

## Iron – Nitrogen – Uranium

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### Introduction

The investigations of this ternary system are devoted only to the phase diagram of the quasibinary system Fe-UN [1962Kat, 1963Bri, 1966Pri, 1971Guh, 1974Imo].

According to the thermodynamic calculations UN does not react with Fe. The solid-solid reactions of Fe with UN were investigated at elevated temperatures by [1962Kat, 1966Pri]: UN samples showed no signs of reaction after 500 h at 1000°C. [1963Bri] indicated that the system Fe-UN was found to be of simple eutectic type and the eutectic contains 48.5 mass% Fe and crystallizes at  $1430 \pm 10^\circ\text{C}$ . The later investigations showed that the eutectic temperature is equal to  $1395 \pm 5^\circ\text{C}$ , eutectic composition being at 49 mass% Fe [1971Guh].

[1974Imo] confirmed that Fe and UN are compatible under the following conditions: at 1000°C in 0.4–33.3 kPa of nitrogen, and at 1400°C in 44 kPa of nitrogen. As the lattice parameter of UN remained unchanged it was suggested that the solubility of Fe in UN is very small. By heating a mixed powder of Fe and UN at 1400°C in a vacuum of 0.013 Pa for 5 h,  $\text{UFe}_2$  was formed, but the reaction did not occur at 1220°C by heating for 25 h [1974Imo].

Powdered  $\text{UFe}_2$  interacts with UN at 1000°C in 40 kPa of nitrogen for 5 h forming  $\text{U}_2\text{N}_3$  and Fe [1974Imo]:  $4\text{UFe}_2 + 3\text{N}_2 \rightleftharpoons 2\text{U}_2\text{N}_3 + 8\text{Fe}$ . Thus there seem to exist as equilibrium the next reactions:  $\text{UN} + 2\text{Fe} \rightleftharpoons \text{UFe}_2 + 1/2\text{N}_2$  (1) and/or  $2\text{U}_2\text{N}_3 + 8\text{Fe} \rightleftharpoons 4\text{UFe}_2 + 3\text{N}_2$  (2). The equilibrium pressure for the reaction (1) was estimated to be 0.003 Pa at 1220°C and 0.133 Pa at 1400°C. Therefore the formation of  $\text{UFe}_2$  is practically impossible below 1400°C and the liquid appears in the Fe-UN quasibinary system at higher temperature [1971Guh].

Investigations of the system are listed in Table 1.

### Binary Systems

Binary systems Fe-N, Fe-U and N-U are accepted from [Mas2].

### Solid Phases

There are no data about existence of ternary compounds in the Fe-N-U system. Crystallographic data of all unary phases and binary compounds are listed in Table 2.

### Quasibinary Systems

The Fe-UN system was constructed using the data of [1963Bri] and [1971Guh] and it is seen that this quasibinary system is of simple eutectic type with no evidence of solid solubility (Fig. 1).

### Invariant Equilibria

The temperature of 1395°C and the liquid composition of 49 mass% Fe (68.44Fe-15.79U(at.%)) are accepted from [1971Guh] for the three-phase invariant eutectic reaction  $\text{L} \rightleftharpoons \text{UN} + (\gamma\text{Fe})$ .

### Notes on Materials Properties and Applications

Dispersions of UN in Fe have been examined as potential fuel elements for high-temperature nuclear applications [1963Bri]. To localize fission-product damage it is usually required that the structure consists essentially of discrete particles of the uranium compounds dispersed in a metallic uranium-free matrix.

## References

- [1962Kat] Katz, S., "High Temperature Reactions between Refractory Uranium Compounds and Metals", *J. Nucl. Mater.*, **6**(2), 172-181 (1962) (Experimental, Phase Relations, Thermodyn., 21)
- [1963Bri] Briggs, G., Guha, J., Barta, J., White, J., "Systems of UC, UC<sub>2</sub>, and UN with Transition Metals", *Trans. Brit. Ceram. Soc.*, **62**, 221-246 (1963) (Experimental, Morphology, Phase Diagram, Phase Relations, 18)
- [1966Pri] Price, D.E., Moak, D.P., "The Compatibility of Uranium Nitride with Potential Cladding Metals", *Trans. Amer. Nucl. Soc.*, **9**, 418 (1966) (Experimental, Phase Relations, 0)
- [1971Guh] Guha, J.P., "Phase Equilibrium Relationships in the System UN-UC-Fe", *J. Nucl. Mater.*, **41**, 187-194 (1971) (Experimental, Phase Diagram, Phase Relations, 15)
- [1974Imo] Imoto, S., Namba, S., "Thermodynamics Applied to Compatibility of UN with Ni, Cr and Fe", *J. Nucl. Mater.*, **51**, 106-111 (1974) (Experimental, Phase Relations, Thermodyn., 20)

**Table 1:** Investigations of the Fe-N-U Phase Relations, Structures and Thermodynamics

Reference	Method/Experimental Technique	Temperature/Composition/Phase Range Studied
[1962Kat]	XRD, metallography	1000°C / Fe-UN
[1963Bri]	XRD, metallography	1250-1900°C / Fe-UN
[1966Pri]	Metallography	400-1350°C / Fe-UN
[1971Guh]	XRD, metallography	Fe-UN
[1974Imo]	XRD, measurements of equilibrium pressures of nitrogen	up to 1400°C / Fe-UN

