fm\bar{3}m$	FCC_A1	(Pd,Rh) ₁

Table II. Invariant reactions.

Reaction	Type	T / K	Compositions / x_{Rh}			$\Delta_r H / (\text{J/mol})$
$\text{fcc} \rightleftharpoons \text{fcc}' + \text{fcc}''$	critical	1173.6	0.523	0.523	0.523	0

Table IIIa. Integral quantities for the liquid phase at 2250 K.

x_{Rh}	ΔG_{m} [J/mol]	ΔH_{m} [J/mol]	ΔS_{m} [J/(mol·K)]	G_{m}^{E} [J/mol]	S_{m}^{E} [J/(mol·K)]	ΔC_P [J/(mol·K)]
0.000	0	0	0.000	0	0.000	0.000
0.100	–4468	1613	2.703	1613	0.000	0.000
0.200	–6493	2868	4.161	2868	0.000	0.000
0.300	–7663	3765	5.079	3765	0.000	0.000
0.400	–8288	4303	5.596	4303	0.000	0.000
0.500	–8485	4482	5.763	4482	0.000	0.000
0.600	–8288	4303	5.596	4303	0.000	0.000
0.700	–7663	3765	5.079	3765	0.000	0.000
0.800	–6493	2868	4.161	2868	0.000	0.000
0.900	–4468	1613	2.703	1613	0.000	0.000
1.000	0	0	0.000	0	0.000	0.000

Reference states: Pd(liquid), Rh(liquid)

Table IIIb. Partial quantities for Pd in the liquid phase at 2250 K.

x_{Pd}	ΔG_{Pd} [J/mol]	ΔH_{Pd} [J/mol]	ΔS_{Pd} [J/(mol·K)]	G_{Pd}^{E} [J/mol]	S_{Pd}^{E} [J/(mol·K)]	a_{Pd}	γ_{Pd}
1.000	0	0	0.000	0	0.000	1.000	1.000
0.900	–1792	179	0.876	179	0.000	0.909	1.010
0.800	–3457	717	1.855	717	0.000	0.831	1.039
0.700	–5059	1613	2.966	1613	0.000	0.763	1.090
0.600	–6688	2868	4.247	2868	0.000	0.699	1.166
0.500	–8485	4482	5.763	4482	0.000	0.635	1.271
0.400	–10688	6454	7.619	6454	0.000	0.565	1.412
0.300	–13739	8784	10.010	8784	0.000	0.480	1.599
0.200	–18635	11474	13.382	11474	0.000	0.369	1.847
0.100	–28555	14521	19.145	14521	0.000	0.217	2.173
0.000	– ∞	17928	∞	17928	0.000	0.000	2.607

Reference state: Pd(liquid)

Table IIIc. Partial quantities for Rh in the liquid phase at 2250 K.

x_{Rh}	ΔG_{Rh} [J/mol]	ΔH_{Rh} [J/mol]	ΔS_{Rh} [J/(mol·K)]	G_{Rh}^{E} [J/mol]	S_{Rh}^{E} [J/(mol·K)]	a_{Rh}	γ_{Rh}
0.000	– ∞	17928	∞	17928	0.000	0.000	2.607
0.100	–28555	14521	19.145	14521	0.000	0.217	2.173
0.200	–18635	11474	13.382	11474	0.000	0.369	1.847
0.300	–13739	8784	10.010	8784	0.000	0.480	1.599
0.400	–10688	6454	7.619	6454	0.000	0.565	1.412
0.500	–8485	4482	5.763	4482	0.000	0.635	1.271
0.600	–6688	2868	4.247	2868	0.000	0.699	1.166
0.700	–5059	1613	2.966	1613	0.000	0.763	1.090
0.800	–3457	717	1.855	717	0.000	0.831	1.039
0.900	–1792	179	0.876	179	0.000	0.909	1.010
1.000	0	0	0.000	0	0.000	1.000	1.000

Reference state: Rh(liquid)

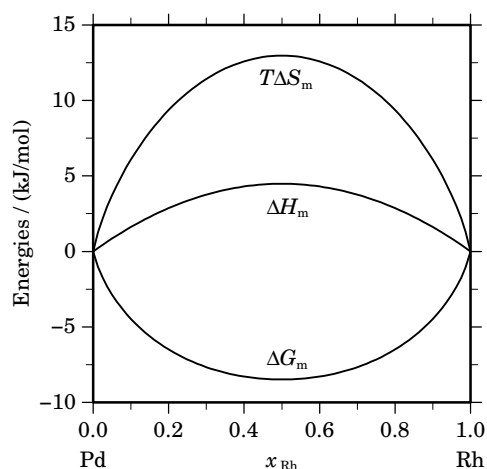


Fig. 2. Integral quantities of the liquid phase at $T=2250$ K.

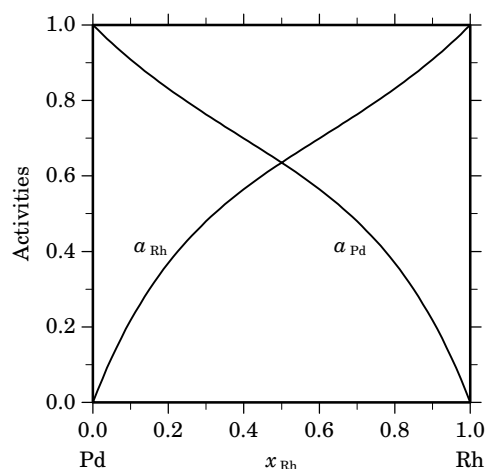


Fig. 3. Activities in the liquid phase at $T=2250$ K.

Table IVa. Integral quantities for the stable phases at 1575 K.

Phase	x_{Rh}	ΔG_m [J/mol]	ΔH_m [J/mol]	ΔS_m [J/(mol·K)]	G_m^E [J/mol]	S_m^E [J/(mol·K)]	ΔC_P [J/(mol·K)]
fcc	0.000	0	0	0.000	0	0.000	0.000
	0.100	-2547	1710	2.703	1710	0.000	0.000
	0.200	-3494	3059	4.161	3059	0.000	0.000
	0.300	-3959	4041	5.079	4041	0.000	0.000
	0.400	-4166	4647	5.596	4647	0.000	0.000
	0.500	-4206	4871	5.763	4871	0.000	0.000
	0.600	-4108	4705	5.596	4705	0.000	0.000
	0.700	-3857	4142	5.079	4142	0.000	0.000
	0.800	-3377	3176	4.161	3176	0.000	0.000
	0.900	-2460	1797	2.703	1797	0.000	0.000
	1.000	0	0	0.000	0	0.000	0.000

Reference states: Pd(fcc), Rh(fcc)

Table IVb. Partial quantities for Pd in the stable phases at 1575 K.