**Table 2:** Crystallographic Data of Solid Phases

Phase/ Temperature Range [°C]	Pearson Symbol/ Space Group/ Prototype	Lattice Parameters [pm]	Comments/References
(εFe)	<i>hP2</i> <i>P6<sub>3</sub>/mmc</i> Mg	<i>a</i> = 246.8 <i>c</i> = 396.0	at 25°C, 13 GPa [Mas2]
(δFe) 1538 - 1394	<i>cI2</i> <i>Im<math>\bar{3}m</math></i> W	<i>a</i> = 293.15	[Mas2]
(γFe) 1394 - 912	<i>cF4</i> <i>Fm<math>\bar{3}m</math></i> Cu	<i>a</i> = 364.67	at 915°C [V-C2, Mas2]
(αFe) < 912	<i>cI2</i> <i>Im<math>\bar{3}m</math></i> W	<i>a</i> = 286.65	at 25°C [Mas2]
(γU) 1135 - 776	<i>cI2</i> <i>Im<math>\bar{3}m</math></i> W	<i>a</i> = 352.4	[Mas2]

Phase/ Temperature Range [°C]	Pearson Symbol/ Space Group/ Prototype	Lattice Parameters [pm]	Comments/References
(βU) 776 - 668	<i>tP</i> 30 <i>P</i> 4 <sub>2</sub> / <i>mm</i> βU	<i>a</i> = 1075.9 <i>c</i> = 565.6	[Mas2]
(αU) < 668	<i>oC</i> 4 <i>Cmcm</i> αU	<i>a</i> = 285.37 <i>b</i> = 586.95 <i>c</i> = 495.48	at 25°C [Mas2]
Fe <sub>2</sub> N ≤ 500	<i>hP</i> 9 <i>P</i> 3̄1 <i>m</i> V <sub>2</sub> N	<i>a</i> = 478.7 <i>c</i> = 441.8	[V-C2, Mas2]
Fe <sub>3</sub> N	<i>hP</i> 4 <i>P</i> 6 <sub>3</sub> / <i>mmc</i> NiAs	<i>a</i> = 270.5 <i>c</i> = 437.6	[V-C2] Mineral siderazot
Fe <sub>4</sub> N	<i>cP</i> 5 <i>Pm</i> 3̄ <i>m</i> TiCaO <sub>3</sub>	<i>a</i> = 389.6 ± 0.2	[V-C2] Mineral roaldite
Fe <sub>4</sub> N < 680	<i>cF</i> 8 <i>Fm</i> 3̄ <i>m</i> NaCl	<i>a</i> = 379.0 ± 0.1	[V-C2, Mas2]
Fe <sub>5</sub> N <sub>2</sub> (ε-phase)	<i>hP</i> 4 <i>P</i> 6 <sub>3</sub> / <i>mmc</i> NiAs	<i>a</i> = 274.42 ± 0.04 <i>c</i> = 440.25 ± 0.11	[V-C2]
Fe <sub>8</sub> N ?	<i>I</i> 18 <i>I</i> 4/ <i>mmm</i> Fe <sub>8</sub> N	<i>a</i> = 572.0 <i>c</i> = 629.2	[V-C2]
Fe <sub>2</sub> U < 1228	<i>cF</i> 24 <i>Fd</i> 3̄ <i>m</i> MgCu <sub>2</sub>	<i>a</i> = 706.29	[V-C2, Mas2]
FeU <sub>6</sub> < 795	<i>I</i> 28 <i>I</i> 4/ <i>mcm</i> MnU <sub>6</sub>	<i>a</i> = 1024.99 ± 0.01 <i>c</i> = 525.00 ± 0.01 <i>a</i> = 1025.36 ± 0.01 <i>c</i> = 524.84 ± 0.01 <i>a</i> = 1026.25 ± 0.01 <i>c</i> = 524.58 ± 0.01 <i>a</i> = 1027.24 ± 0.01 <i>c</i> = 524.36 ± 0.01 <i>a</i> = 1028.63 ± 0.01 <i>c</i> = 524.10 ± 0.01 <i>a</i> = 1030.22 ± 0.01 <i>c</i> = 523.86 ± 0.01	at 20 K at 50 K at 100 K at 150 K at 220 K at 295 K [V-C2, Mas2]
UN < 2805	<i>cF</i> 8 <i>Fm</i> 3̄ <i>m</i> NaCl	<i>a</i> = 488.87 ± 0.03	[V-C2, Mas2]

Phase/ Temperature Range [°C]	Pearson Symbol/ Space Group/ Prototype	Lattice Parameters [pm]	Comments/References
UN(hp)	$hR^*$ $R\bar{3}m$ ?	$a = 316.9 \pm 0.4$ $c = 864.0 \pm 1.4$	high-pressure phase at 34 GPa [V-C2]
UN <sub>2</sub>	$cF12$ $Fm\bar{3}m$ CaF <sub>2</sub>	$a = 529.9$	[V-C2, Mas2]
$\beta$ U <sub>2</sub> N <sub>3</sub> 1352-940	$hP5$ $P\bar{3}m1$ La <sub>2</sub> O <sub>3</sub>	$a = 369.77 \pm 0.01$ $c = 583.3 \pm 0.1$	[V-C2, Mas2]
$\alpha$ U <sub>2</sub> N <sub>3</sub> < 1132	$cI80$ $Ia\bar{3}$ Mn <sub>2</sub> O <sub>3</sub>	$a = 1068.4 \pm 0.1$	[V-C2, Mas2]
U <sub>4</sub> N <sub>7</sub>	$cI96$ $Ia\bar{3}$ U <sub>4</sub> N <sub>7</sub>	$a = 1062.8 \pm 0.1$	[V-C2]

**Fig. 1: Fe-N-U.**  
Phase diagram of the  
quasibinary system  
Fe-UN