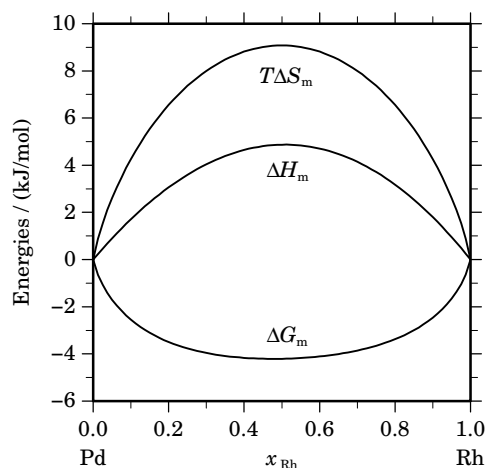
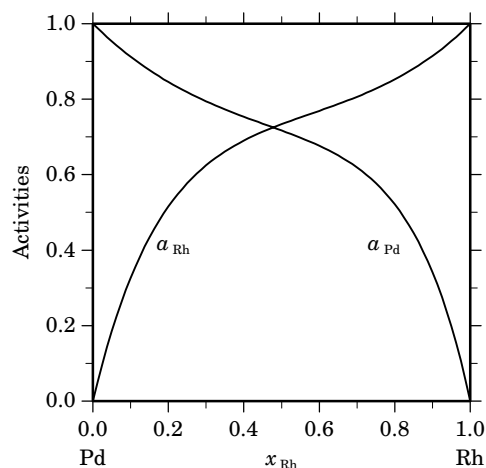
Phase	x_{Pd}	ΔG_{Pd} [J/mol]	ΔH_{Pd} [J/mol]	ΔS_{Pd} [J/(mol·K)]	G_{Pd}^E [J/mol]	S_{Pd}^E [J/(mol·K)]	a_{Pd}	γ_{Pd}
fcc	1.000	0	0	0.000	0	0.000	1.000	1.000
	0.900	-1201	179	0.876	179	0.000	0.912	1.014
	0.800	-2196	726	1.855	726	0.000	0.846	1.057
	0.700	-3015	1656	2.966	1656	0.000	0.794	1.135
	0.600	-3707	2982	4.247	2982	0.000	0.753	1.256
	0.500	-4357	4720	5.763	4720	0.000	0.717	1.434
	0.400	-5115	6884	7.619	6884	0.000	0.677	1.692
	0.300	-6278	9488	10.010	9488	0.000	0.619	2.064
	0.200	-8529	12547	13.382	12547	0.000	0.521	2.607
	0.100	-14077	16076	19.145	16076	0.000	0.341	3.413
	0.000	$-\infty$	20089	∞	20089	0.000	0.000	4.637

Reference state: Pd(fcc)

Table IVc. Partial quantities for Rh in the stable phases at 1575 K.

Phase	x_{Rh}	ΔG_{Rh} [J/mol]	ΔH_{Rh} [J/mol]	ΔS_{Rh} [J/(mol·K)]	G_{Rh}^{E} [J/mol]	S_{Rh}^{E} [J/(mol·K)]	a_{Rh}	γ_{Rh}
fcc	0.000	$-\infty$	18879	∞	18879	0.000	0.000	4.228
	0.100	−14665	15488	19.145	15488	0.000	0.326	3.263
	0.200	−8684	12393	13.382	12393	0.000	0.515	2.576
	0.300	−6160	9607	10.010	9607	0.000	0.625	2.083
	0.400	−4854	7145	7.619	7145	0.000	0.690	1.726
	0.500	−4055	5022	5.763	5022	0.000	0.734	1.467
	0.600	−3436	3253	4.247	3253	0.000	0.769	1.282
	0.700	−2819	1852	2.966	1852	0.000	0.806	1.152
	0.800	−2090	833	1.855	833	0.000	0.853	1.066
	0.900	−1169	211	0.876	211	0.000	0.915	1.016
	1.000	0	0	0.000	0	0.000	1.000	1.000

Reference state: Rh(fcc)

**Fig. 4.** Integral quantities of the stable phases at $T=1575$ K.**Fig. 5.** Activities in the stable phases at $T=1575$ K.

References

- [1931Tam] G. Tammann, H.J. Rocha in: “Festschrift zum 50-jährigen Bestehen der Platinschmelze G. Siebert GmbH”, Hanau, (1931) pp. 317–320.
- [1959Rau1] E. Raub: J. Less-Common Met. **1** (1959) 3–18.
- [1959Rau2] E. Raub, H. Beeskow, D. Menzel: Z. Metallkd. **50** (1959) 428–431.
- [1987Shi] J.E. Shield, R.K. Williams: Scr. Metall. **21** (1987) 1475–1479.
- [1994Oka] H. Okamoto: J. Phase Equilibria **15** (1994) 208–212 and 369.
- [2004Kor] J. Korb, unpublished assessment, GTT-Technologies, 2004.